

Soft Arch (Adjustable)

Tools needed: a. Nail Gun b. Circular Saw c. Tape Measure d. Square e. Level



1 Measure the width of your opening to the nearest quarter inch.



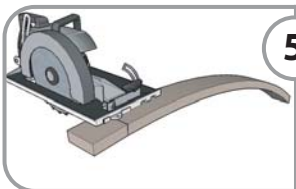
2 Measure and mark the center of the header.



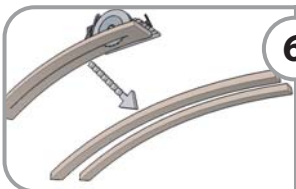
3 Measure and mark down from the header the rise as indicated in the "Finding Your Rise" chart that corresponds to the width of your opening (see the "Finding Your Rise" chart on the right).



4 While aligning the pre-cut mitered half of the arch to the rise mark on the stud, mark where the arch crosses over the center point of the header.



5 Cut off the excess arch (square cut / 90° angle) on each half where previously marked.



6 For an opening deeper than a 2x6 wall, simply finish the "split cut" on each half and separate into 2 pieces. Install each piece, one on the front and one on the back of your opening (up to 2'-0" deep openings).



7 Align each pre-cut mitered half of the arch to the rise mark on the stud. Using a nail gun (or screw gun), attach each half to the stud. Nail (or screw) each square cut half into the header. *Tip: if using screws predrill pilot holes.*



8 That's it! Remember, you can use the arch as a template for cutting your drywall after it is installed. Depending on the width, some arches may require additional braces or blocks.

Finding Your Rise

Width of Opening	Rise
69	11 7/8
69 1/4	12
69 1/2	12 1/8
69 3/4	12 1/8
70	12 1/4
70 1/4	12 3/8
70 1/2	12 1/2
70 3/4	12 1/2
71	12 5/8
71 1/4	12 3/4
71 1/2	12 7/8
71 3/4	12 7/8
72	13
72 1/4	13 1/8
72 1/2	13 1/4
72 3/4	13 1/4
73	13 3/8
73 1/4	13 1/2
73 1/2	13 5/8
73 3/4	13 5/8
74	13 3/4
74 1/4	13 7/8
74 1/2	14
74 3/4	14 1/8
75	14 1/8

Video Demonstration? Go to www.ArchwaysMadeEasy.com and select the appropriate product that you've purchased.
Are nail guns OK? Yes! In fact, we prefer you use nail guns (screw guns are OK as well).

Disclaimer: Standard safety precautions should be taken when installing Arch-Rite® arches. Installer should be familiar with safe operating procedures for power tools, wood working tools, and ANY ladders necessary for installation. The installer should follow published installation instructions and wear proper head and eye protection. Arch-Rite® and its Licensees assume no liability for any injury or accident as a result of installing any Arch-Rite® products. All Arch-Rite® products are designed to bear only the weight of drywall, drywall products, paint, trim and/or finishing items. **No Arch-Rite® products are designed to bear the weight and forces of other framing members.** All Arch-Rite® products are to be used for aesthetic purposes and are non load-bearing.

U.S. Patent Numbers 4,955,168; 5,459,974; 5,584,148; 5,649,393; 5,815,990; 6,128,864; 6,370,826 and other Patents Pending.