# INSTALLATION INSTRUCTIONS FOR

# SAFE WEDGE YAMAHA DRIVE & DRIVE 2

PART NUMBER: SW YAMAHA DR



PROUDLY DESIGNED, MANUFACTURED AND DISTRIBUTED IN THE U.S.A BY FIVE STAR FABRICATING, INC.

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# REVIEW INSTRUCTIONS BEFORE BEGINNING INSTALLATION



### WHAT YOU WILL NEED FOR INSTALL:

Polycarbonate-to-Bracket Mounting Kit (included) 1/2" Crescent Wrench 3/16" Allen Wrench 3/8" Crescent Wrench







1/8" Allen Wrench

**STEP 1:** Remove bolts at rear of cart's roof using 1/2" crescent and 3/16" allen wrenches.



**STEP 2:** Alight bracket to holes in roof. Insert cart's bolts through the roof mounts and bracket.

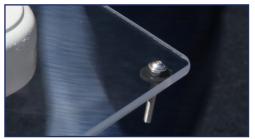


**STEP 3:** Replace cart's acorn nuts and tighten.

### **STEP 4:** Attach Polycarbonate Partition



**STEP 4A:** Remove protective masking from polycarbonate.



**STEP 4B:** At leading edge of polycarbonate, place 10/32 NF x 1-5/8" bolt through polycarbonate with 10-L flat washer on the same side as the bolt head. Affix the rubber washer on the opposite side of the polycarbonate.



**STEP 4C:** Repeat step 4B at the trailing edge of the polycarbonate (4th hole from the front of the partition).



**STEP 4D:** Attach polycarbonate by placing bolts through holes on bracket.



**STEP 4E:** Place remaining bolts attaching polycarbonate to bracket. Metal 10-L washer goes between bolt head and polycarbonate. Rubber washer is positioned between polycarbonate and bracket.





**STEP 4F:** Affix and tighten 10/32 Lock nuts using 1/8" allen wrench and 3/8" crescent wrench.



# **MPORTANT**

## **DO NOT OVERTIGHTEN SCREWS!**

» Polycarbonate windows must be able to expand and contract. Overtightening screws will crack the window around the mounting holes.

### DO NOT USE LIQUID THREADLOCKER!

» It will cause stress cracking on the polycarbonate.
Approved sealants for polycarbonate windows:
• 3M Ultrapro • Dow Corning 795 • Momentive/GE SCS2000
SilPruf • 3M Super Silicone Sealant • Dow Corning 995

