

BRAWOLINER® resin consumption

BRAWOLINER® / BRAWOLINER® HT

DN	To achieve a min. 3 mm / 0.12" wall thickness			Reduced wall thickness * of min. 2 / 0.08" mm	
	Roller spacing	BRAWO® I BRAWO® III BRAWO® RR BRAWO® LR in lbs / foot	BRAWO® HT in lbs/foot	Roller spacing	BRAWO® HT in lbs / foot
50 (2")	7.0 mm / 0.28"	0.3	0.4	6.0 mm / 0.24"	0.3
70 (3")	8.5 mm / 0.33"	0.5	0.6	6.5 mm / 0.26"	0.4
100 (4")		0.7	0.9		0.7
125 (5")		0.9	1.1	7.0 mm / 0.28"	0.9
150 (6")		1.1	1.3		1.1
200 (8")		1.5	1.8		1.5

BRAWOLINER® 3D / BRAWOLINER® HT 3D

DN	To achieve a min. 3 mm / 0.12" wall thickness			Reduced wall thickness * of min. 2 / 0.08" mm	
	Roller spacing	BRAWO® I BRAWO® III BRAWO® RR BRAWO® LR in lbs / foot	BRAWO® HT in lbs/foot	Roller spacing	BRAWO® HT in lbs / foot
70-100 (3" - 4")	10.0 mm / 0.39"	0.6	0.7	7.0 mm / 0.28"	0.7
100-150 (4" - 6")	12.0 mm / 0.47"	1.0	1.2	10.0 mm / 0.39"	1.4
150-225 (6" - 9")		1.5	1.8		2.2

BRAWO® SYSTEMS - KOB GmbH

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BRAWOLINER® 3D DN 200-300

DN	To achieve a min. 4.7 mm / 0.18" wall thickness	
	Roller spacing	BRAWO® I BRAWO® III BRAWO® LR in kg / m
200-300 (8"-12")	14 mm	2.8

BRAWOLINER® 3D DN 300-400

DN	To achieve a min. 5.1 mm / 0.2" wall thickness		
	Roller spacing	BRAWO® AC in lbs / foot	BRAWO® TC in lbs / foot
300-400 (12"-16")	15.5 mm / 0.61"	4.8	5.0

BRAWOLINER® XT / BRAWOLINER® HT XT

DN	To achieve a min. 4 mm / 0,16" wall thickness		
	Roller spacing	BRAWO® I BRAWO® III BRAWO® RR BRAWO® LR in lbs / foot	BRAWO® HT in lbs/foot
100 (4")	11.0 mm / 0,43"	1.1	1.3
125 (5")		1.3	1.6
150 (6")		1.5	1.9
200 (8")		2.1	2.5

*With downpipes, to prevent excess accumulation of resin in inflow pipes of small nominal diameter (DN40 - DN70 / 1.6"-3") it is recommended that the liner be impregnated with reduced roller spacing and a reduced quantity of resin.

All statements are to be understood as approximate and are based on values determined by experiment. Variations are possible depending on ambient conditions.

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