

INSTALLATION INSTRUCTIONS

Fan kit for Setrab STD 113 M22I Part # FP113 KIT

Please read these instructions completely before beginning installation.

KIT CONTENTS		
QTY.	DESCRIPTION	
1	Fan mounting shroud	
1	Fan: 12 V puller	
2	Side pinch brackets (with TrimLock foam tape)	
4	Bolts: 10-24 x 1/4 in truss-head Phillips	
4	Bolts: 8-32 x 3/4 in pan-head Phillips	

TOOLS SUGGESTED			
Phillips-head screwdriver	Electrical tape		
Wire stripper	Wire crimper		
Dielectric grease (recommended for terminal connections)			



FAN OPERATION DETAILS

Fan direction: Puller

Fan direction reversal will offer diminished performance, as the blades are optimized for pulling performance.

Voltage: 12 V

Amperage: ~3.0 A continuous @ 0 static pressure Fan performance: 150 CFM @ 0 static pressure

MOUNTING TO OIL COOLER

Unbolt the included side brackets from the fan shroud and position the shroud with fan over the oil cooler, centering on the oil cooler.



 Replace the side brackets, sandwiching the oil cooler between the Trimlock foam tape on the side bracket and the fan shroud. While securing bolts on side bracket, apply a gentle force to squeeze the shroud and bracket together.

MOUNTING ASSEMBLY TO VEHICLE

 Find a mounting location on the vehicle that will allow for ample air to be drawn through the oil cooler.

NOTE: It is important to allow for hot air to evacuate out the rear of the fanpack and exit the vehicle or any enclosed space.

- Ensure mounting location will be free of any moving parts that may interfere with the free movement of fan blades.
- Isolate the oil cooler assembly from vibration using rubber dampening at all mounting points for maximum longevity.

WIRING

- Minimum 18 AWG automotive wire should be used for ground and power supply.
- 2. If not using the included connector, cut off to reveal bare fan power and bare ground leads for wiring.
- Connect the positive (+) red power lead to a switched 12 V source. Power should be fused or relayed.

Warning: Use of a 10 A fuse and/or relay is recommended for a fan of this power.

4. Connect negative (-) black lead to suitable chassis ground.

ACCESSORIES AVAILABLE			
PART #	DESCRIPTION		
FAN30103018	Direct replacement fan for FP113 KIT		
23-1002	sūsa Mounting bracket kit for Setrab ProLine 1-series oil coolers		
31-R30A-5P	Power relay, 30 A 5-pin		
31-TS180*	sūsa Thermal Switch, 180 °F, *-06, -08, -10, or -12		
31-TS190*	sūsa Thermal Switch, 190 °F, *-06, -08, -10, or -12		
22-M22ANSE *	sūsa ProLine Adapter Fitting, -04, -06, -08, -10, -12, or -16		

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Warning: Installation should only be attempted by those with mechanical skills and experience working on vehicles. Standard safety precautions consistent with the tools and dangers of automotive work should be followed to protect from injury. Specifically, wear protective equipment, take care to stabilize the vehicle on a level surface, engage the parking brake, and allow vehicle to cool before attemption installation; failure to comply can result in injury and/or damage to equipment.