

iColor *Premium* 2-Step Transfer Paper

Instructions for LIGHT & DARK Textiles

1

Set Print Mode:
Uninet iColor 2 Step Premium



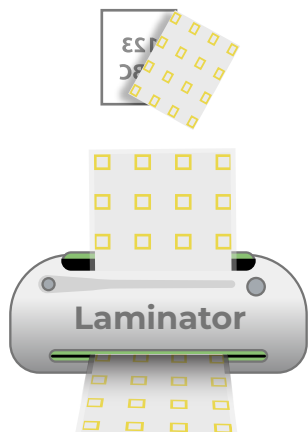
- Must be in Overprint
- Page size must match media being used. (A3, A4)

Temperature: 250°F/120°C

iColor 500/600: Ultra Heavy 1
iColor 550/540: Coated Glossy
iColor 560: Plain 1 to 74g
iColor 650: Ultra Heavy 2
iColor 800: Thick to 163g

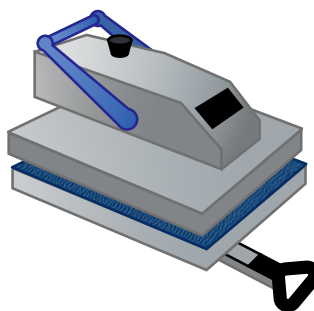
- Make sure design is mirrored
- Print side is coated side

2



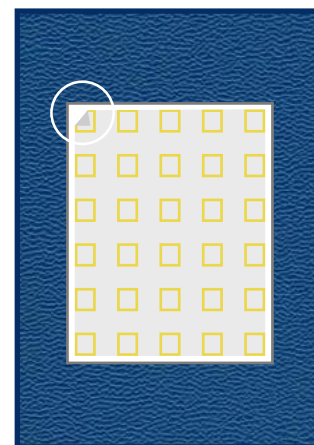
Run A + B papers (B adhesive side pressed against A print side) through a laminator on med - high heat (NO CARRIER SLEEVE) to remove air bubbles

3



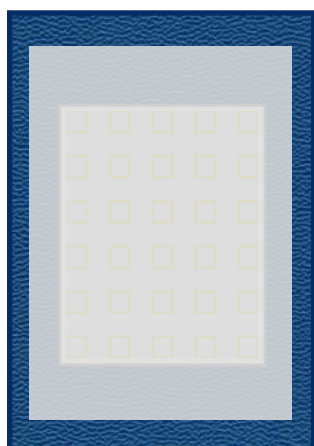
Preheat the closed press to 250°F / 120°C. Wait for the heat press to reach the desired temperature before continuing.

4



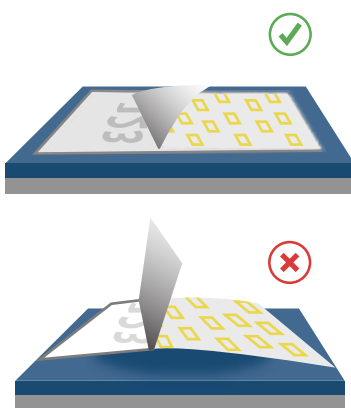
Place the A + B sheet in the center of the lower platen with the B-Sheet on top. Fold a corner of the B sheet for an easy peel.

5



Cover with a sheet of parchment or kraft paper and press at 250°F / 120°C for 30 seconds with medium - high pressure

6



HOT PEEL

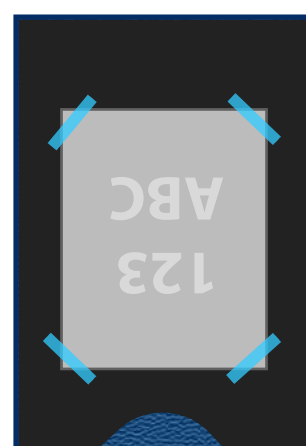
hold the A sheet flat on the press and peel the B sheet away in a smooth, low, and slow continuous motion.

7



Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.


8



Thread your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.

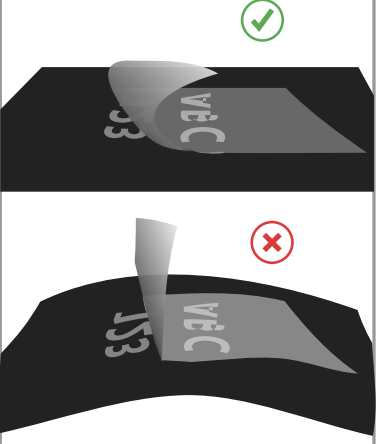


9




Cover with a sheet of parchment or kraft paper and press at 250°F / 120°C for 30 seconds. press with med - high pressure.

10



Allow garment to cool completely. With the garment on a flat surface, peel away the A-sheet in a smooth, gentle, slow motion.

11



Fixing (optional):
Place garment back on heat press. Cover image with parchment or kraft paper. Press for 25 sec at 250°F / 120°C

REFERENCE TABLE









TABLE 1: B-PAPER TO A - SHEET			
			
CMYW	250°F - 120°C	30 sec	8 Bar

TABLE 2: TRANSFER TO TEXTILE			
			
COTTON	250°F 120°C	30 sec	8 Bar

IMPORTANT:

All values are for reference. Toner types vary.
Optimal temperature and time should be found through experimentation.