Thread your garment onto the heat press.
Align your image on the garment and fix it in place using heat resistant tape.
Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.
HOT PEEL
hold the A sheet flat on the press and peel the B sheet away in a smooth, low, and slow continuous motion.
Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.
Thread your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.

1. Set Print Mode: Uninet iColor 2 Step Premium
   - Must be in Overprint
   - Page size must match media being used. (A3, A4)
   Temperature: 250°F/120°C
   iColor 500/600: Ultra Heavy 1
   iColor 550/540: Coated Glossy
   iColor 560: Plain 1 to 74g
   iColor 650: Ultra Heavy 2
   iColor 800: Thick to 163g
   - Make sure design is mirrored
   - Print side is coated side

2. Run A + B papers (B adhesive side pressed against A print side) through a laminator on med - high heat (NO CARRIER SLEEVE) to remove air bubbles

3. Preheat the closed press to 250°F / 120°C. Wait for the heat press to reach the desired temperature before continuing.

4. Place the A + B sheet in the center of the lower platen with the B-Sheet on top. Fold a corner of the B sheet for an easy peel.

5. Cover with a sheet of parchment or kraft paper and press at 250°F / 120°C for 30 seconds with medium - high pressure

6. HOT PEEL

7. Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.

8. Thread your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.

Instructions for LIGHT & DARK Textiles

Laminator
**REFERENCE TABLE**

**TABLE 1: B-PAPER TO A - SHEET**

<table>
<thead>
<tr>
<th></th>
<th>°F (^\circ)</th>
<th>°C</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CMYK</td>
<td>250°F - 120°C</td>
<td>30 sec</td>
<td>8 Bar</td>
<td></td>
</tr>
</tbody>
</table>

**TABLE 2: TRANSFER TO TEXTILE**

<table>
<thead>
<tr>
<th></th>
<th>°F (^\circ)</th>
<th>°C</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Cotton</td>
<td>250°F</td>
<td>120°C</td>
<td>30 sec</td>
<td>8 Bar</td>
</tr>
</tbody>
</table>

**IMPORTANT:**

All values are for reference. Toner types vary. Optimal temperature and time should be found through experimentation.