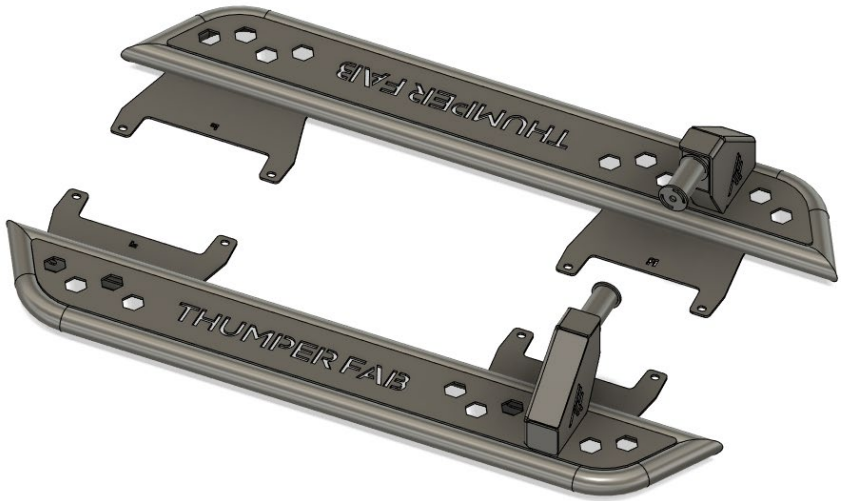


Can-Am Defender 3 Seat

Nerf Step Installation Instructions

SKU: TF040702



Thumper Fab

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Marshall, TX 75672

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Can-Am Defender 3 Seat

Nerf Rail Step Installation Instructions

SKU: TF040702



PARTS

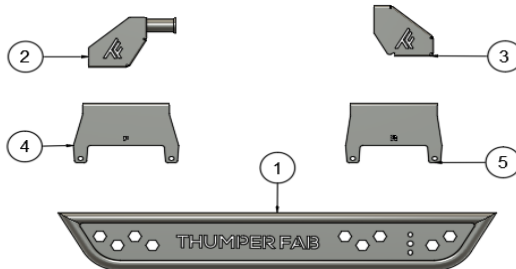
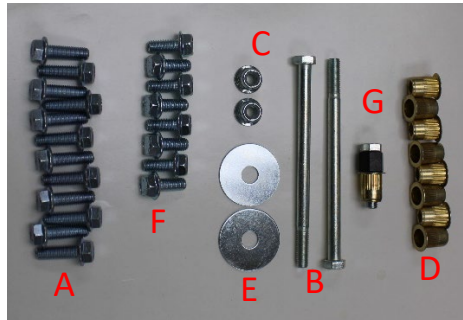
REF	QTY	DESCRIPTION
1	2	Nerf Step
2	2	Hanger Bracket
3	2	Bracket Cover
4	2	Front Mounting Bracket
5	2	Rear Mounting Bracket
A	12	M8-1.25 x 25mm Flange Bolt
B	2	M8-1.25 x 125mm Flange Bolt
C	2	M8-1.25 Flange Locknut
D	8	M8-1.25 Rivet Nut
E	2	Fender Washer
F	8	5/16-18 x 3/4" Hex Bolts
G	1	Rivet Nut Tool

TOOLS REQUIRED

• Drill
• Ratchet
• 13mm Socket
• 13mm Wrench
• 17/32 in Drill Bit
• 1-1/2in Hole Saw
• Jack Stands (Optional)
• Step Drill Bit (Optional)

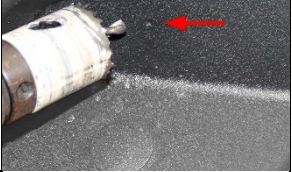



BEFORE YOU BEGIN

If you do not feel comfortable installing your Thumper Fab Nerf Steps, please see your nearest Can-AM® Dealer for Installation.


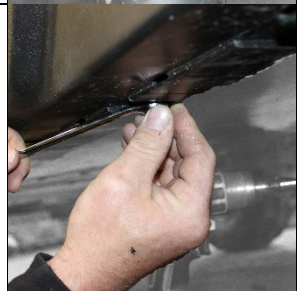
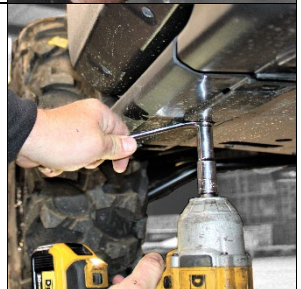


INSTALLATION INSTRUCTIONS

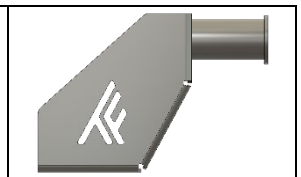
PREPARATION

1	<p>Position vehicle on a clean and level work area. Place UTV in park and block rear wheels.</p> <p>(Optional) To aid installation it may be necessary to lift the vehicle and support with jack stands. Read instructions carefully to ensure placement of jack stands will not interfere with installation.</p>	
2	<p>A small dimple in the plastic indicates the location to use for centering hole saw.</p> <p>Using a 1 1/2 in hole saw, drill through the exterior body plastic on both the driver and passenger side at the indicated locations.</p>	 
3	<p>Remove the (2) forward and the (2) rearmost rivets securing body plastic to the frame along each side of the vehicle.</p> <p>Drill out indicated rivets using a 17/32 inch drill bit.</p>	 


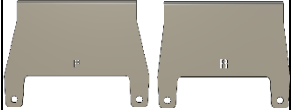



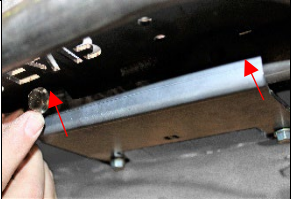
INSTALLATION INSTRUCTIONS

	<p>Using a step drill or alternative tool, enlarge the hole created in the body plastic to provide additional clearance for rivet nut. (Do not enlarge hole in frame!!!)</p>	
4	<p>Install M8 rivet nuts in the locations drilled in previous step.</p>	
	<p>Insert rivet nut into drilled hole seating the flange of the nut against the frame. Using a 13mm wrench as backup. Install rivet nut by using light force on an impact in the clockwise direction to collapse nut. (Do not over torque!!!)</p>	



INSTALLATION

1	<p>Install hanger brackets.</p>	
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INSTALLATION INSTRUCTIONS

	<p>Insert the M8-1.25 x 125mm flange bolts with a fender washer into the interior side of the 1 1/2 in holes drilled previously.</p>	
2	<p>Install front and rear brackets.</p> <p>Loosely install front and rear brackets onto previously installed rivet nuts with provided M8-1.25 x 25mm flange bolts.</p>	 
3	<p>Loosely install nerf rail steps and bracket covers.</p> <p>Loosely fasten nerf rail steps to front and rear brackets using (4) 5/16-18 x 3/4" Hex Bolts into welded bungs on inside edge of nerf rail tubes.</p>	  

INSTALLATION INSTRUCTIONS

<p>Loosely position the nerf rail steps on front and rear brackets. Secure nerf step to hanger bracket using (2) M8-1.25 x 25mm bolts through bottom of step, hanger bracket, and into welded nuts on bracket covers.</p>	
<p>Fully tighten all hardware and enjoy your new Thumper Fab Nerf Rail Steps!</p>	

Periodically check all components to ensure all hardware remains tight.

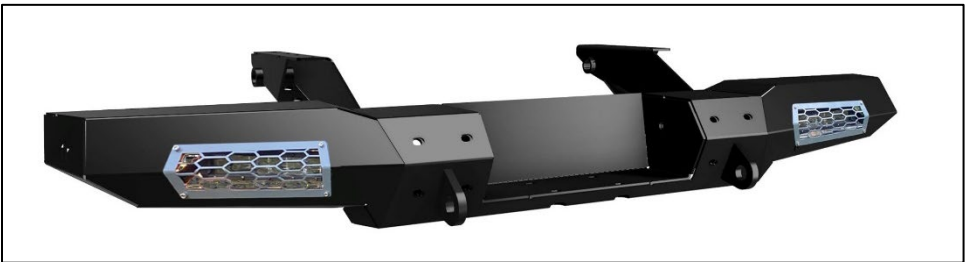
CHECK OUT THESE OTHER THUMPIN' PRODUCTS FOR YOUR CAN-AM DEFENDER



TF040310 - Defender (MAX) Level 5 Audio Roof



TF040501 - Defender Front Winch Bumper



TF040601 - Defender ELITE EDITION Winch Ready Rear Bumper



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