

iColor 2-Step *Ultra Bright* Transfer Paper

Instructions for LIGHT & DARK Textiles

1

Set Print Mode:
Uninet iColor 2 Step Ultra Bright



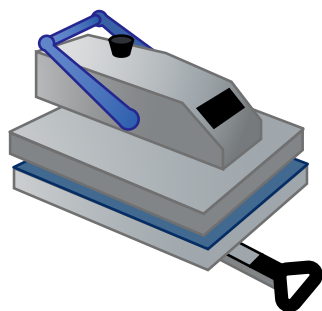
- Must be in Overprint
- Page size must match media being used. (A3, A4, A4 XL)
- White coverage: 210% - 275%

Temperature: 340°F/171°C

iColor 500/600: Transparency
iColor 550/540: Coated Glossy
iColor 560: Thick to 105g
iColor 650: User Type 2
iColor 800: Thick to 300g

- Make sure design is mirrored
- Print side is coated side

2



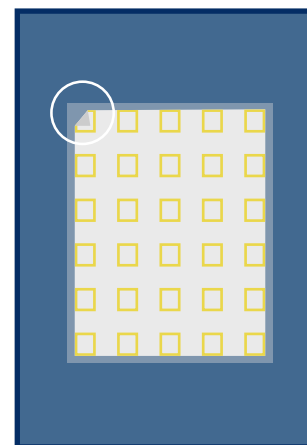
Preheat the closed press to 340°F / 171°C. Wait for the heat press to reach the desired temperature before moving forward.

3



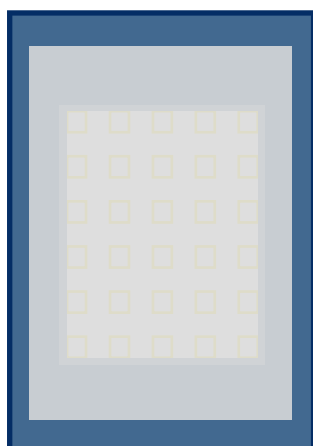
Center the A - sheet on the lower platen, and ensure that the print side is face UP.

4



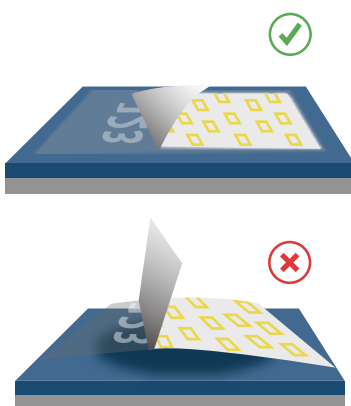
Place the B - sheet adhesive side DOWN on top of the A - sheet. Fold a corner of the B sheet for an easy peel.

5



Cover with a sheet of parchment or kraft paper and press at 340°F / 171°C for 135 seconds with medium pressure

6



HOT PEEL

hold the A - sheet flat on the press and peel the B - sheet away in a smooth, low, and slow continuous motion.

7



Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.

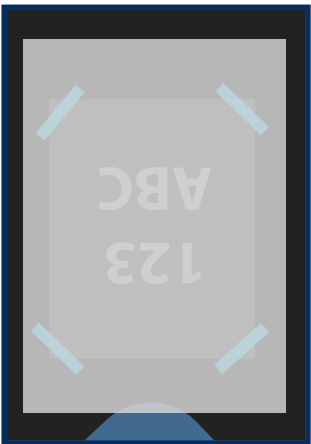
8



Thread your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.

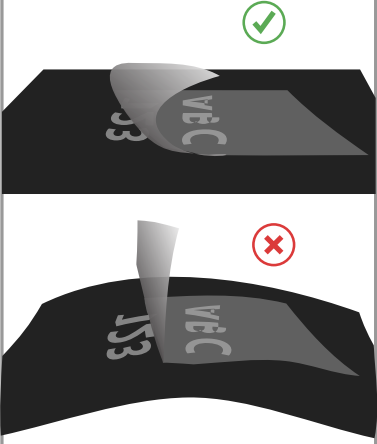


9




Cover with a sheet of parchment or kraft paper and press at 300°F / 149°C for 10 seconds. Press with med - high pressure.

10



Allow garment to cool completely. With the garment on a flat surface, peel away the A-sheet in a smooth, gentle, slow motion.

11



Fixing (optional):
Place garment back on heat press. Cover image with parchment or kraft paper. Press for 10 sec at 300°F / 149°C

REFERENCE TABLE









TABLE 1: B-PAPER TO A - SHEET			
			
CMYW	340°F - 171°C	135 sec	5 Bar

TABLE 2: TRANSFER TO TEXTILE			
			
COTTON	300°F 149°C	10 sec	8 Bar
POLYESTER	250°F 121°C	10 sec	8 Bar
BLEND FABRIC	250°F 121°C	10 sec	8 Bar

IMPORTANT:

All values are for reference. Toner types vary. Optimal temperature and time should be found through experimentation.