

DC1010/DC1020/DC1030/DC1040/Compact type DIGITAL CONTROLLERS Specification

Overview

The DC1000 Series are microprocessor-based controllers designed with a high degree of functionality and reliability at a competitive price. The controllers are available in different formats: 48x48 (1/16 DIN), 48x96 (1/8 DIN), 72x72 (3/16 DIN), 96x96 (1/4 DIN). This controller series is ideal for the control of temperature, humidity, pressure, flow etc. in a variety of applications including:

- Plastic Processing(Injection)
- Package Machinery
- Painting and coating
- Semiconductor packaging / Testing
- Dryers
- Food and Beverage



control system.

• Dual Display and Bar graph

Two large 4 digits display PV, SP and configuration parameters.

One 10 LED bar-graph displays the control output (MV).

• Displays for status

Up to 8 LEDs display the status of the different outputs (Control, Alarm, ...) displays on front face and also provide indication of the A/M(Auto/Manual) and programmer status.

• Setpoint Programming

Two programs are available with a max. 18 programs of 8 segments per pattern. The 18 programs can be linked together and perform as a single 144 segments program.

• Extended Alarm Capability

Up to three different alarm outputs are available per instrument and 19 kinds of event modes can be assigned to each of alarm output.

Heater-Break alarm, can be accepted AC current over CT and make an alarm.

• Communications

RS485 (with Modbus RTU Protocol, Legacy-old) is optionally available with a maximum communication speed of 115200 bps.

• IP65 Front Face Protection

IP65 rated front face permits use in applications where it may be subjected to

moisture, dust conditions. (it's available with DC1014, DC1024, DC1034, DC1044 / DC1015, DC1025, DC1035 DC1045.)

• Remote Setpoint Capability

The setpoint can be defined from a remote PLC or other controller. TTL option

• Manual & Automatic Modes

The control mode can be switched between Automatic and manual by clicking A/M key. (The A/M key is available with DC1020, DC1030 and DC1040)

• Global Approvals – CE & cUL

All models are CE certified as a standard, and UL approved version for all models are available optionally.

• Parameter Lock

A 4-digit security code prevents any unauthorized changes of parameters or configurations. Parameters can be hidden to user to prevent any mis-configuration of the unit.

Features

• Easy to Configure

Different configuration levels provide easy access to parameters.

• High Accuracy and sampling time

High accuracy of 0.1% FS and up to 50msec sampling time for main input(INP1) with TC, RTD and Linear signal.

• Various Control Algorithm

Several different algorithms are available as follows:

- PID or ON/OFF Control
- Heat/Cool Control with 2 PID sets
- Motor Position Control (without slidewire feedback)

• Auto-Tuning Capability

Advanced auto-tuning function calculates the optimized PID values for your specific

Specifications				
General				
Rated power supply voltage	100 to 240V AC 50/60Hz, 8VA max. 15 to 50V DC, 10VA max.			
Insulation Resistance	Over $10\text{M}\Omega$ under DC500V megger between input terminal and case(ground). Over $10\text{M}\Omega$ under DC500V megger between output terminal and case(ground).			
Withstand voltage	1000V AC 50/60Hz for 1min across input terminal and case(ground) 1500V AC 50/60Hz for 1min across output terminal and case(ground)			
Operating Conditions	Ambient Temp.	0 to 50°C		
	Ambient Humi.	20 to 90%RH (non-condensing)		
	Rated Power Supply	100 to 240V AC 20 to 50V DC		
	Allowable Power Supply	85 to 264V AC 15 to 55VDC		
	Power Frequency	$50 \pm 2\text{Hz}$ or $60 \pm 2\text{Hz}$		
	Vibration Resistance	10m/s^2 (approx. 1G), 10 to 55Hz for 10min each X, Y, Z directions		
Transportation and storage conditions	Ambient Temp.	-25 to +65 °C		
	Ambient Humi.	10 to +95% RH (non-condensing)		
	Vibration Resistance	20m/s^2 (Approx. 2G), 10 to 55Hz for 2 hours each in X, Y, Z directions		
Exterior		Double insulation, Case and front panel : plastic		
Indication	PV/SP indication	4-digit, 7-segment display		
	Const value storage	Non-volatile memory(EEPROM)		
Mounting		Panel-mount		
Model		DC1010	DC1020	DC1030
Exterior Size (unit: $\frac{\text{mm}}{\text{inch}}$) : W X H X D		50 X 50 X 97 (1.97X1.97X 3.82)	50 X 96 X 97 (1.97X3.78X3.82)	74 X 74 X 97 (2.91X2.91X3.82)
Panel Cutout (unit: $\frac{\text{mm}}{\text{inch}}$) : W X H		44.5 X 44.5 (1.75 X 1.75)	44.5 X 90.5 (1.75 X 3.56)	68.5 X 68.5 (2.97 X 2.97)
Global Approvals		CE, cUL		

Interval = 20.5mm (0.807 in)

DC1050/60, DC1070 DIGITAL CONTROLLERS

Specification

Overview

The DC1000 Series are microprocessor-based controllers designed with a high degree of functionality and reliability at a competitive price. Here, DC1050 and DC1060 are compact size and installed on DIN rail. This controller series is ideal for the control of temperature, humidity, pressure, flow etc. in a variety of applications including:

- Plastic Processing
- Package Machinery
- Painting and coating
- Semiconductor packaging / Testing
- Dryers
- Food and Beverage

Features

• Compact size and Easy to install

Short-body and compact size, installed on DIN rail easily.

• Various Control Algorithm

Several different algorithms are available as follows:

- PID or ON/OFF Control
- Heat/Cool Control with 2 PID sets
- Motor Position Control
(without slidewire feedback)

• Auto-Tuning Capability

Advanced auto-tuning function calculates the optimized PID values for your specific control system.



• Two types of model

Advanced and Economic models. dual 4 digits display PV, SP and configuration parameters. Up to 5 LEDs display the status of the different outputs (Control, Alarm, ...). Economic model provides to configure parameters.

• Setpoint Programming

Two programs are available with a maximum of 144 segments. The 18 programs can be linked together and perform as a single 144 segment program.

• Extended Alarm Capability

Up to three different alarm outputs are available per instrument and 17 kinds of event modes can be assigned to each of alarm output.(DC1050 : upto two alarms)

• Communications

RS485 (Modbus RTU Protocol) is optionally available with a maximum communication speed of 115200 bps and advanced communication capability, 1 to 31.

• Remote Setpoint Capability

The setpoint can be defined from a remote PLC or other controller. (For only DC1050.)

• Manual & Automatic Modes

The control mode can be switched between Automatic and manual by clicking A/M key.

• Global Approvals – CE

All models are CE certified as a standard.

• Parameter Lock

A 4-digit security code prevents any unauthorized changes of parameters or configurations. Parameters can be hidden to user to prevent any mis-configuration of the unit.

• Aux. tool

Aux. tool(KA301) is available and ease to copy or backup the parameters via one USB port.

Specifications				
General				
Rated power supply voltage	100 to 240V AC 50/60Hz, 8VA max.			
Insulation Resistance	Over $10M\Omega$ under DC500V megger between input terminal and case(ground). Over $10M\Omega$ under DC500V megger between output terminal and case(ground).			
Withstand voltage	1000V AC 50/60Hz for 1min across input terminal and case(ground) 1500V AC 50/60Hz for 1min across output terminal and case(ground)			
Operating Conditions	Ambient Temp.	0 to 50°C		
	Ambient Humi.	20 to 90%RH (non-condensing)		
	Rated Power Supply	100 to 240V AC Approx. 4VA		
	Allowable Power Supply	85 to 264V AC		
	Power Frequency	50 ± 2 Hz or 60 ± 2 Hz		
	Vibration Resistance	$10m/s^2$ (approx. 1G), 10 to 55Hz for 10min each X, Y, Z directions		
Transportation and storage conditions	Ambient Temp.	-25 to +65 °C		
	Ambient Humi.	10 to +95% RH (non-condensing)		
	Vibration Resistance	$20m/s^2$ (Approx. 2G), 10 to 55Hz for 2 hours each in X, Y, Z directions		
Exterior		Double insulation, Case and front panel : plastic		
Indication	PV/SP indication	4-digit, 7-segment display		
	Const value storage	Non-volatile memory(EEPROM)		
Mounting		DIN Rail mount		
Model		DC1050	DC1060	
Exterior Size (unit: $\frac{mm}{inch}$) : W X L X H		40 X 107 X43 (1.57X4.21X 1.69)	40 X 107 X43 (1.57X4.21X 1.69)	
Global Approvals		CE		

Interval = 20.5mm (0.807 in)

Specifications			
Model		DC1010/1020/1030/1040	DC1050, DC1060
Input/Output			
PV Input	Number of Point	1 point (TC, RTD or Linear)	
	Type of input	TC: K, J, R, S, B, E, N, T, W, PLII, L RTD : Pt100 Linear: 4~20mA / 1~5V / 2~10V * Note 1 0~20mA / 0~5V / 0~10V * Note 1	TC : K, J, R, E, T RTD : Pt100 Linear : 4~20mA *Note1
	Range	Refer to Table 1-1. * Temperature unit : °C, °F (switchable)	
	Sampling Time	Upto 50 ms	
	Indication Accuracy	± 0.1% FS ± 1digit (for details Table1-1)	
	Cold junction accuracy	±1.0°C (under standard conditions)	
	Input bias (offset)	LSPL ~ USPL	
	Digital Filter	0.00 – 99.59 min.sec (0: filter off)	
	Decimal Point	0000, 000.0, 00.00, 0.000	
2 nd Input (RSP)	Type of input	0~20mA / 0~5V / 0~10V 4~20mA / 1~5V / 2~10V	
	Sampling Time	50ms	
CT Input	Type	Measure AC current of single phase SC-80T : 0.0~80.0A	
	Sampling Time	50msec	
	Indication Accuracy	1% FS	
	Resolution	0.1A ac	
	Weight	12g	
	Dielectric strength	2500Vac, for 1 min between terminal and case	

NOTE 1. When OUT1 is ON and CT input value is less than HBA set value for 5 seconds, AL1 is activated.

Otherwise, AL1 is not activated.

Specification							
Model		DC1010	DC1020	DC1030	DC1040	DC1050	DC1060
Input/Output							
Output 1	Relay output	SPST	SPDT	SPST	SPDT	SPDT	SPST
		3A, 220Vac, Resistive Load(100,000 time electrical life)					
	Voltage Pulse	PWM(SSR drive), ON: 20 Vdc, OFF: 0 V (max. load current 20mA) Open Time Terminal Voltage: 20 Vdc or less Time Proportional Cycle Time: 0-150 sec					
Output 2 (* Note 1)	Linear output	DC Current (mA) : 0~20mA, 4~20mA (load resistance 500Ω) DC Voltage (V) : 0~5V, 0~10V, 1~5V, 2~10V (max. load current 20mA)					
		Accuracy ± 5% of Span Update Cycle 500m sec					
	Relay	SPST	SPST	SPST	SPST	SPST	SPST
Output Direction (OUD)		HEAT(Direct)/COOL(Reverse) (Selectable)					
Control Mode		Auto/Manual operation is switchable.					
Aux. output	Output signal	SP, PV retransmission					
	No. of point	1 point					
	Type of output	4-20mA, 0~20mA, 0~5V, 0~10V, 1~5V, 2~10V					
	Accuracy	+/- 0.1% of span					
	Sampling time	50 ms					
Alarm output	Relay	AL1	SPST	SPDT	SPST	SPDT	SPST
		AL2	SPST	SPDT	SPST	SPDT	SPST
		AL3	-	SPST	SPST	SPST	-
	Rate	3A, 220Vac, Resistive Load(100,000 time electrical life)					

* For Heat/Cool Control Output only.

Specification							
Model		DC1010	DC1020	DC1030	DC1040	DC1050	DC1060
PID Control & Auto-Tuning							
Proportional Band (P1,P2)	Proportional Band: 0.0 ~ 200.0%						
Integral time (I1, I2)	Integral time : 0 ~ 3600 sec						
Derivative time (D1, D2)	0 ~ 900 sec						
Auto-Tuning Value	0 ~ USPL						
HYS1, HYS2	0 ~ 1000 (for ON/OFF control)						
Dead Band (DB1)	Not defined.						
GAP1, GAP2	0 ~ 1000(for HEAT/COOL control)						
Cycle Time	0 ~ 150 sec						
Communication							
Speed	1200, 2400, 4800, 9600, 19200, 38400 bps						
Protocol	ModBus RTU, ModBus ASCII						
Parity check	Odd / Even						
Bit length / Start / Stop bit	8 / 1 / 1 or 2						
Communication	RS485						
ALARMS(EVENTS)							
Channel	Max. 3 channels(optional)with HBA						
Mode	Code	01 / 11	Deviation-High alarm (inhibit / no-inhibit)				
		02 / 12	Deviation-Low alarm (inhibit / no-inhibit)				
		03 / 13	Deviation High/Low Limit alarm (inhibit / no-inhibit)				
		04 / 14	Deviation High/Low Limit range alarm (inhibit / no-inhibit)				
		05 / 15	Absolute High alarm by PV (inhibit / no-inhibit)				
		06 / 16	Absolute Low alarm by PV (inhibit / no-inhibit)				
	SET VALUE		-1999~ USPL (Absolute value, Deviation value)				
	Activation Hysteresis		0 ~ 1000				
Program	Code	07	Segment End alarm(in progress of program)				
		17	Program RUN				
	Code	08	System Error ON				
TIME		18	System Error OFF				
Code	19	Delaying timer (00Hours 00Min ~ 99Hour 59Min)					
HBA	Code	09	Heater Break Alarm for only AL1				

Specification		
Program (Optional)		
Program section	No. of patterns	18 programs, 144 segments(totally)
	No. of segments	8 segments/1 program
	Segment time	Segment time: Setting by set points(SP) and time (Max. 99hours 59minutes)
	Control output	0~100% When TIME=END and OUT=0%, Program End.
	WAIT function	Rear Wait Time may exceed set time of the particular segment. In this case, remaining time is set as 0 and pending; if the temperature that was measured does not reach target value \pm WAIT set point. It proceeds to the next segment after it is confirmed that temperature reach the range of set point (target value \pm WAIT) Setup range: \pm 0 ~ 1000 by decimal point.
	Repeat	Repeat(ininitely) / Non-repeat
	Program link	When Program number is 0, Link program 1 and 2.
	Program start	(1) Start from SP=0 (2) Start from PV
	Power Failure	Hot Start / Cold Start
	TIME UNIT	Hour. Minute / Minute. Second

Table 1-1

Analog Input Range (Thermocouple)						
Input Type		Code	Temperature Range		Indication Accuracy	Remarks
			°C	°F		
TC (Note1)	K	K1	-50.0~600.0°C	-58.0~999.9°F	+/-0.1%FS	
		K2	-50~1200°C	-58~2192°F		
	J	J1	-50.0~600.0°C	-58.0~999.9°F	+/-0.1%FS	
		J2	-50~1200°C	-58~2192°F		
	R	R1	-50~1760°C	-58~3200°F	+/-0.1%FS	+/-2 °C under 100 °C +/-3.6 °F under 212 °F
	S	S1	-50~1760°C	-58~3200°F	+/-0.1%FS	
	B	B1	-50~1820°C	-58~3308°F	+/-0.1%FS	No guarantee at 0 ~ 400°C
	E	E1	-50~900°C	-58~1652°F	+/-0.1%FS	
	N	N1	-50~1300°C	-58~2372°F	+/-0.1%FS	
	T	T1	-199.9~400.0°C	-199.9~752.0°F	+/-0.1%FS	+/-1 °C under -100 °C +/-1.8 °F under -148 °F
		T2	-199~400°C	-326~752°F		
	W	W1	-50~2320°C	-58~4208°F	+/-0.1%FS	W5Re/W26Re
	PLII	PL1	-50~1200°C	-58~2192°F	+/-0.1%FS	
	L	L1	-50~800°C	-58~1472°F	+/-0.1%FS	

Table 1-2

Analog Input Range (RTD)						
Input Type		Code	Input Type		Indication Accuracy	Remarks
			°C	°F		
RTD	DIN Pt100	DP1	-199.9~850.0°C	-199.9~999.9°F	+/-0.1%FS	+/-0.5 °C under -100 °C +/-0.9 °F under -148 °F
		DP2	-199~850°C	-326~1562°F		
		DP3	0~850°C	32~1562°F		

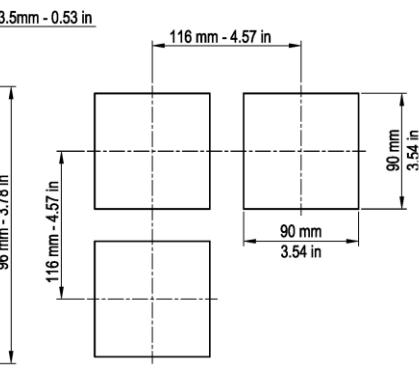
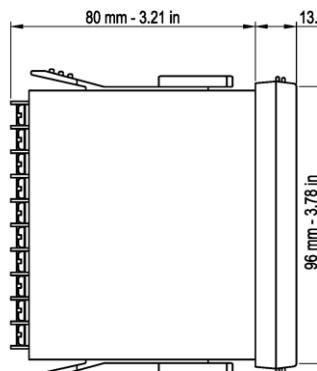
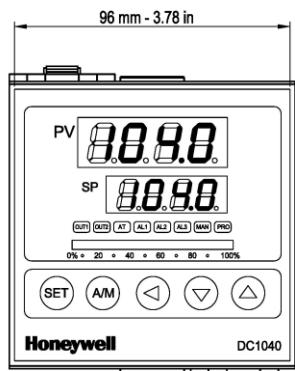
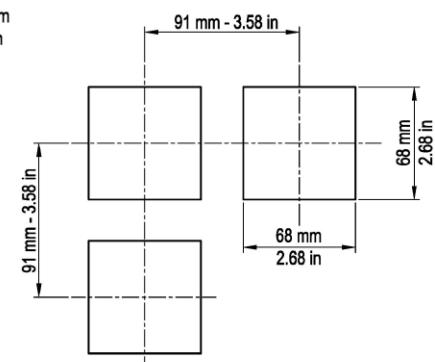
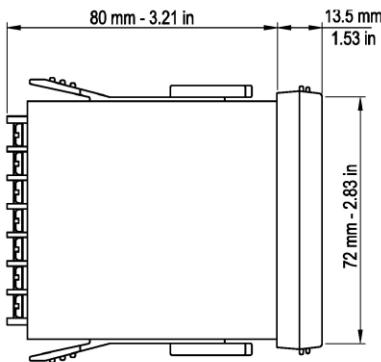
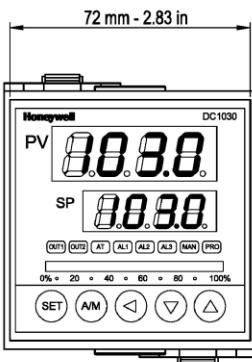
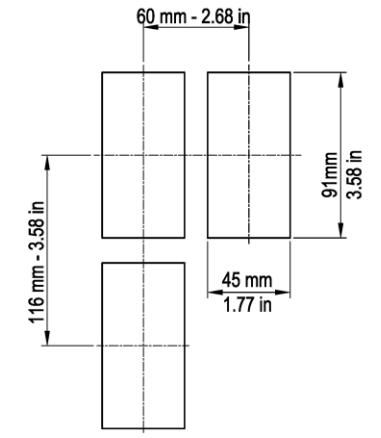
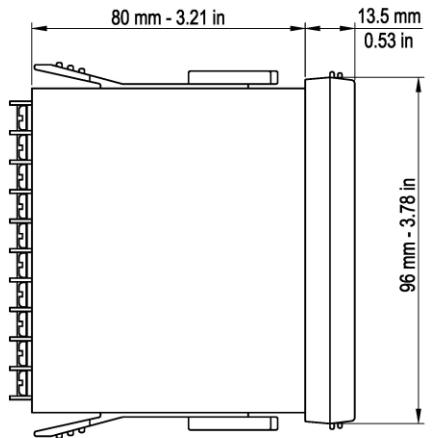
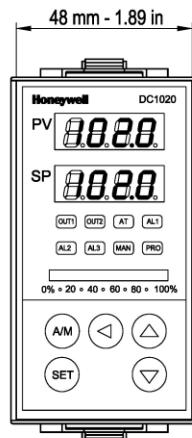
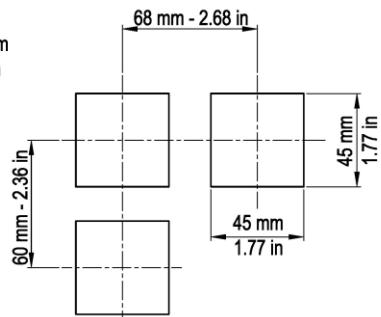
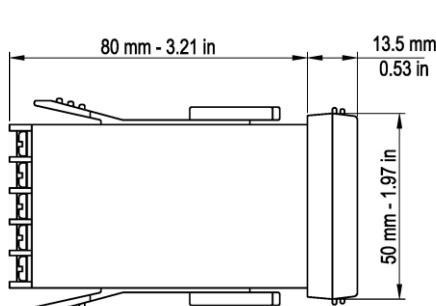
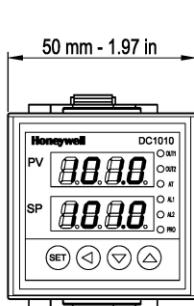
Table 1-3

Analog Input Range (Linear)						
Input Type		Code	Source	Range	Indication Accuracy	Remarks
Linear		AN2	0~50mV	-1999~9999	+/-0.1% of span	0-20mA, 0-1V, 0-5V, 0-10V
		AN4	10~50mV			4-20mA, 1-5V, 2-10V

Picture 1.1

External Dimension : DC101_, DC102_, DC103_, DC104_

(Unit : mm)

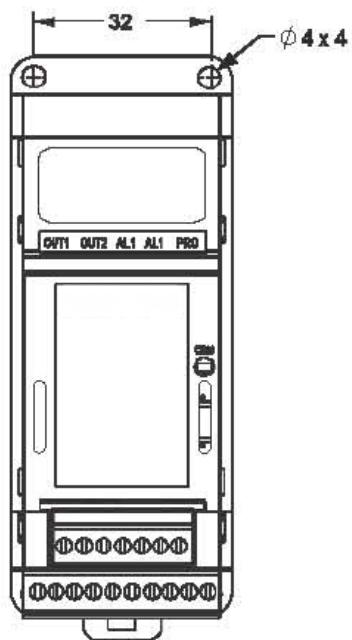


Picture 1.2

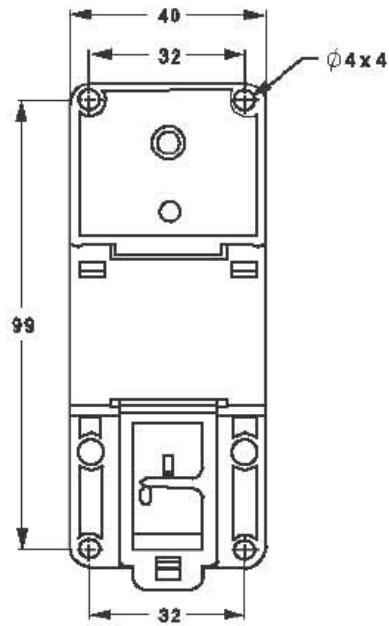
External Dimension : DC105_ DC106_

(Unit : mm)

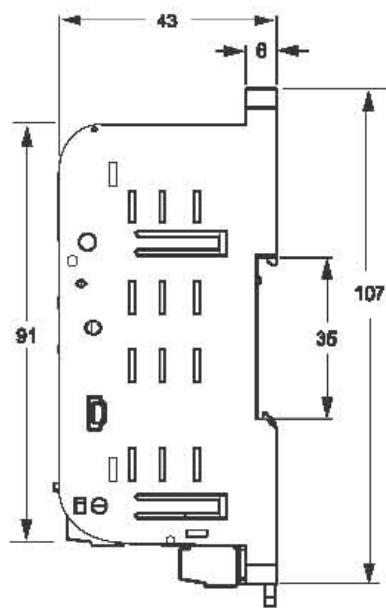
front drawing



back drawing

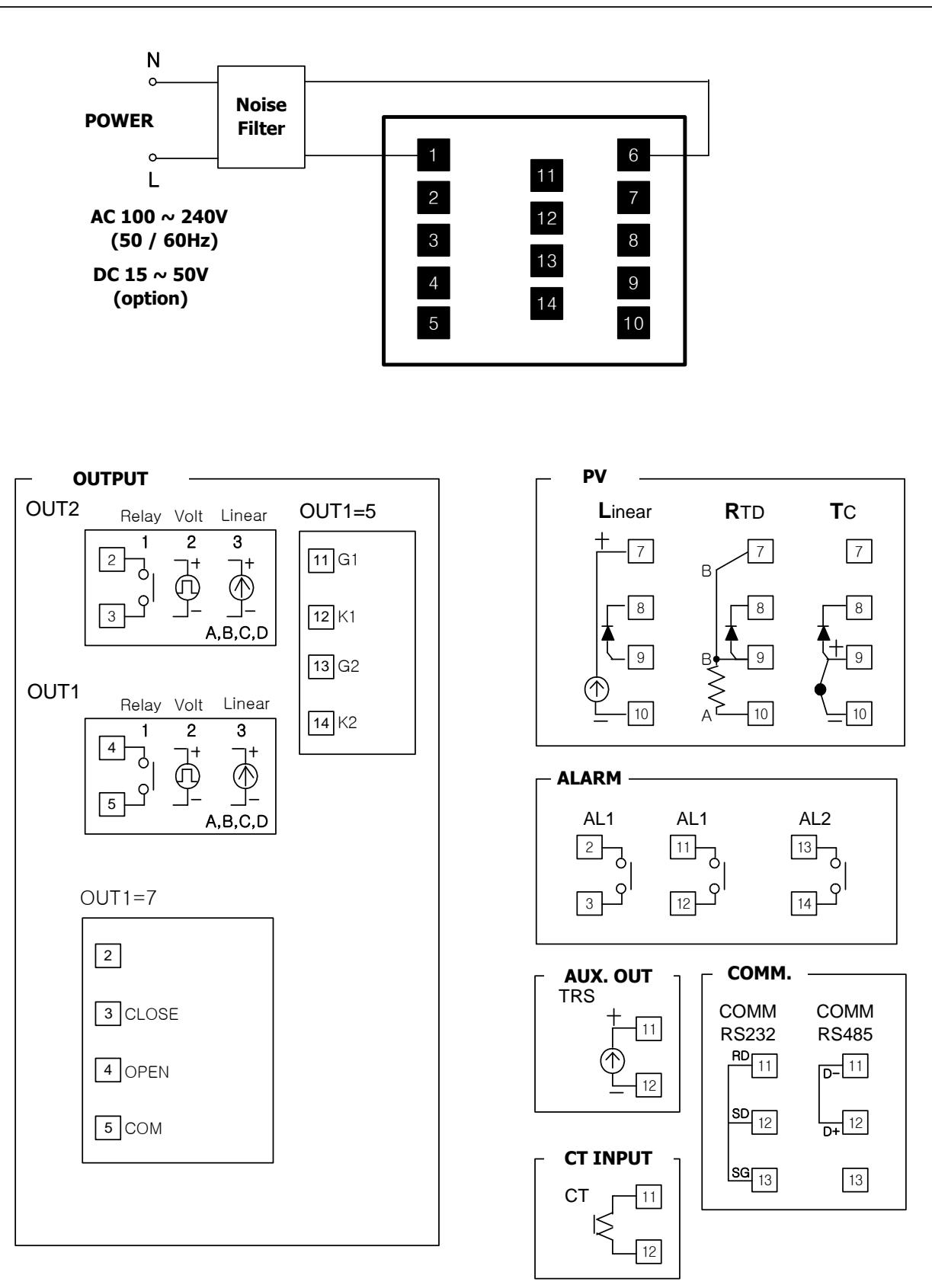


side drawing

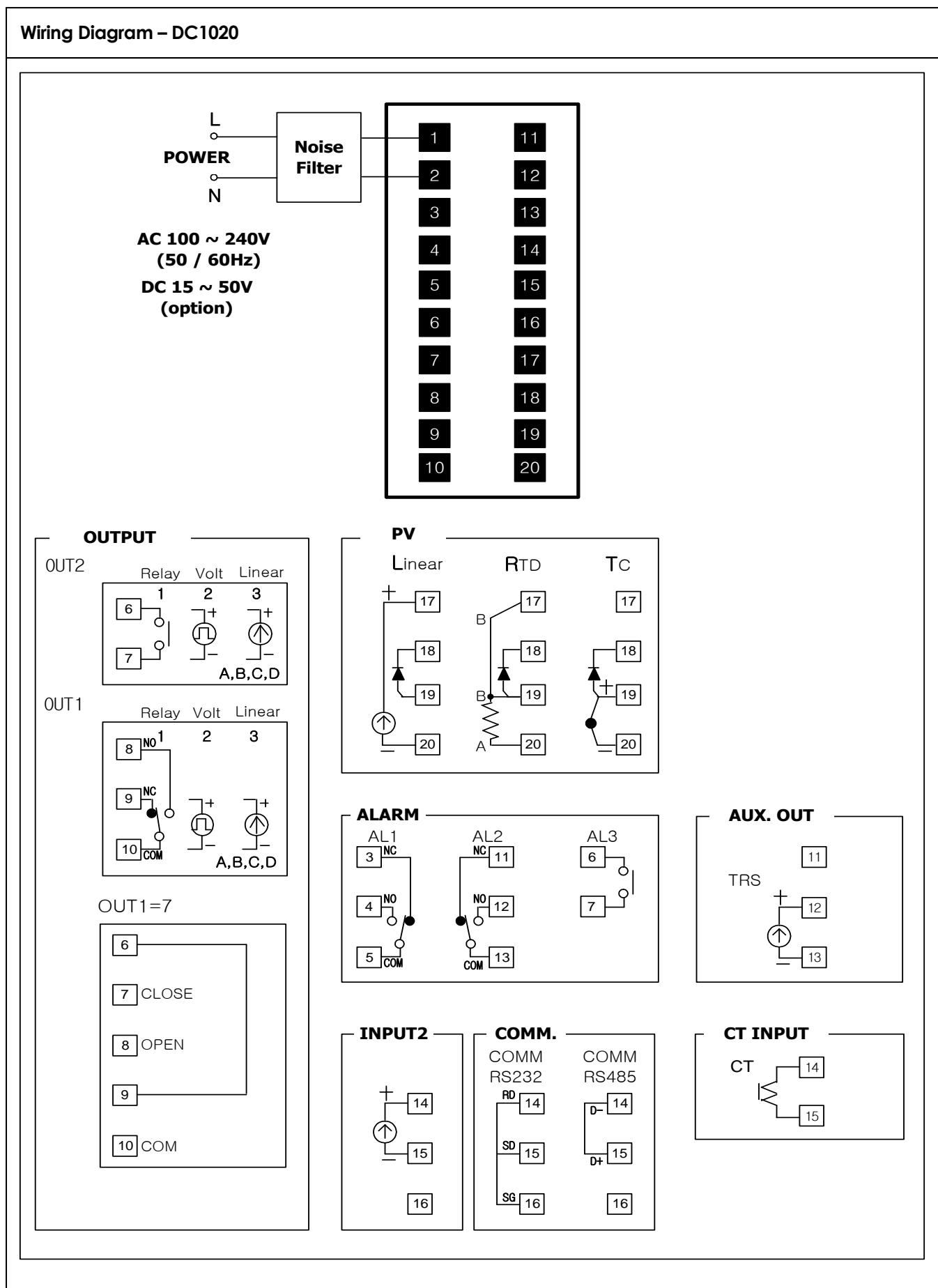


Picture 1.3

Wiring Diagram – DC1010

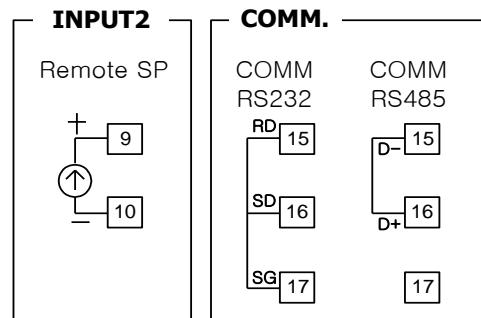
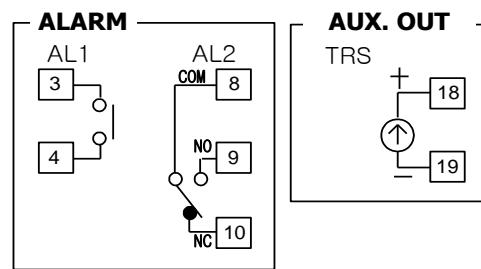
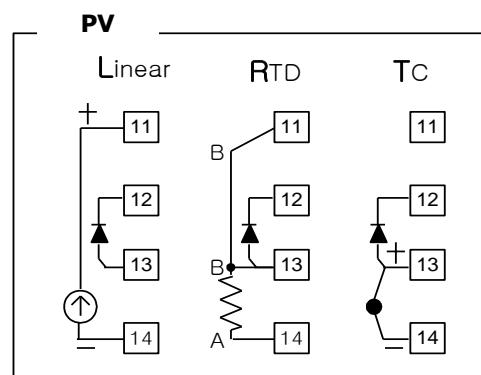
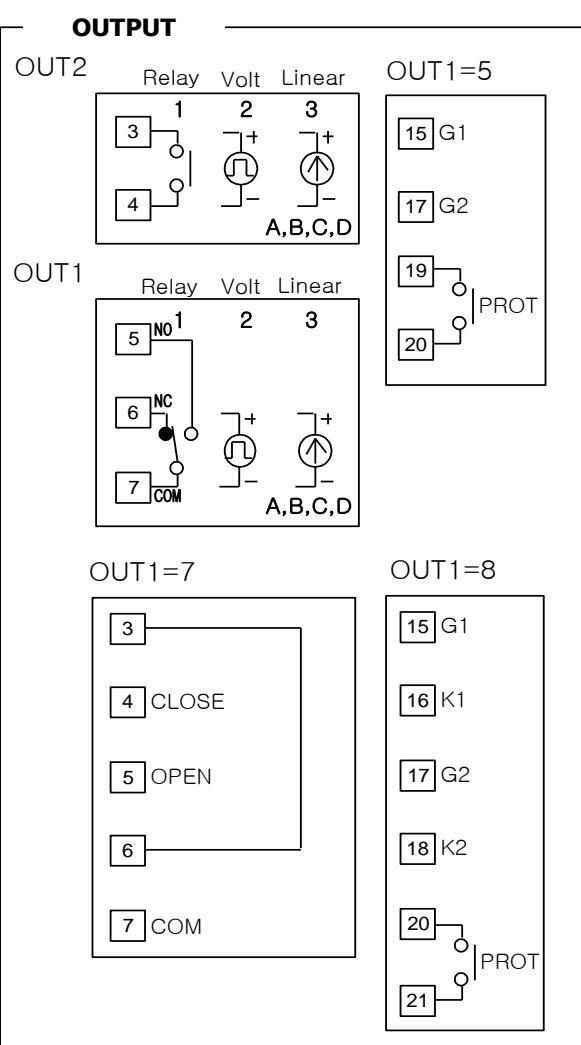
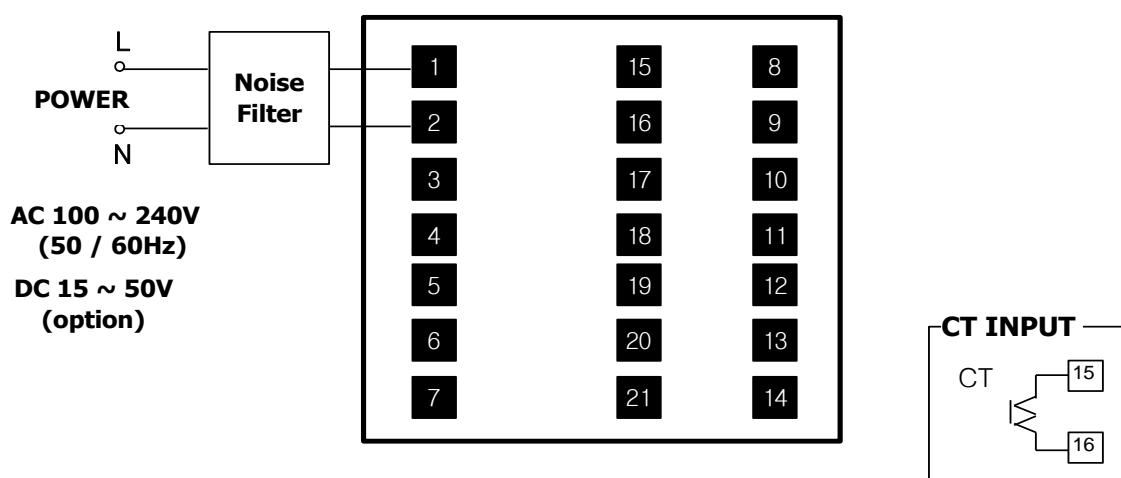


Picture 1.4



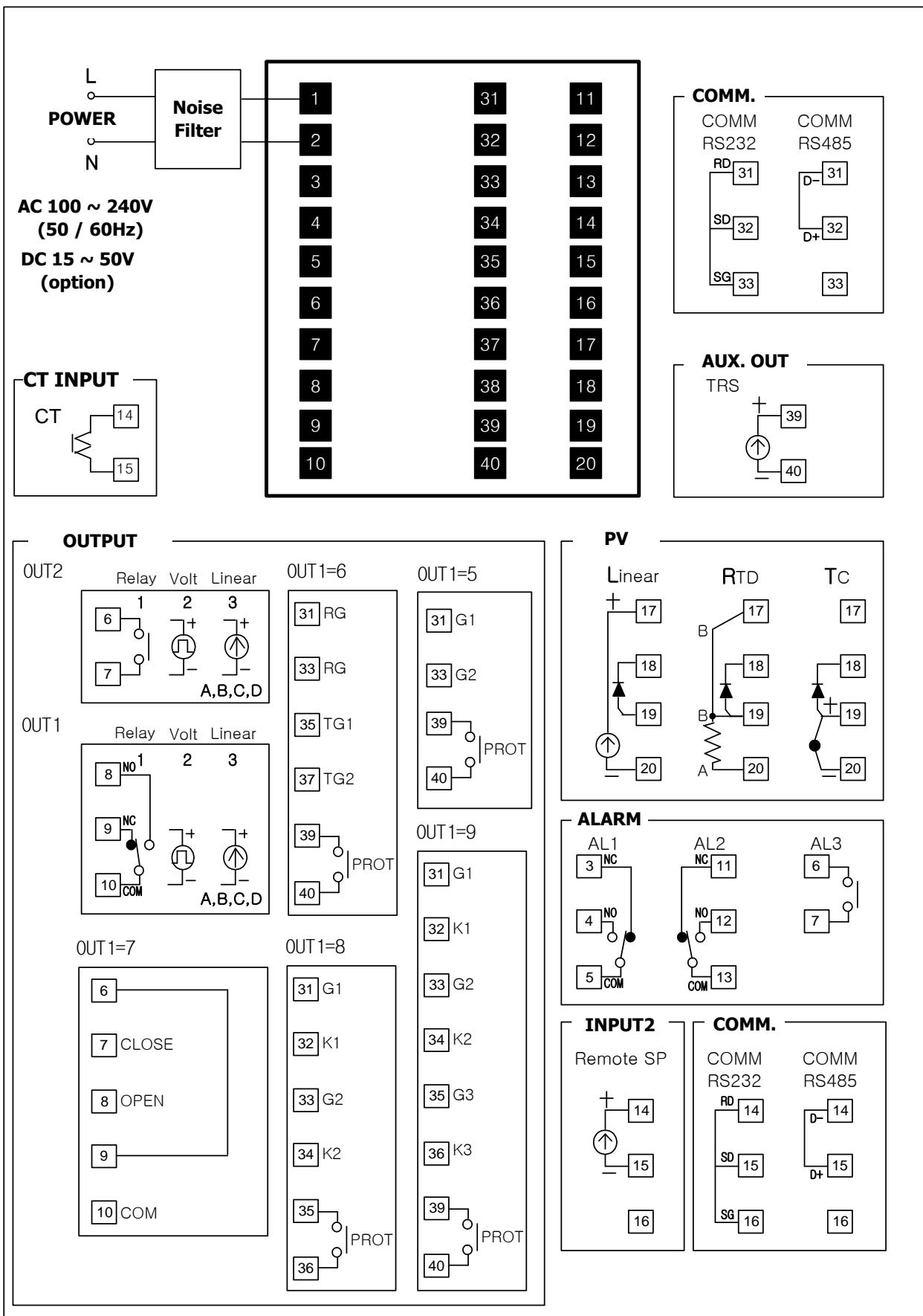
Picture 1.6

Wiring Diagram – DC1030



Picture 1.7

Wiring Diagram – DC1040



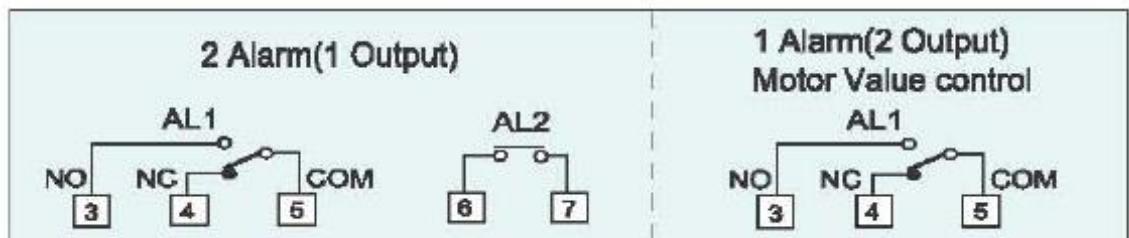
Picture 1.8

Wiring Diagram – DC1050 (pitch=3.5mm/0.138inch)

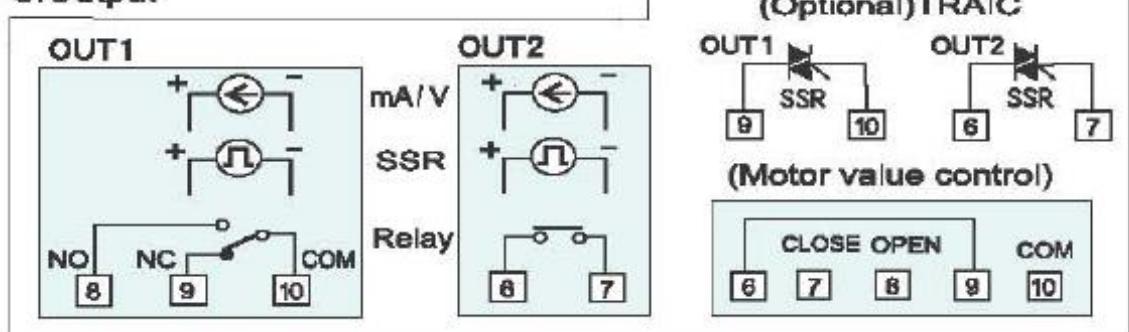
A.Power



B.Alarm

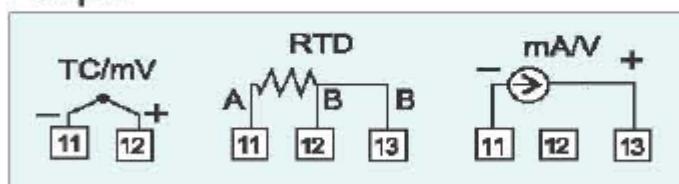


C.Output

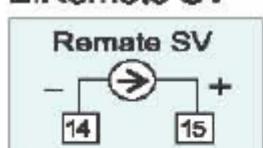


Up layer

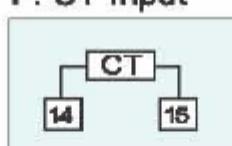
D.Input



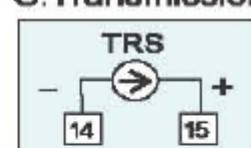
E.Remote SV



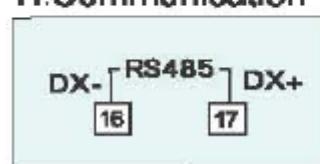
F.CT Input



G.Transmission



H.Communication



Picture 1.9

Wiring Diagram – DC1060 (pitch=5.0mm/0.197inch)

A.Power

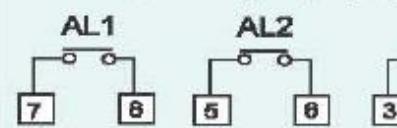


Down layer

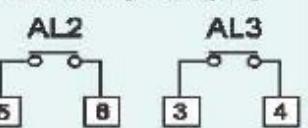
B.Alarm

○ ○

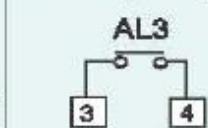
3 Alarm(No Output)



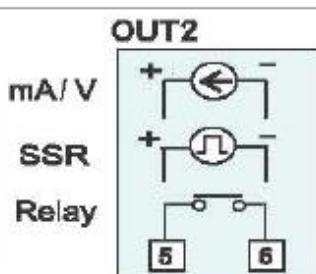
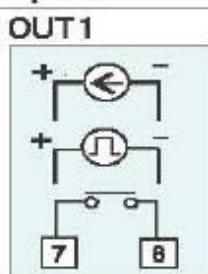
2 Alarm(1 Output)



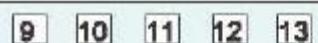
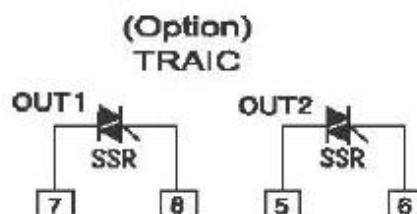
1 Alarm(2 Output)



C.Output

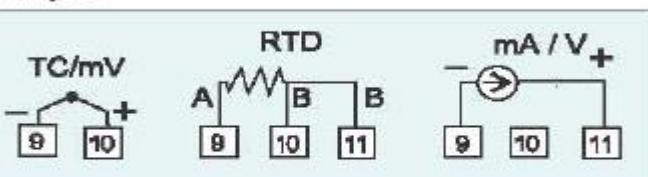


mA / V
SSR
Relay



Up layer

D.Input



E.Communication



Model Interpretation – DC101_,DC102_,DC103_,DC104_

DC1000 Digital Controller

Instructions

- Select the desired Key Number. The arrow to the right marks the selections available.
- Make one selection each from Tables I through III using the column below the proper arrow.
- A dot (*) denotes unrestricted availability. A letter denotes restricted availability.

Key Numbers I II III
DC10 _____ - _____ - _____

KEY NUMBER

	Description	Selection	Availability			
Size	48 x 48 mm (DIN) 1/16) 48 x 96 mm (DIN 1/8) 72 x 72 mm 96 x 96 (DIN 1/4)	DC101_ _ _ DC102_ _ _ DC103_ _ _ DC104_ _ _	↓	↓	↓	↓
Power & Approvals	90-240 Vac Power / CE 15-50 Vdc Power / CE 90-240 Vac Power / IP 65 / CE 15-50 Vdc Power / IP65 / CE 90-240 Vac Power / IP65 / CE / UL Agency Approval 15-50 Vdc Power / IP65 / CE / UL Agency Approval	DC10_0_ _ DC10_1_ _ DC10_2_ _ DC10_3_ _ DC10_4_ _ DC10_5_ _	• b • b • b • b	• b • b • b • b	• b • b • b • b	• b • b • b • b
Program	None Program (2 patterns, 8 segments per 1 pattern)	DC10_ _ C_ DC10_ _ P_	• •	• •	• •	• •
Input	RTD TC Linear	DC10_ _ R DC10_ _ T DC10_ _ L	• • •	• • •	• • •	• • •

TABLE I

Control Output 1	None	0 _ _	•	•	•	•
	Relay, Contact, SPDT, 3A / 240 VAC	1 _ _	•	•	•	•
	Volt, Voltage Pulse, 20VDC / 20 mA	2 _ _	•	•	•	•
	mA Current, 4-20mA	3 _ _	•	•	•	•
	Three Position Step Motor Control	7 _ _	c	d	c	c
	0-5 V	A _ _	•	•	•	•
	0-10 V	B _ _	•	•	•	•
	1-5 V	C _ _	•	•	•	•
	2-10 V	D _ _	•	•	•	•
Control Output 2 (Heat/Cool)	None	_ 0 _	•	•	•	•
	Relay, Contact, SPDT, 3A / 240VAC	_ 1 _	•	•	•	•
	Volt, Voltage Pulse, 20VDC / 20mA	_ 2 _	•	•	•	•
	mA Current, 4-20mA	_ 3 _	•	•	•	•
	0-5V	_ A _	•	•	•	•
	0-10V	_ B _	•	•	•	•
	1-5V	_ C _	•	•	•	•
	2-10V	_ D _	•	•	•	•
Alarm Event & Heat Break Alarm	1 Alarm Relay	_ _ 1	e	•	i	•
	2 Alarm Relays	_ _ 2	f	g	j	•
	3 Alarm Relays	_ _ 3	h	o	k	
	HBA	_ _ A	e'	p	i'	•
	HBA + 1 Alarm Relay	_ _ B	g'	j'	•	
	HBA + 2 Alarm Relay	_ _ C	h'	o'	k'	

* HBA is available only in case OUT1=1 or OUT1=2.

		DC10-----	Availability			
			Selection	10	20	30
Transmitter	None	0 --	•	•	•	•
	4-20 mA	1 --	•	•	•	•
	0-20 mA	2 --	•	•	•	•
	0-5 V	A --	•	•	•	•
	0-10 V	B --	•	•	•	•
	1-5 V	C --	•	•	•	•
	2-10 V	D --	•	•	•	•
Remote SP	None	_ 0 _	•	•	•	•
	4-20 mA	_ 1 _	q	I	I	I
	0-20 mA	_ 2 _	q	I	I	I
	0-5 V	_ A _	q	I	I	I
	0-10 V	_ B _	q	I	I	I
	1-5 V	_ C _	q	I	I	I
	2-10 V	_ D _	q	I	I	I
Communication	None	_ _ 0	•	•	•	•
	RS-232	_ _ 1	m	n	•	•
	RS-485	_ _ 2	m	n	•	•
	RS-232 (Modbus RTU)	_ _ A	m	n	•	•
	RS-485 (Modbus RTU)	_ _ B	m	n	•	•

TABLE III

Manual	English	E	•	•	•	•
	Chinese	C				
	French	F				
	Korean	K				

RESTRICTIONS / NOTES

Restriction Letter	Available Only With		Not Available With	
	Table	Selection	Table	Selection
b			II	X --
c	I	_ 0 1, _ 0 2		
d	I & II	DC10----- - 0 1 - 0 -		
e, e'			I & II	DC10----- - X - - 1 - DC10----- - X - - A -
e'			I	_ X _
f	II	0 _ 0		
g, g'			I & II II	DC10----- - X - X - - XX _
g'			II	_ X _
h, h'	I & II	DC10----- - 0 - 0 _ 0 -		
h'			II	_ X _
i, i'			I & II	DC10----- - X - - X - -
i'			II	X _ X
j, j'	I & II	DC10----- - 0 - - 0 _ -		
j'			II	X _ X
k, k'	I	_ 0 _		
k'			II	_ X _
l				DC10_ _ P_
			I	_ A, _ B, _ C
m			II	X _ _
n			II	XX _
o, o'	II	_ 0 _		
o'	I & II	DC10----- - 0 - - 0 -		
p			II	_ X _
q	I	_ _ 1, _ 0 _ 2	I & II	DC10_ _ P_
	II	0 _ B		

Model Interpretation – DC105,DC106

DC1000 Digital Controller

Instructions

- Select the desired Key Number. The arrow to the right marks the selections available.
- Make one selection each from Tables I through III using the column below the proper arrow.
- A dot (*) denotes unrestricted availability. A letter denotes restricted availability.

Key Numbers I II III
DC10 _____ - _____ - _____ - _____

KEY NUMBER

Description		Selection	Availability	
Size	DIN RAIL Attachment DIN RAIL Attachment(Economic)	DC105_ _ _ DC106_ _ _	↓	↓
Power & Approvals	90-240 Vac Power / CE 15-50 Vdc Power / CE	DC10_0_ _ DC10_1_ _	*	*
Program	None Program (2 patterns, 8 segments per 1 pattern)	DC10_ _ C_ DC10_ _ P_	*	*
Input	RTD TC Linear	DC10_ _ R DC10_ _ T DC10_ _ L	*	*

TABLE I

Control Output 1	None Relay, Contact, SPDT, 3A / 240 VAC Volt, Voltage Pulse, 20VDC / 20 mA mA Current, 4-20mA Three Position Step Motor Control 0-5 V 0-10 V 1-5 V 2-10 V	0 _ _ 1 _ _ 2 _ _ 3 _ _ 7 _ _ A _ _ B _ _ C _ _ D _ _	*	*
Control Output 2 (Heat/Cool)	None Relay, Contact, SPDT, 3A / 240VAC Volt, Voltage Pulse, 20VDC / 20mA mA Current, 4-20mA 0-5V 0-10V 1-5V 2-10V	_ 0 _ _ 1 _ _ 2 _ _ 3 _ _ A _ _ B _ _ C _ _ D _	*	*
Alarm Event & Heat Break Alarm	1 Alarm Relay 2 Alarm Relays HBA	_ _ 1 _ _ 2 _ _ A	*	e f g h p

* HBA is available only in case OUT1=1 or OUT1=2.

		Selection	Availability
	DC10	50	60
Transmitter	None 4-20 mA 0-20 mA 0-5 V 0-10 V 1-5 V 2-10 V	0 _ _ 1 _ _ 2 _ _ A _ _ B _ _ C _ _ D _ _	• • • • • • •
Remote SP	None 4-20 mA 0-20 mA 0-5 V 0-10 V 1-5 V 2-10 V	_ 0 _ _ 1 _ _ 2 _ _ A _ _ B _ _ C _ _ D _	• q q q q q q
Communication	None RS-232 RS-485 RS-232 (Modbus RTU) RS-485 (Modbus RTU)	_ _ 0 _ _ 1 _ _ 2 _ _ A _ _ B	• m m m m m

TABLE III

Manual	English Chinese French Korean	E C F K	• • • •
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Accessory

DC1050-OPTOOL-	Operation Tool Panel (Cable Length=50cm, 19.68in) - Configuration Tool	EP - KA301	• • •
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RESTRICTIONS / NOTES

Restriction Letter	Available Only With		Not Available With	
	Table	Selection	Table	Selection
b			II	X _ _
c	I	_ 0 1, _ 0 2		
d	I & II	DC10 _ _ _ - _ 0 1 - _ 0 _ -		
e	I	_ 0 _		
f	I	_ 0 _		
g			I	X _ _ or X _
h	I	_ 0 _	II	_ X _
i				DC10 _ _ P _
			I	_ _ A, _ _ B
m			II	X _ _
n			II	X X _
p			II	_ X _
q	I	_ _ 1, _ 0 2	I & II	DC10 _ _ P _
	II	0 _ B	I	_ _ A, _ _ B

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