

880257-A1-22

January 27, 2022

January 17, 2022

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Laboratory #:

**Report Date:** 

Received Date:

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**Attention:** Anthony Zhao

**Specimen:** A1: CA-N95 Flat-Fold Respirator "FF-WHT" Large

## TEST REPORT

One specimen, consisting of respirators was submitted to CMTL for assessment of mechanical headstrap strength, particulate filter efficiency and airflow resistance to evaluate acceptability with Health Canada performance criteria for filtering face piece respirators (Date published: 2020-08-25, Date modified: 2021-02-02), 42 CFR Part 84 Subpart K, Sections 171(d), 172 and 174 respectively, and CSA Z94.4.1:21 Sections 5.9.1, 6.3.2 and 6.3.3.2.



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Per Authorized By Stephen Brown

Technician, Derek Wild

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Requirement for Filtering Facepiece Respirators per
Health Canada National Standard Specifications for Respirators during COVID-19:
Guidance for Canadian Manufacturers (Date published: 2020-08-25, Date modified: 2021-02-02),
42 CFR Part 84 Subpart K, Sections 171(d), 172 and 174 and
CSA Z94.4.1:21 Sections 5.9.1, 6.3.2 and 6.3.3.2

# Specimen A1: CA-N95 Flat-Fold Respirator – "FF-WHT" Large (Adult Masks)

Characteristic	Barrier	Summary Results
Particulate Filter Efficiency (%)	≥95	Pass
Airflow (Inhalation) Resistance, mmH <sub>2</sub> O (Pa)	≤35 (343)	Pass
Airflow (Exhalation) Resistance, mmH <sub>2</sub> O (Pa)	≤25 (245)	Pass
Mechanical Headstrap Strength, Observations and Proof Load (Newtons per attachment point)	≥10	Pass

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## PARTICULATE FILTRATION EFFICIENCY

Twenty-five submitted specimens were evaluated for particulate filtration efficiency in accordance with TEB-APR-STP-0059 test procedure to evaluate acceptability with Health Canada and 42 CFR 84 Subpart K requirements for N95 respirators, as well as CSA Z94.4.1:21 Section 6.3.3.2.

Twenty of the specimens were conditioned (C) within a CSZ environmental control chamber for 25±1 hour at a 85±5% relative humidity and 38°C ± 2.5°C, then tested within 10 hours of extraction from the chamber as indicated in NIOSH standard procedure TEB-APR-STP-0059. The remaining five specimens were unconditioned (U) and tested without pre-conditioning as per CSA Z94.4.1:21 Section 6.3.3.2.2.1.

The particulate filter efficiency was performed on a TSI 8130A automated filter tester, and challenged under unidirectional airflow at 85 L/min  $\pm$  4 L/min with an aerosol of sodium chloride (NaCl) particles. The particles were generated by an aerosol generator and neutralized to their Boltzmann equilibrium state. The particles were considered to have an average count median diameter of 0.075  $\pm$  0.020 micrometers and a geometric standard deviation not exceeding 1.86.

#### **RESULTS**

Specimen	Conditioned	Flow	Initial Filter	Maximum Allowable	Initial Leakage	Maximum Leakage	Particulate Filtration	Requir (≥9	
#	Conditioned	Rate	Resistance (mmH₂O)	Leakage (%)	(%)	(%)	Efficiency (%)	Result	Overall Result
1	С	85	10.6	5.00	1.466	1.466	98.5	Pass	
2	С	85	10.3	5.00	1.511	1.511	98.5	Pass	
3	С	85	10.6	5.00	1.556	1.556	98.4	Pass	
4	С	85	11.4	5.00	1.609	1.609	98.4	Pass	
5	С	85	11.8	5.00	1.623	1.623	98.4	Pass	
6	С	85	11.8	5.00	1.702	1.702	98.3	Pass	
7	С	85	10.7	5.00	1.551	1.551	98.4	Pass	
8	С	85	12.5	5.00	1.938	1.938	98.1	Pass	
9	С	85	11.7	5.00	1.747	1.747	98.3	Pass	
10	С	85	12.4	5.00	1.794	1.794	98.2	Pass	
11	С	85	12.5	5.00	1.774	1.774	98.2	Pass	
12	С	85	12.4	5.00	1.821	1.821	98.2	Pass	
13	С	85	12.0	5.00	1.640	1.640	98.4	Pass	Pass
14	С	85	14.4	5.00	2.128	2.128	97.9	Pass	
15	С	85	11.3	5.00	1.839	1.839	98.2	Pass	
16	С	85	11.8	5.00	1.636	1.636	98.4	Pass	
17	С	85	13.9	5.00	2.191	2.191	97.8	Pass	
18	С	85	11.3	5.00	1.528	1.528	98.5	Pass	
19	С	85	12.1	5.00	1.750	1.750	98.3	Pass	
20	С	85	10.9	5.00	1.439	1.439	98.6	Pass	
21	U	85	10.8	5.00	1.417	1.417	98.6	Pass	
22	U	85	10.5	5.00	1.351	1.351	98.6	Pass	
23	U	85	10.5	5.00	1.343	1.343	98.7	Pass	
24	U	85	10.3	5.00	1.247	1.247	98.8	Pass	
25	U	85	10.1	5.00	1.492	1.492	98.5	Pass	

Note: As per Health Canada and 42 CFR Part 84 Subpart K, section 174(i) the minimum efficiency for each of the 20 filters, and 25 filters for CSA Z94.4.1:21 will be determined and recorded and must be equal to or greater than 95% filtration efficiency.

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# **AIRFLOW (INHALATION) RESISTANCE**

Twenty submitted specimens were evaluated for airflow (inhalation) resistance based on TEB-APR-STP-0007 using a TSI 8130A automated filter tester considered by NIOSH to be an acceptable pressure drop measurement.

Tests were performed with the salt generator turned-off under no loading conditions. Using hot-melt glue the filtering facepiece respirators were sealed onto flat plates with joint for connection to the resistance apparatus for measurements of pressure drop.

## **RESULTS**

Specimen Maximum Allowable	e Maximum	Actual Resistance	Actual Resistance	Requirement (≤35 mmH₂O) (≤343 Pa)		
#	Resistance (mmH <sub>2</sub> O) (Pa) Inhalation (Pa) Inhalation	(Pa) Inhalation	Result	Overall Result		
1	35	343	10.3	101.0	Pass	
2	35	343	9.9	97.1	Pass	
3	35	343	9.9	97.1	Pass	
4	35	343	10.3	101.0	Pass	
5	35	343	10.3	101.0	Pass	
6	35	343	10.0	98.1	Pass	
7	35	343	9.8	96.1	Pass	
8	35	343	10.7	104.9	Pass	
9	35	343	10.2	100.0	Pass	
10	35	343	10.7	104.9	Pass	Dage
11	35	343	10.1	99.0	Pass	Pass
12	35	343	10.7	104.9	Pass	
13	35	343	10.0	98.1	Pass	
14	35	343	9.9	97.1	Pass	
15	35	343	10.3	101.0	Pass	
16	35	343	9.9	97.1	Pass	
17	35	343	10.6	104.0	Pass	
18	35	343	9.8	96.1	Pass	
19	35	343	10.5	103.0	Pass	
20	35	343	10.2	100.0	Pass	

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# **AIRFLOW (EXHALATION) RESISTANCE\***

Twenty submitted specimens were evaluated for airflow (exhalation) resistance based on TEB-APR-STP-0003 using a TSI 8130A automated filter tester considered by NIOSH to be an acceptable pressure drop measurement.

Tests were performed with the salt generator turned-off under no loading conditions. Using hot-melt glue the filtering facepiece respirators were sealed onto flat plates, and mounted in reverse, with joint for connection to the resistance apparatus for measurements of pressure drop.

## **RESULTS**

Specimen	Maximum Allowable	Maximum Allowable	Actual Resistance	Actual Resistance	Require (≤25 mmH₂O)		
#		(Pa) Exhalation	Result	Overall Result			
1	25	245	9.9	97.1	Pass		
2	25	245	9.6	94.1	Pass		
3	25	245	9.7	95.1	Pass		
4	25	245	10.2	100.0	Pass		
5	25	245	10.1	99.0	Pass		
6	25	245	9.8	96.1	Pass		
7	25	245	9.6	94.1	Pass		
8	25	245	10.2	100.0	Pass		
9	25	245	9.7	95.1	Pass		
10	25	245	10.2	100.0	Pass	Dana	
11	25	245	9.3	91.2	Pass	Pass	
12	25	245	9.4	92.2	Pass		
13	25	245	9.2	90.2	Pass		
14	25	245	8.8	86.3	Pass		
15	25	245	9.3	91.2	Pass		
16	25	245	9.3	91.2	Pass		
17	25	245	9.7	95.1	Pass		
18	25	245	9.4	92.2	Pass		
19	25	245	9.3	91.2	Pass		
20	25	245	9.3	91.2	Pass		



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# MECHANICAL HEADSTRAP STRENGTH (Specimen A1 - Large Adult Masks)

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1177 Franklin Boulevard, Cambridge, Ontario N1R 7W4 Tel: (519) 621-6600 Fax: (519) 621-6082 www.cambridgematerials.com

880533-22

Received Date: January 19, 2022

January 21, 2022

Report For: Cambridge Materials Testing Limited

> 6991 Millcreek Drive, Unit 13 MISSISSAUGA, Ontario

L5N 6B9

Attention:

Derek Wild Customer P.O.#:

Specimen: CMTL Mississauga Lab # 880257, Customer: Canada Masq Corporation,

Identified as A1 - CA-N95 Flat-Fold Respirator "FF-WHT" Large

## PROOF LOAD TEST REPORT

Laboratory #:

Report Date:

Ten submitted specimens were subjected to proof load testing in accordance with Health Canada National Standard Specifications for Respirators during COVID-19: Guidance for Canadian Manufacturers, Date Published: February 2, 2021, CSA Z94.4.1:21, Section 5.9.1 and Federal Regulation 42 CFR 84 - Subpart K, Section 171(d) . Testing was performed by donning the mask body on to a head form. A proof load of 10 N per attachment point was then applied to the elastomeric strap for 10 seconds. The proof load was then removed and the specimen was examined for failure. Testing machine was operated in accordance with ASTM A370-21 paragraph 8 with a test speed of 75mm/minute.

#### RESULTS

Specimen	Observations					
1	There was no evidence of breakage, tearing, separation from the point of fixation to the respirator body, permanent deformation or other obvious loss of function in the securing mechanism.					
2	There was no evidence of breakage, tearing, separation from the point of fixation to the respirator body, permanent deformation or other obvious loss of function in the securing mechanism.					
3	There was no evidence of breakage, tearing, separation from the point of fixation to the respirator body, permanent deformation or other obvious loss of function in the securing mechanism.					
4	There was no evidence of breakage, tearing, separation from the point of fixation to the respirator body, permanent deformation or other obvious loss of function in the securing mechanism.					
5	There was no evidence of breakage, tearing, separation from the point of fixation to the respirator body, permanent deformation or other obvious loss of function in the securing mechanism.					
6	There was no evidence of breakage, tearing, separation from the point of fixation to the respirator body, permanent deformation or other obvious loss of function in the securing mechanism.					
7	There was no evidence of breakage, tearing, separation from the point of fixation to the respirator body, permanent deformation or other obvious loss of function in the securing mechanism.					
8	There was no evidence of breakage, tearing, separation from the point of fixation to the respirator body, permanent deformation or other obvious loss of function in the securing mechanism.					
9	There was no evidence of breakage, tearing, separation from the point of fixation to the respirator body, permanent deformation or other obvious loss of function in the securing mechanism.					
10	There was no evidence of breakage, tearing, separation from the point of fixation to the respirator body, permanent deformation or other obvious loss of function in the securing mechanism.					

Name
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