

COMPANY: _____ DATE _____

CONTACT: _____ WELDING CODE: _____

Process	Root	Fill	Material	Thickness	Diameter	WPS
SMAW			A-36	1"	2"	Prequal
GTAW			SA-106 Gr. B	3/8"	6"	New
FCAW			Other	Sch 80	Other	Old
GMAW				Other		

Position	1	2	3	4	5	6	Progression	Current	Polarity	Filler Metal
Groove							Up	AC	EP	SFA No.
Fillet							Down	DC	EN	F-No.

Preheat		Shielding Gas		Backing Gas		Backing	
Interpass		% Ratio		% Ratio		No Backing	
Stress Relieve		Flow Rate		Flow Rate		Other	

GMAW Transfer Mode	Tungsten	Contact Tube to	Gas Cup Size	Cleaning
Short Circuit	Type	Work Distance		Wire Brush
Globular	Size			Chip Hammer
Spray				Other

Notes: _____

WELDING PROCEDURE					JOINT DETAIL
Pass No.	Filler Diam.	AMPS	VOLTS	Travel Speed	

WELDER'S NAME	PROC.	WELD QUAL	TIME IN	TIME OUT	LAB NO.	RESULTS

I certify that the information in this record is accurate and true and that the test coupons were prepared and welded in conformance with the listed code or standard.

Test Supervisor: _____

Date: _____

Signature: _____

Title: _____