

# 2015+ Duramax

Tune Level	HP Output
A_Flash	Stock File
B_Eco	60
C_Tow	120
D_Street	150
E_Maxx	200



## Installing the Engine Calibration

1. Plug the Autocal into the truck's OBD II port using the supplied cord
2. Turn the ignition to the run position - do **NOT** start the vehicle!
3. Scroll down until you see "Tuning Tool" - Press the "OK" button in the center of the AutoCal
4. Scroll down to "Program Cal" - Press "OK"
5. Scroll down to tune of choice and click "Ok" - the screen will say "**Checking to 100%**"  
\*\*It is advised to have a lift pump when running the street tune, and is required for the max effort tune\*\*
6. It will ask if you want to "**LICENSE ECU NOW**" press "**OK**"
7. It will now ask "**Are you sure**" press "**OK**"
8. The AutoCal should then say "**Please Wait.... Erasing... Flashing**" with a percentage (%) below it. The flashing process takes approximately 1-2 minutes
9. Once it reaches 100% the AutoCal will prompt you with the "**IGNITION OFF NOW!**" message - Turn the key off and press "**OK**" - A countdown will begin
10. Once the countdown has finished, your PPEI engine calibration has been installed.

The below instructions only apply to the customers who purchased TCM tuning along with ECM tuning

## Installing the Transmission Calibration

1. Plug the Autocal into the truck's OBD II port using the supplied cord
2. Turn the ignition to the run position - do **NOT** start the vehicle!
3. Scroll down until you see "Tuning Tool" - Press the "OK" button in the center of the AutoCal
4. Scroll down to "Program Full" - Press "OK"
5. Scroll down to "TCM Tune" - Press "OK"
6. It will ask if you want to "**LICENSE TCM NOW**" press "**OK**"
7. It will now ask "**Are you sure**" press "**OK**"
8. The AutoCal will say "Checking 0-100%... Erasing Wait... Flashing 0-100%" This process takes approximately 4 minutes.
9. Once it reaches 100% the AutoCal will prompt you with the "**IGNITION OFF NOW!**" message - Turn the key off and press "**OK**" - A countdown will begin
10. Once the countdown has finished, your PPEI transmission calibration has been installed and you may start the truck.

If at any point you may need assistance please make sure you have a computer with internet access nearby and contact the PPEI support line at 337-990-4840

### **2015 – 2016 LML EGR Emissions Harnesses**

There will be 3 EGR harnesses that need to be disconnected – Two on the passenger side of the engine bay, and one on the driver side. See pictures below for locations.

