



Assembly Instructions

It is strongly recommended to have two persons present when assembling this item. We advise that you unpack the boxes in the order shown in these instructions and follow the assembly instructions carefully.

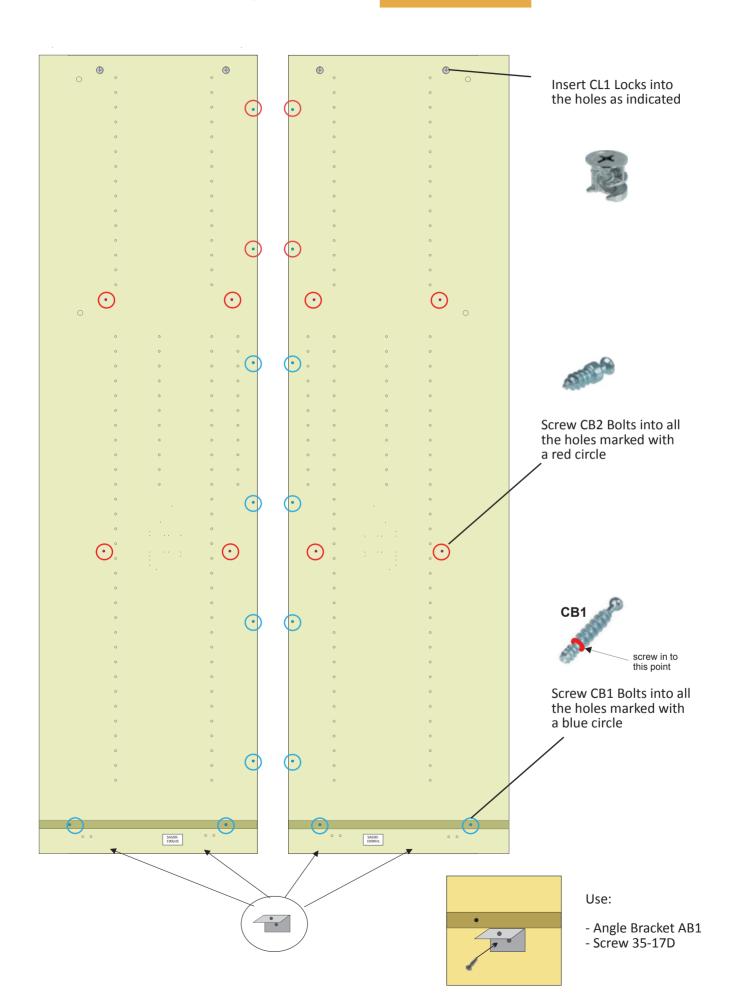
Please be careful during construction as section of the cupboard may be unstable until construction is complete.

Your hardware pack should contain the following:

The state of the s	CONNECTING BOLT (CB1) X 36		FOLDING L EG BRACKET (FLB1) X 2		TRANSFORMER (TRANS1) X 1
X	CONNECTING LOCK (CL1) X 36		WHITE CASTOR (C1) X 4		PLUG (PLUG1) X 1
ALC: N	MINI CONNECTING LOCK (CB2) X 72		SCREW (CHSC-10) X 16		CABLE OUTLET X 1
AP.	SHELF PEG (SP1)	0	WASHER (W1) X 16	A CONTRACTOR OF THE PARTY OF TH	BOLT (BB1) X 4
	X 64 BLACK CASTOR (C2)		ANGLE BRACKET & SCREW (35-17D) (AB1) X8	1	SCREW (30-15G) X 16 SHELF STOP
	X 4 SCREW (S10)		KNOB & SCREW (K2) X 2		(DB1) X 25
8	X 18 SCREW (35-17D) X 16	TH	HREAD RACK DOWEL X 135	*	CPLATE x 2
* James	SCREW (35-15S) X 2	10 m 10 m	HINGE (H2) & SCREWS (30-15S) X 8		SHELF PEG WITH PIN (SP2) X 36

STEP 1 You will need to open box -

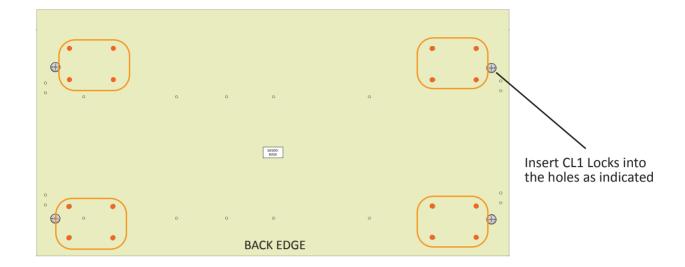
SA500/160-1S



You will need to open box -

From this box you will require panel SA500-BASE

SA500/2BCB





Attach the White Castors C1 to the base using washer W1 and Screw CHSC-10 - castor locations are marked in orange

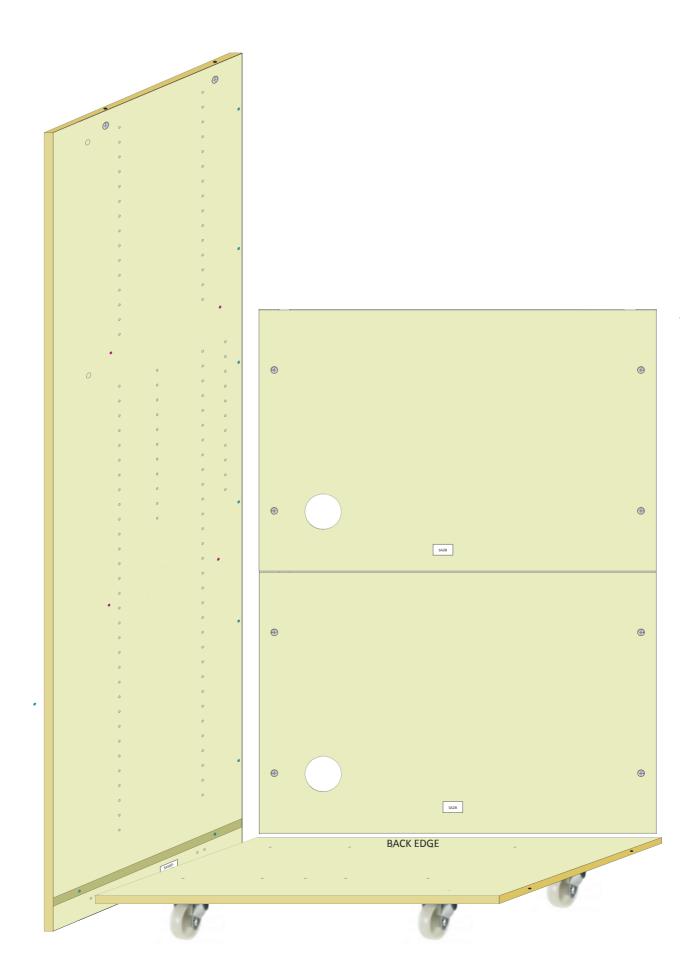
Take extra care to ensure screws are not cross threaded they should initially turn easily and then get harder as the lock into the inserts

STEP 3 You will need to open box -



Insert CL1 Locks into the holes in the 2 panels from this box.

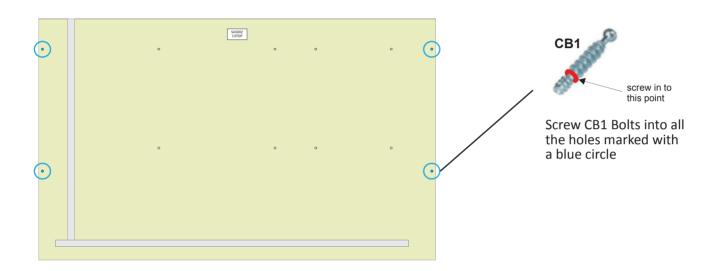
With the SA500/160 LHS laying on the solid flat clean surface (we recommend the floor) attach the two back panels and the base. Secure by turning all of the connecting locks in the backs and the base approx one half turn. The screw the remaining 35-17D screws into the angle brackets to secure the side to the base.



With the unit still laying on the floor place the SA500/160 RHS onto the top and secure all the connecting locks and angle brackets. Then carefully stand the unit onto its wheels. **IT IS HIGHLY RECOMMENDED TO HAVE TWO PEOPLE TO COMPLETE THIS STEP TO AVOID INJURY OR DAMAGE TO THE PRODUCT.**

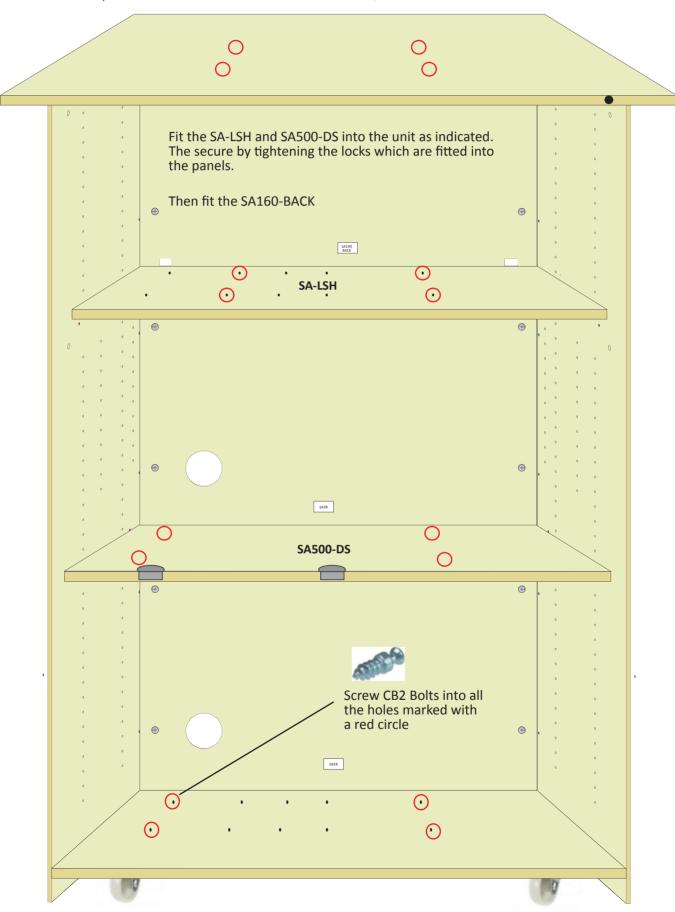
STEP 6 You will need to open box -

SA500/13-TOP

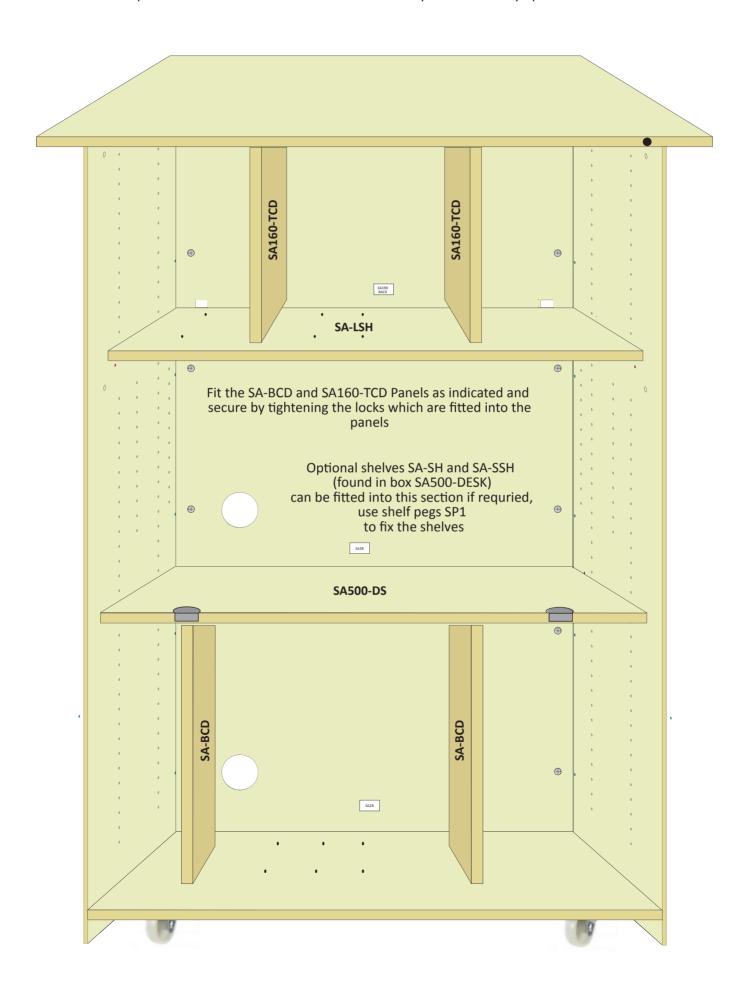


Place the SA500/13-TOP onto the top of the section you have already constructed and tighten the connecting locks to secure.

You will require SA-LSH and SA160-BACK from box SA160/2TCB.



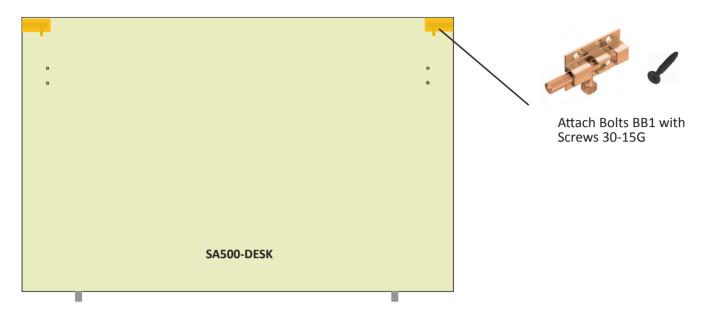
You will require 2 x SA160-TCD and 2 x SA-BCD from boxes you have already opened.

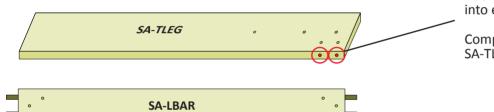


STEP 11 - You will need to open box

SA-DESK

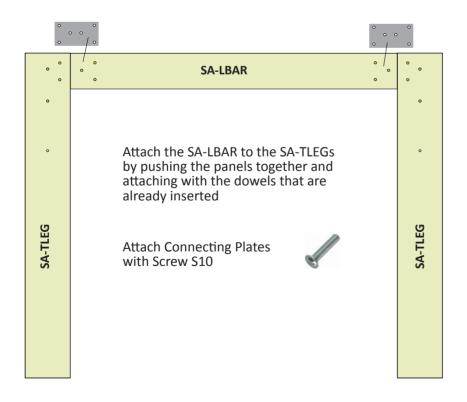
You will require SA500-DESK, SA-LBAR and 2 x SA-TLEG from box SA-DESK which you may have already opened.





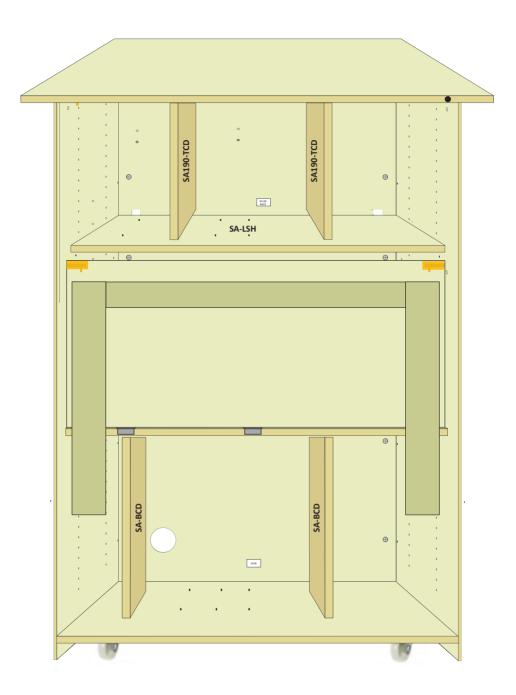
Add a small quantity of PVA glue into each hole marked with a red circle.

Complete this on both SA-TLEG





Attach the complete desk to the main section using the two part hinges that are already attached to the desk and the desk shelf. The hinges can be adjusted to ensure the desk is level by turning the small adjustment screw clockwise or counter clockwise. Once in place ensure it is secured with bolts supplied.



IMPORTANT

WHEN USING THE DESK
ALWAYS MAKE SURE TO
HAVE FOLDED OUT THE
LEG BEFORE UNDOING
THE BOLT AND FOLDING
THE DESK DOWN.
FAILURE TO DO THIS MAY
RESULT IN DAMAGE TO
THE HINGES AND THE UNIT

Shelves can be fitted into the unit to suit a selection of different boxes and a picture is show on the front of these instructions as a guide.

THIS COMPLETES CONSTRUCTION OF THE CENTRE SECTION OF YOUR UNIT

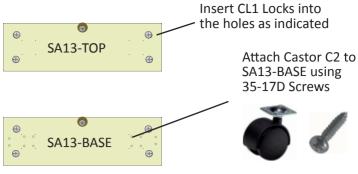
STEP 12 You will need to open box -

SA160/13 2STB

This box contains the sides, tops and bases for the door sections for your unit. Follow the instructions below carefully to construct your door section.

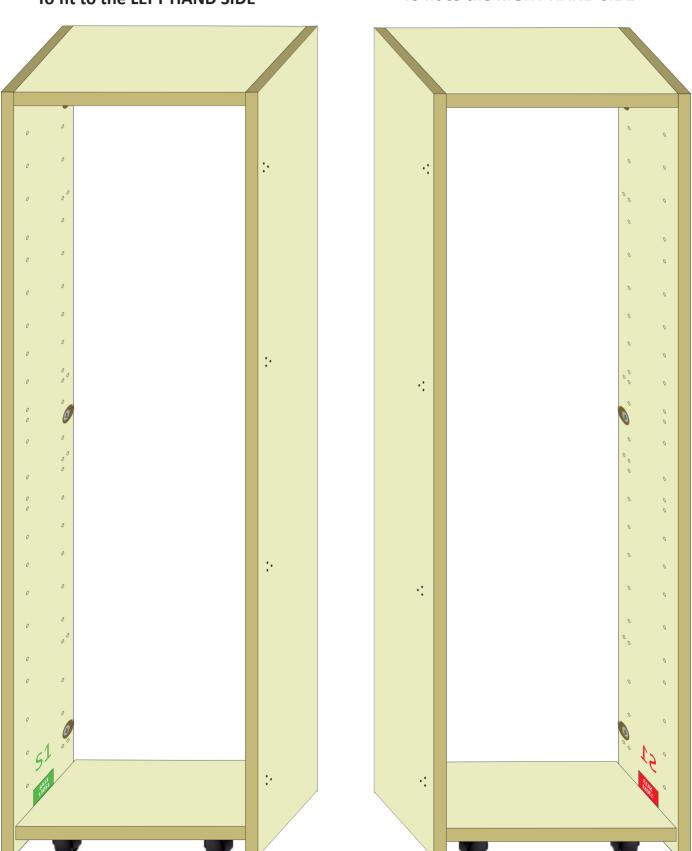
To fit to the LEFT HAND SIDE To fit to the RIGHT HAND SIDE 0 0 screw in to • 0 Screw CB1 Bolts into all the holes marked with a blue circle 0 0 0 0 Use: - Angle Bracket AB1 - Screw 35-17D

With the SA13-160S1 laying on the solid flat clean surface (we recommend the floor). Attach the SA13-130S1 and SA13-130S2 to the SA13-BASE and SA13-TOP and secure by tightening the connecting locks CL1. Then fix the angle brackets to the base using screw 35-17D.

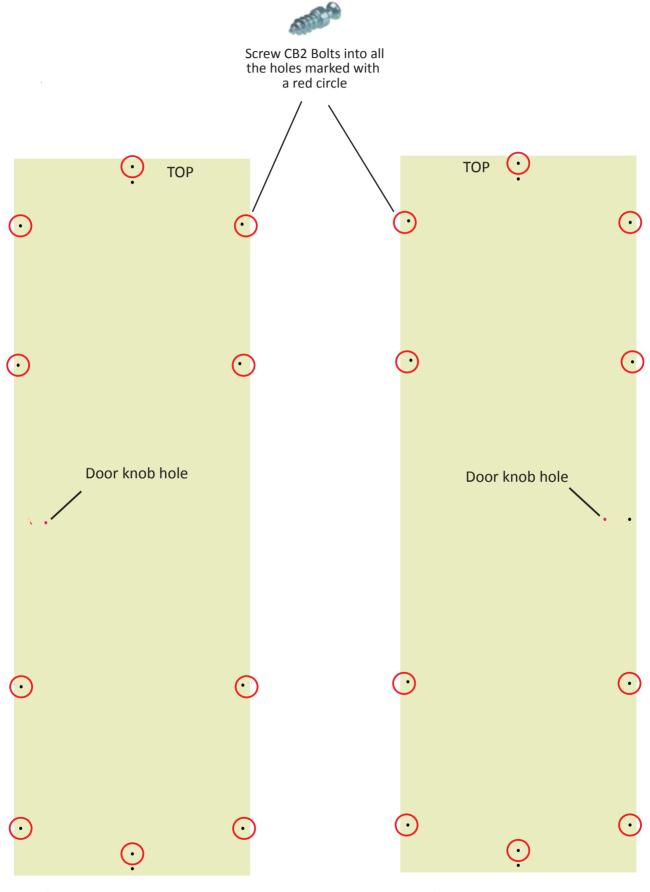


To fit to the LEFT HAND SIDE





With the Door Fascia Panel laying on the solid flat clean surface (we recommend the floor). Attach the section that you have already assembled and secure by tightening the locks which are fitted to the panels.



To fit to the LEFT HAND SIDE

To fit to the RIGHT HAND SIDE



Using Hinge H2 and Screws 30-15S attach the completed door sections to the centre section you have already constructed.



