

## **Assembly Instructions**

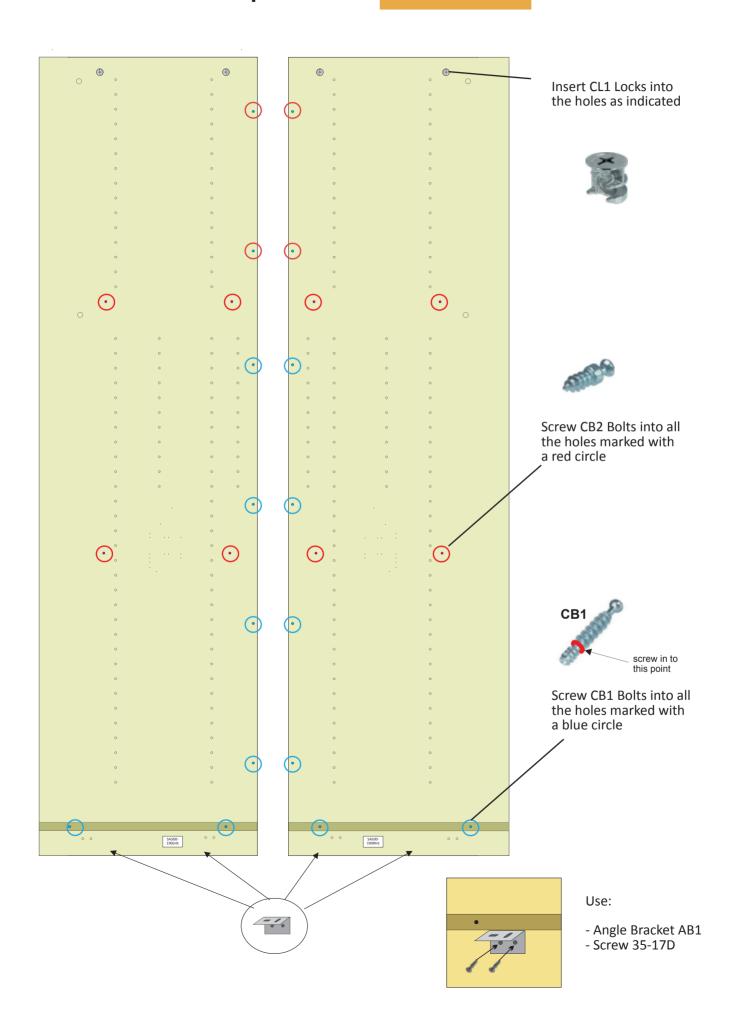
It is strongly recommended to have two persons present when assembling this item. We advise that you unpack the boxes in the order shown in these instructions and follow the assembly instructions carefully.

# Please be careful during construction as section of the cupboard may be unstable until construction is complete.

## Your hardware pack should contain the following:

	CONNECTING BOLT (CB1) x 56		FOLDING LEG BRACKET (FLB1) X 4	and a second	TRANSFORMER (TRANS1) X 1
×	CONNECTING LOCK (CL1) x 56	To the second se	WHITE CASTOR (C1) X 4		PLUG (PLUG1) X 1
ALC: N	MINI CONNECTING LOCK (CB2) x 32		SCREW (CHSC-10) X 16		CABLE OUTLET X 1
	SHELF PEG (SP1) x 94	0	WASHER (W1) X 16	A STATE OF THE PARTY OF THE PAR	BOLT (BB1) X 4
Š	BLACK CASTOR (C2)		ANGLE BRACKET (AB1) X 8		SCREW (30-15S) X 16 SHELF STOP
	X 4 SCREW (S10)		KNOB & SCREW (K2) X 2		(DB1) X 25
	X 16  SCREW (35-17D)  X 48	THREAD RACK DOWEL X 180			SHELF RETAINER (SR1) X 10
* Linear	SCREW (35-15S) X 4	8 8 8 8 8	HINGE (H2) & SCREWS (30-15S) X 8		SHELF PEG WITH PIN (SP2) X 56

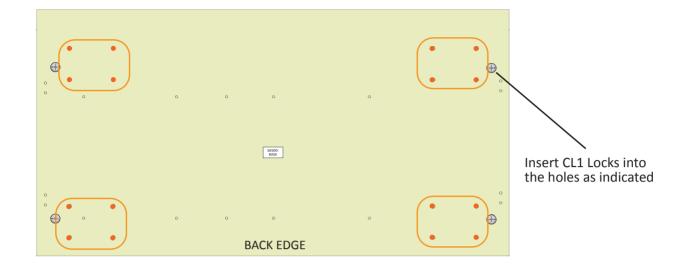
STEP 1 You will need to open box -



## You will need to open box -

From this box you will require panel SA500-BASE

SA500/2BCB





Attach the White Castors C1 to the base using washer W1 and Screw CHSC-10 - castor locations are marked in orange

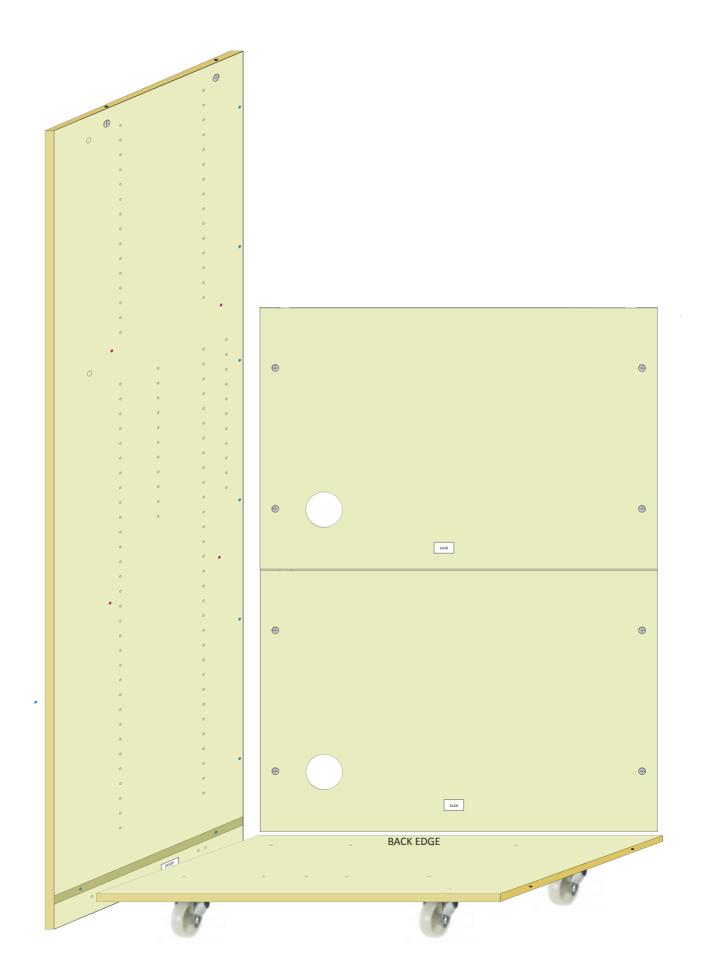
Take extra care to ensure screws are not cross threaded they should initially turn easily and then get harder as the lock into the inserts

# STEP 3 You will need to open box -



Insert CL1 Locks into the holes in the 2 panels from this box.

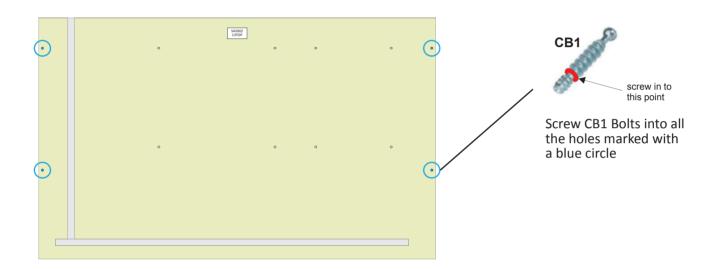
With the SA500/190LHS laying on the solid flat clean surface (we recommend the floor) attach the two back panels and the base. Secure by turning all of the connecting locks in the backs and the base approx one half turn. The screw the remaining 35-17D screws into the angle brackets to secure the side to the base.



With the unit still laying on the floor place the SA500/190RHS onto the top and secure all the connecting locks and angle brackets. Then carefully stand the unit onto its wheels. **IT IS HIGHLY RECOMMENDED TO HAVE TWO PEOPLE TO COMPLETE THIS STEP TO AVOID INJURY OR DAMAGE TO THE PRODUCT.** 

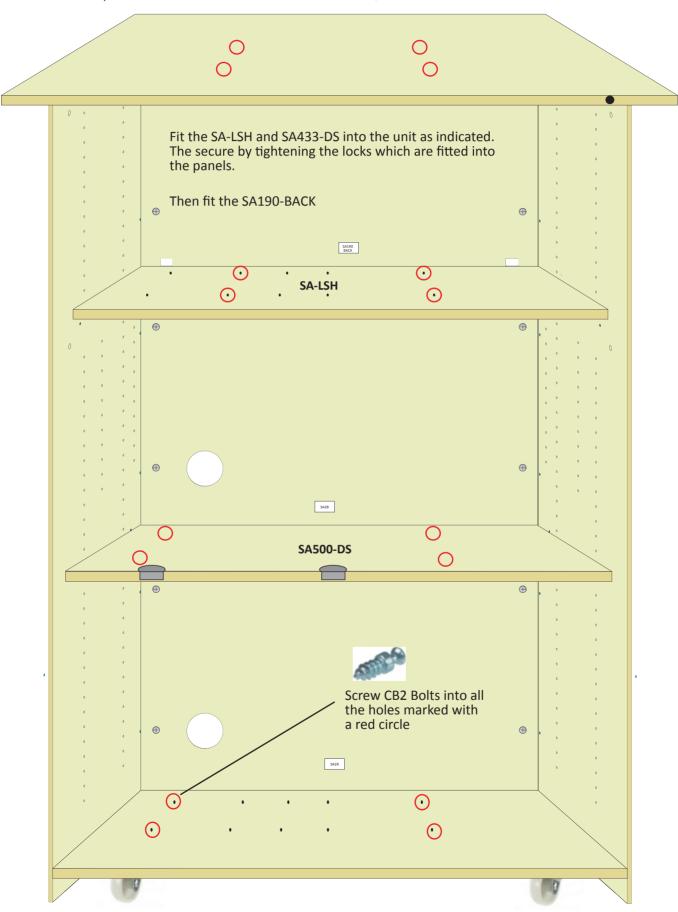
STEP 6 You will need to open box -

SA500/13-TOP

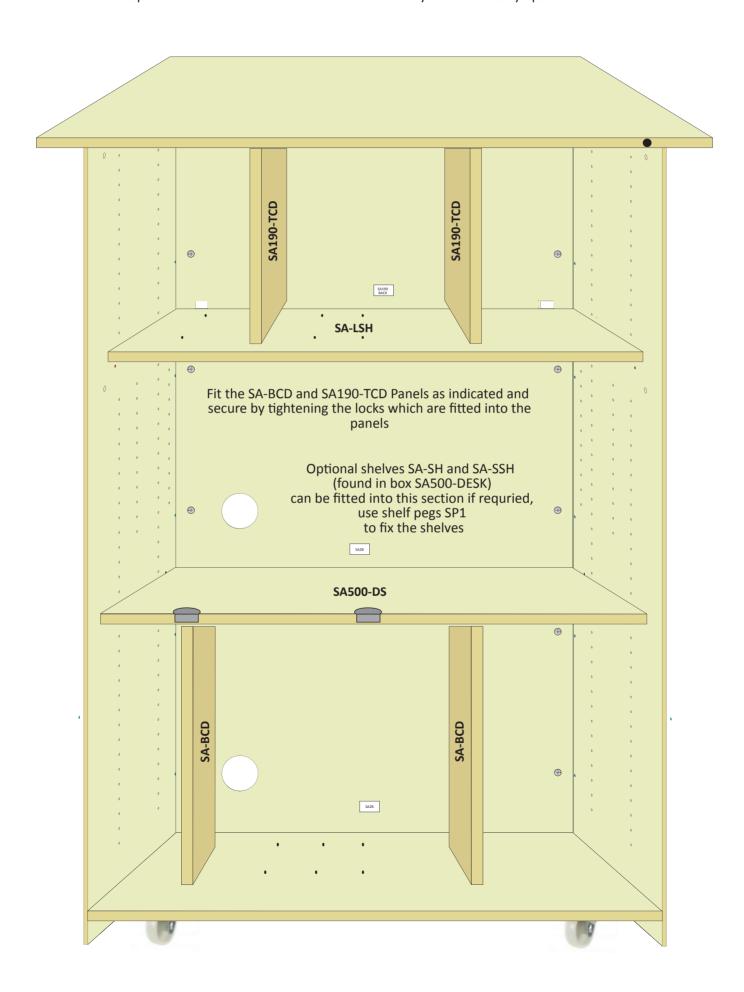


Place the SA500/13-TOP onto the top of the section you have already constructed and tighten the connecting locks to secure.

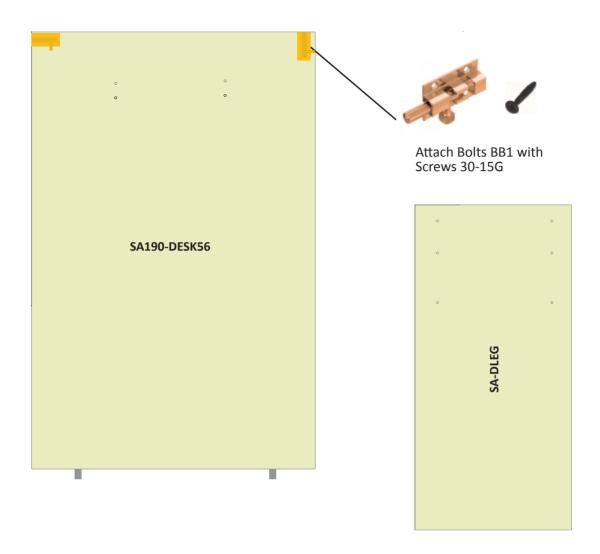
You will require SA-LSH and SA190-BACK from box SA190/2TCB.



You will require 2 x SA190-TCD and 2 x SA-BCD from boxes you have already opened.



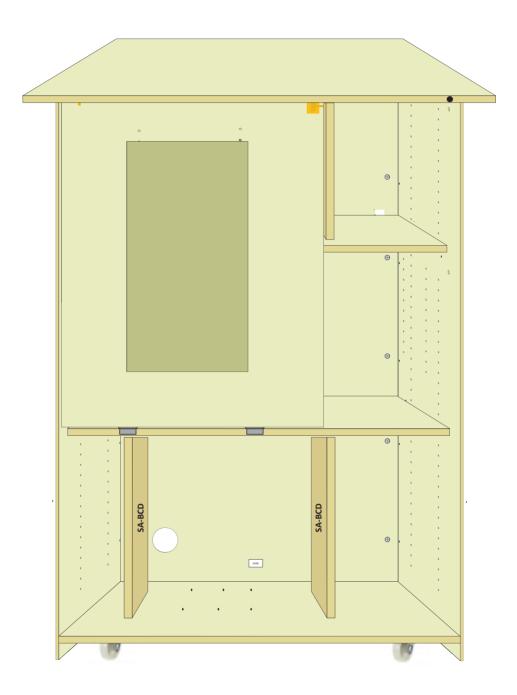
You will require SA190-DESK56, SA-DLEG SA190-DESK56 which you have already opened.



Attach the SA-DLEG to the SA190-DESK56 using the Folding Leg Bracket (FLB1) and screws S10 (to fix into the brass inserts) and screws 35-15S (to fix into the pre-drilled holes)



Attach the complete desk to the main section using the two part hinges that are already attached to the desk and the desk shelf. The hinges can be adjusted to ensure the desk is level by turning the small adjustment screw clockwise or counter clockwise. Once in place ensure it is secured with bolts supplied.



#### **IMPORTANT**

WHEN USING THE DESK
ALWAYS MAKE SURE TO
HAVE FOLDED OUT THE
LEG BEFORE UNDOING
THE BOLT AND FOLDING
THE DESK DOWN.
FAILURE TO DO THIS MAY
RESULT IN DAMAGE TO
THE HINGES AND THE UNIT

Shelves can be fitted into the unit to suit a selection of different boxes and a picture is show on the front of these instructions as a guide.

THIS COMPLETES CONSTRUCTION OF THE CENTRE SECTION OF YOUR UNIT

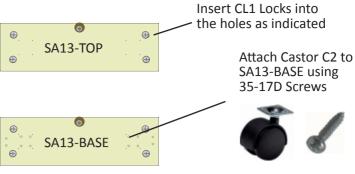
## STEP 12 You will need to open box -

SA190/13 2STB

This box contains the sides, tops and bases for the door sections for your unit. Follow the instructions below carefully to construct your door section.

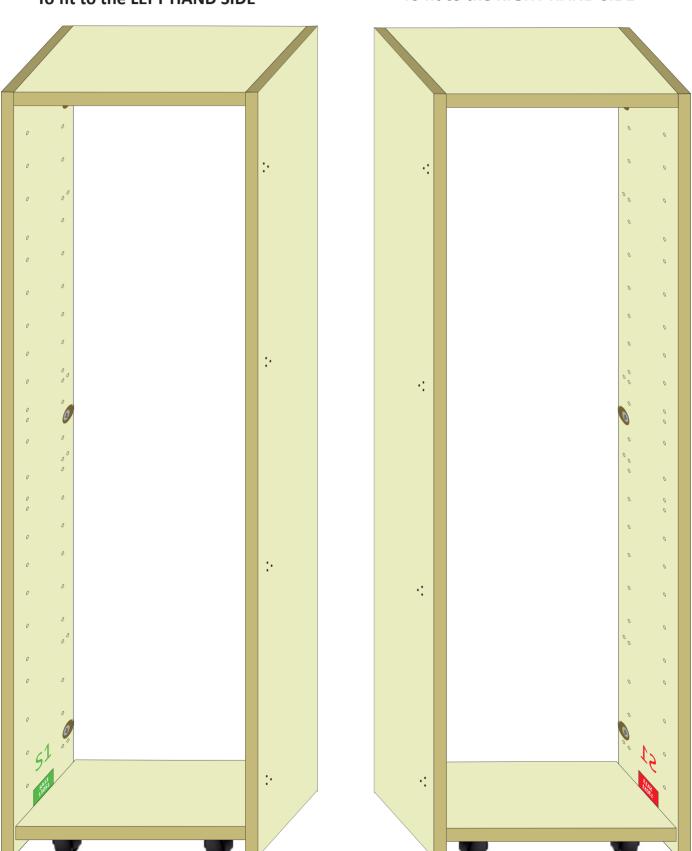
## To fit to the LEFT HAND SIDE To fit to the RIGHT HAND SIDE 0 0 0 screw in to • 0 Screw CB1 Bolts into all the holes marked with a blue circle 0 0 0 0 Use: - Angle Bracket AB1 - Screw 35-17D

With the SA13-130S1 laying on the solid flat clean surface (we recommend the floor). Attach the SA13-130S1 and SA13-130S2 to the SA13-BASE and SA13-TOP and secure by tightening the connecting locks CL1. Then fix the angle brackets to the base using screw 35-17D.

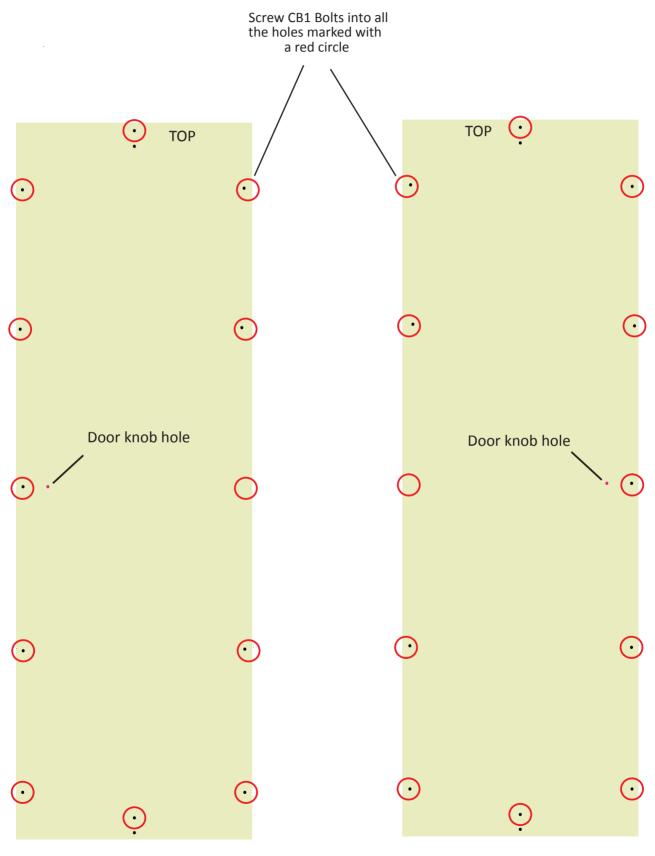


#### To fit to the LEFT HAND SIDE





With the Door Fascia Panel laying on the solid flat clean surface (we recommend the floor). Attach the section that you have already assembled and secure by tightening the locks which are fitted to the panels.



To fit to the LEFT HAND SIDE

To fit to the RIGHT HAND SIDE



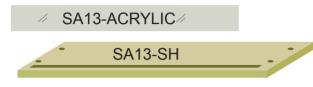
Using Hinge H2 and Screws 30-15S attach the completed door sections to the centre section you have already constructed.



Add shelves and racks to the door sections you have just attached.



To fit a flat shelf with NO acrylic front (for storing boxes) use an SA13-SH with slot facing down (not visible). Use shelf pegs SP2 to fit the shelf and then add a DB1 self adhesive shelf stop above the shelf as shown on the next page.



To fit a shelf on an angle with an acrylic front (or ribbbons etc.) use SA13-SH with acrylic fitted into the slot. Fully insert the acrylic into the shelves and then fit the rack using SP2 and SP1 shelf pegs. The SP2 should support the front of the shelf and and rest the back of the shelf onto an SP1 placed one hole higher. Once the shelf is fitted on to the shelf pegs stick a shelf stop to the side of the rack right above the shelf to stop the shelf lifting off the pegs as shown on the next page. Also use this same process to fit a thread rack on an angle.

Acrylic fronted shelves and thread rack can be fitted flat



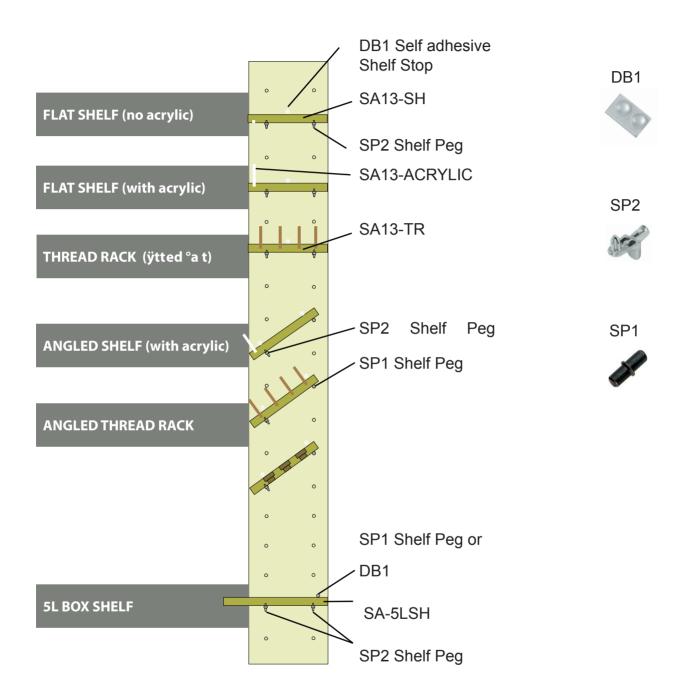
To fit the larger bottom shelves to suit 7.5L boxes use SP2 shelf pegs under the shelves and securely sit the shelves down on the pegs ensuring the pins locate into the holes in the shelves. Once the shelf is fitted add an SP1 shelf peg into the hole directly above the shelf at the back to stop the shelf tipping or use DB1 shelf stops. See the next page for further details.

#### **INSTALLING THE Door Desk (optional)**

If you have chosen to have the additional desk into the door section then this is fitted in the same way as the main desk. Please see STEPS 10 and 11.



## **STEP 16 continued**



All of the shelves and racks can be fitted according to your individual needs. We have suggested box layouts which we have found to be popular.