

Can-Am Defender Crew

Nerf Step Installation Instructions

SKU: TF040701



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Ver: 0422



PARTS

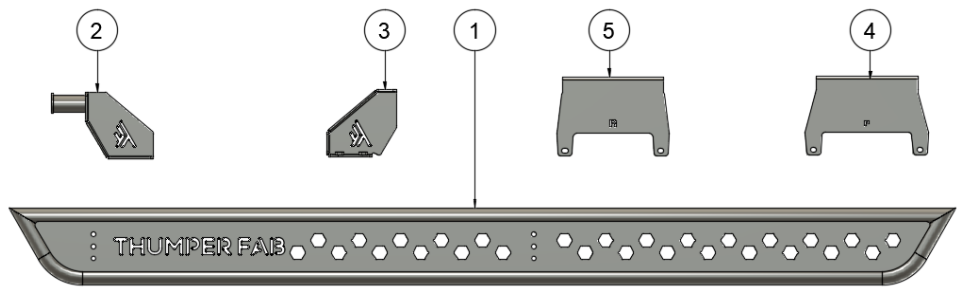
REF	QTY	DESCRIPTION
1	2	Nerf Step
2	4	Hanger Bracket
3	4	Bracket Cover
4	2	Front Mounting Bracket
5	2	Rear Mounting Bracket
	24	M8-1.25 x 25mm Flange Bolt
	4	M8-1.25 x 125mm Flange Bolt
	4	M8-1.25 Flange Locknut
	8	M8-1.25 Rivet Nut
	4	Washer
	2	1 1/2 in Panel Plug
	1	Rivet Nut Tool

TOOLS REQUIRED

• Drill
• Ratchet
• 13mm Socket & Wrench
• 9/16in Drill Bit
• 1-1/2in Hole Saw
• Jack Stands (Optional)
• Step Drill Bit (Optional)



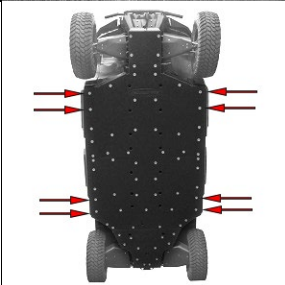
BEFORE YOU BEGIN

If you do not feel comfortable installing your Thumper Fab Nerf Steps, please see your nearest Can-AM® Dealer for Installation.







INSTALLATION INSTRUCTIONS

PREPARATION

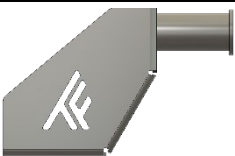


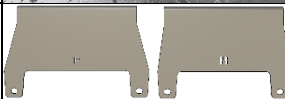


1	<p>Position Vehicle on a clean and level work area. Place UTV in park and block rear wheels.</p>	
	<p>(Optional) To aid installation it may be necessary to lift the vehicle and support with jack stands. Read instructions carefully to ensure placement of jack stands will not interfere with installation.</p>	
2	<p>Using a 1 1/2 in hole saw, drill through the exterior body plastic on both the driver and passenger side at the indicated locations. Drill a hole on the interior side of the forward most location on both sides.</p>	
	<p>A small dimple in the plastic indicates the location to use for centering hole saw.</p>	
3	<p>Remove the (2) forward and rearmost rivets securing body plastic to the frame along each side of the vehicle.</p>	

INSTALLATION INSTRUCTIONS

	Drill out indicated rivets using a 9/16 in drill bit.	
	Using a step drill or alternative tool, enlarge the hole created in the body plastic to provide additional clearance for rivet nut. (Do not enlarge hole in frame)	
4	Install M8 rivet nuts in the locations drilled in previous step.	
	Insert rivet nut into drilled hole seating the flange of the nut against the frame. Using a 13mm wrench as backup. Install rivet nut by using light force on an impact in the clockwise direction to collapse nut. (Do not over torque)	

INSTALLATION INSTRUCTIONS

INSTALLATION

1	Install hanger brackets.	
	Insert the M8-1.25 x 125mm flange bolts with a fender washer into the interior side of the 1 1/2 in holes drilled previously.	
	Insert plastic panel plug into interior 1 1/2 in drilled holes.	
2	Install front and rear brackets	
	Install front and rear brackets onto previously installed rivet nuts with provided M8-1.25 x 25mm flange bolts.	
3	Install nerf rail steps and bracket covers.	

INSTALLATION INSTRUCTIONS

Position the nerf rail steps on front and rear brackets. Secure nerf step to hanger bracket using (2) M8-1.25 x 25mm bolts through bottom of step, hanger bracket, and into welded nuts on bracket covers.



Bolt the nerf rail steps to the front and rear brackets using (4) M8-1.25 x 25mm bolts.



Fully tighten all hardware and enjoy your new Thumper Fab Nerf Rail Steps!

Periodically check all components to ensure all hardware remains tight.

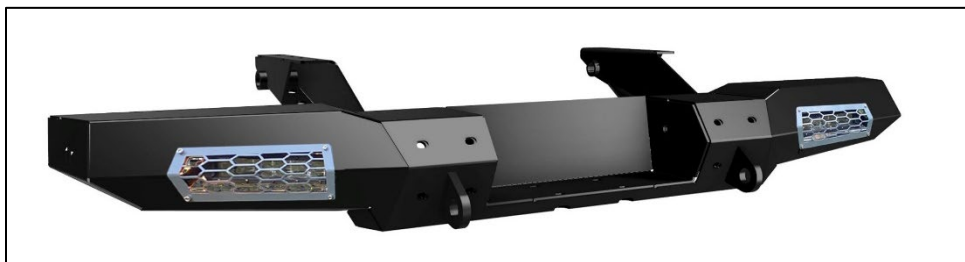
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TF040310 - Defender (MAX) Level 5 Audio Roof



TF040501 - Defender Front Winch Bumper



TF040601 - Defender ELITE EDITION Winch Ready Rear Bumper



THUMPER FAB

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