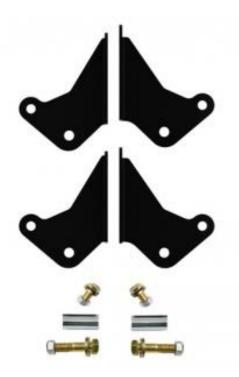


EVO Manufacturing Jeep Wrangler JT Gladiator JT Rear Shock Extension EVO- 3083B





Before starting installation procedure please read http://evomfg.com/Returns-Warranties-Shipping

CAREFULLY READ AND FOLLOW ALL INSTRUCTIONS IN THIS MANUAL AND KEEP FOR FUTURE REFERENCE. IF YOU HAVE ANY QUESTIONS ABOUT THE PRODUCT CALL EVO MANUFACTURURING. FAILURE TO FOLLOW GUIDELINES COULD RESULT IN MALFUNCTION OF PARTS OR INJURY. PLEASE HAVE A TRAINED PROFESSIONAL ASSIST WITH OR INSTALL ALL PRODUCTS. INSTALLING EVO MFG PRODUCTS OR KITS DEMANDS SPECIFIC KNOWLEDGE, TOOLS AND EXPERIENCE. GENERAL KNOWLEDGE OF HOW TO USE LATER SPECIFIED TOOLS AND/OR LIMITED EXPERIENCE WITH EVO MFG PRODUCTS MAY NOT BE ENOUGH TO PROPERLY COMPLETE THESE TASKS. SOME OF EVO MFG PRODUCTS MAY REQUIRE TWO OR MORE PEOPLE TO INSTALL SAFELY AND CORRECTLY. DO NOT ATTEMPT ALONE, ALWAYS ENLIST THE HELP OF TRAINED PROFESSIONAL WHEN NEEDED.

Notes: Set Up Before installation

# Keep all mounting bolts loose (installed but not torqued) we will torque later at the end of complete installation

### Keep factory hardware for reuse

**READ BEFORE INSTALL:** 

It is generally a good idea to apply Loctite to all threaded bolts.

ALWAYS wear safety glasses and other approved safety gear when working on a vehicle.

All supplied bolts torqued according to chart at end of instruction.

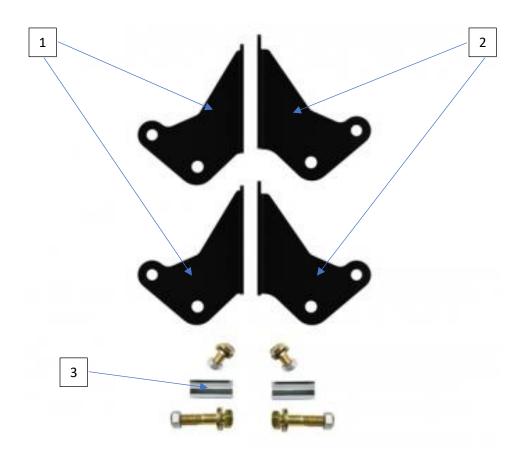
It is recommended all installation be performed by a trained professional. Some modification may have to be done.

Paint all unfinished surfaces after install is complete.



Parts included: Table below shows black (painted) JT Rear Shock Extension.

Description	#	Part #	Quantity
JT rr Shock Extension Inner Plate	1	EVO-12425B	2
JT rr Shock Extension Outer Plate	2	EVO-12426B	2
Crush Tube	3	EVO-20038	2
Shock Extension Hardware	4	EVO-770088	1





### Recommended Tools:

- Standard sockets
- o Wrench set



#### Safety Steps for installation

- For installing EVO MFG products always use wheel chokes to block rear tires from rolling.
- Always make sure you have everything necessary ready before install.
- If you have to, carefully lift front of vehicle by front frame rails extending suspension until tires leave the ground, place frame on approved jack stands for vehicle. Verify all lines/wires are not over extended.
- Remove tires if needed for easier install.
- Make sure to wear safety equipment (eye protection, hand protection, foot protection etc.) at all times during installation.
- Make sure all safety precautions have been taken.
- Always check and replace any part of vehicle that is warn or broken before starting install.
- Do not mix anything EVO with weaker alternatives.
- It is generally a good idea to apply liquid threadlock to all bolts.
- Tighten included hardware to torque specifications in bottom table unless it is otherwise specified, factory bolts should be torqued to factory Jeep specifications.







# FRONT INSTALL

After putting vehicle in park, on a flat surface, chalked the tires and turned off the vehicle.

1. Jack vehicle at axle, support axle with jack stands. Remove tires.





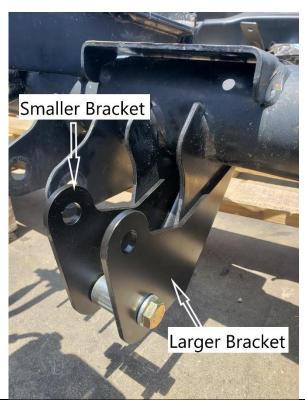
2. Remove driver axle side shock mounting bolt then pivot shock out of the way. Repeat on passenger side.

## **Keep factory hardware**



Driver Side:

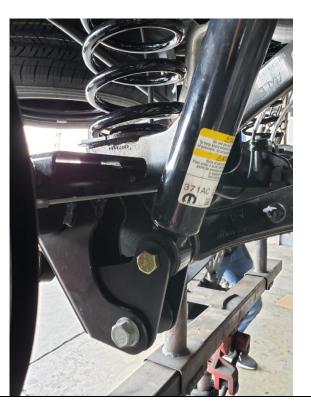
 Place shock relocation bracket as shown on the driver side factory shock mounts. The smaller EVO MFG bracket is used on the inside of the factory shock mount. The larger EVO MFG Bracket is used on the outside of the factory shock bracket. Reference photo.





# Passenger Side:

4. Place shock relocation bracket as shown on the passenger side factory shock mounts. The smaller EVO MFG bracket is used on the inside of the factory shock mount. The larger EVO MFG Bracket is used on the outside of the factory shock bracket. Reference photo.

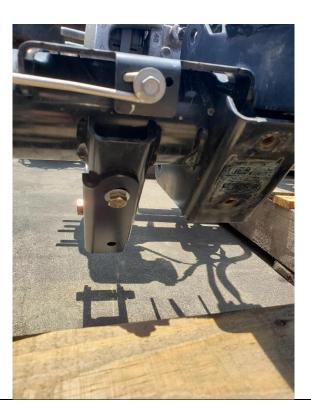


 Insert sleeve into original bolt location using supplied M14 bolts, washers, nut on both driver and passenger shock mounts. Loosely install at this time, do not tighten.





 Loosely install supplied washer on 3/8" bolt and insert from bottom to top of new assembly. Loosely install supplied nut, do not tighten. Reference picture. Repeat on opposite side.



 Use factory shock hardware to reinstall shocks into new higher shock location in EVO MFG bracket. Reference picture. Repeat on opposite side.





# 8. Tighten all bolts to specified torque, lower vehicle.

### After Install:

- $\circ$   $\;$  Tighten all bolts securing purchased parts to specified locations.
- After completing installation using provided instructions, go through all steps again to make sure nothing was missed, not tightened or improperly assembled.
- Some components may need to be purchased separately.
- Check turn signals, headlights, fog lights (if applicable), taillights, blinkers and windshield wipers.
- Adjust mirrors, speedometer and headlights if needed.
- Make sure all gauges are fully operational.
- Drive the vehicle slowly for a couple minutes, looking and listening for abnormal noises while driving. After modification of a vehicle there will be differences in driving experiences and capabilities, be mindful of that.
- Inspect and Retorque all Bolts after 500 miles of competed installation and regularly thereafter.
- Some modification may be required.

Recommended Torque:

Size								
	Grade 2		Grade 5		Grade 8		18-8 S/S	
	Coarse	Fine	Coarse	Fine	Coarse	Fine	Coarse	Fine
#4*	-	-	-	-	-	-	5.2	-
#6*	-	-	-	-	-	-	9.6	-
#8*	-	-	-	-	-	-	19.8	-
#10*	-	-	-	-	-	-	22.8	31.7
1/4	4	4.7	6.3	7.3	9	10	6.3	7.8
5/16	8	9	13	14	18	20	11	11.8
3/8	15	17	23	26	33	37	20	22
7/16	24	27	37	41	52	58	31	33
1/2	37	41	57	64	80	90	43	45
9/16	53	59	82	91	115	129	57	63
5/8	73	83	112	128	159	180	93	104
3/4	125	138	200	223	282	315	128	124
7/8	129	144	322	355	454	501	194	193
1†	188	210	483	541	682	764	287	289