



Knuckle Pod Mounts Installation Instructions

Ultimate Dana 60 Applications

Tools Needed: The Driver side mount can be either welded on or bolted on with the use of a tap and die set.

- Standard Socket Set
- Drill, Drill Bits, and Tap and Die for ½ or 5/8 bolts
- Welder and Grinder (if welding)

Parts Included:

- (1) Knuckle Pod Mount with logo (driver side)
- (1) Knuckle Pod Mount w/o logo (passenger side)

Installation:

1. On the passenger side knuckle, remove the 2 front nuts of the high steer arm and place the shorter Knuckle Pod Bracket onto studs.
2. Reuse factory nuts and torque to spec. (skip to step 6 if drilling/bolting)
3. If welding, use a flap disc or sandpaper to clean and prep the driver side knuckle for welding. See picture for location.
4. Place Mount with logo on driver side knuckle and line up with the shape of the flat space.
5. Plug weld the two holes on the bottom of the bracket. (welding of the entire bracket is not required, if desired weld a few stitches around the outside perimeter of the bracket).
6. If drilling/bolting Driver side mount, place the mount on the knuckle and line up with the shape of flat space. Mark the two holes in the center with a drill punch or sharpie.
7. Drill and tap holes to accommodate a ½” or 5/8” bolt.
8. Bolt on mounts and install desired lights!