

iColor 550/560/800 **STANDARD** 2-Step Transfer Paper

Instructions for LIGHT & DARK Textiles

1



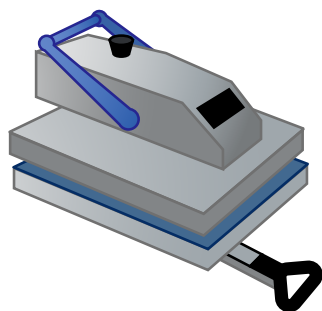
Set Print Mode:



PRINTER	MEDIA TYPE
650/600/ 500/ MOST OKI	'Transparency' 'Ultra Heavy 1'
550/540	'Thick to 163g'
560	'Thick to 105g'
800	'Thick to 163g'

White overprint / covg.
At least 150%
Set job to MIRROR print.

2



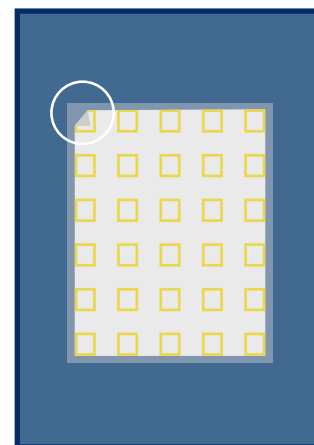
Preheat the closed press to 310°F / 154°C. Wait for the heat press to reach the desired temperature before moving forward.

3



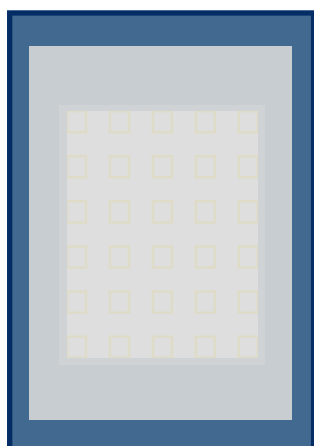
Center the A - sheet on the lower platen, and ensure that the print side is face UP.

4



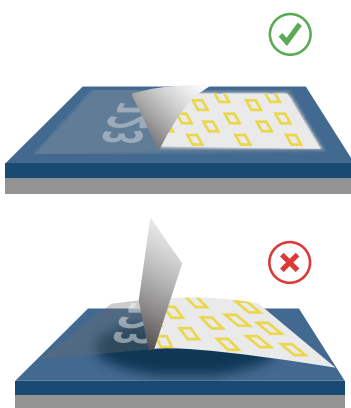
Place the B - sheet adhesive side DOWN on top of the A - sheet. Fold a corner of the B sheet for an easy peel.

5



Cover with a sheet of parchment or kraft paper and press at 310°F / 154°C for 120 seconds with a medium pressure

6



HOT PEEL
hold the A - sheet flat on the press and peel the B - sheet away in a smooth, low, and slow continuous motion.

7



Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.


8



Thread your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.

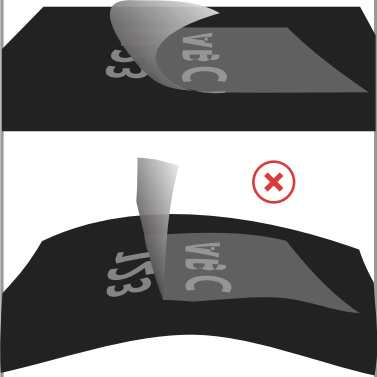


9




Cover with a sheet of parchment or kraft paper and press at 310°F / 154°C for 30 seconds. Press with med - high pressure.

10



Allow garment to cool completely. With the garment on a flat surface, peel away the A-sheet in a smooth, gentle, slow motion.

11



Fixing:
Place garment back on heat press. Cover image with parchment or kraft paper. Press for 20 sec at 310°F / 154°C (Note: Optional for improved washability)

REFERENCE TABLE







TABLE 1: B-PAPER TO A - SHEET			
	°F °C		
CMYW	310°F -154°C	120 sec	5 Bar

TABLE 2: TRANSFER TO TEXTILE			
	°F °C		
COTTON	310°F 154°C	30 sec	8 Bar
POLYESTER	265°F 129°C	30 sec	8 Bar
BLEND FABRIC	285°F 140°C	30 sec	8 Bar

IMPORTANT:

All values are for reference. Toner types vary. Optimal temperature and time should be found through experimentation.

Transfer Media Instructions Available at:
www.garmentprinterink.com/pages/transfer-media-tech-tips