

## tesa® 51965

### 205µm double sided black filmic tape

tesa® 51965 is a double-sided self-adhesive tape consisting of a black PET backing and a modified acrylic adhesive .

tesa® 51965 features especially:

- An excellent balance of high shear resistance, adhesion performance and initial tack
- Secure bond even to critical surfaces such as low surface energy materials (e.g. PP and PE) and powder painted substrates
- Outstanding holding power
- Black colour to optimise automatic pick and place processes

## Main Application

- Mounting of lenses and cushioning foams in cellular phones
- Mounting of exterior car mirrors in the automotive industry

## Technical Data

▪ Backing material	PET film	▪ Type of adhesive	tackified acrylic
▪ Color	black	▪ Elongation at break	50 %
▪ Total thickness	205 µm	▪ Tensile strength	20 N/cm

## Adhesion to

▪ Steel (initial)	11.5 N/cm	▪ Steel (after 14 days)	14.0 N/cm
▪ ABS (initial)	10.8 N/cm	▪ ABS (after 14 days)	11.9 N/cm
▪ Aluminium (initial)	10.2 N/cm	▪ Aluminium (after 14 days)	12.6 N/cm
▪ PC (initial)	12.2 N/cm	▪ PC (after 14 days)	13.4 N/cm
▪ PE (initial)	5.6 N/cm	▪ PE (after 14 days)	6.6 N/cm
▪ PET (initial)	9.8 N/cm	▪ PET (after 14 days)	11.9 N/cm
▪ PP (initial)	6.0 N/cm	▪ PP (after 14 days)	8.8 N/cm
▪ PS (initial)	10.4 N/cm	▪ PS (after 14 days)	12.1 N/cm
▪ PVC (initial)	9.6 N/cm	▪ PVC (after 14 days)	12.8 N/cm

## Properties

▪ Temperature resistance short term	200 °C	▪ Resistance to chemicals	●●●●
▪ Temperature resistance long term	100 °C	▪ Softener resistance	●●●●
▪ Tack	●●●●	▪ Static shear resistance at 23°C	●●●●
▪ Ageing resistance (UV)	●●●●●	▪ Static shear resistance at 40°C	●●●●
▪ Humidity resistance	●●●●●		

Evaluation across relevant tesa® assortment: ●●●● very good ●●● good ●● medium ● low

For latest information on this product please visit <http://l.tesa.com/?ip=51965>

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