Thread your garment onto the heat press.

Align your image on the garment and fix it in place using heat resistant tape.

Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.

Cover with a sheet of parchment or kraft paper and press at 310°F / 154°C for 120 seconds with medium - high pressure.

Preheat the closed press to 310°F / 154°C. Wait for the heat press to reach the desired temperature before moving forward.

Center the A - sheet on the lower platen, and ensure that the print side is face UP.

Place the B - sheet adhesive side DOWN on top of the A - sheet. Fold a corner of the B sheet for an easy peel.

HOT PEEL

Hold the A - sheet flat on the press and peel the B - sheet away in a smooth, low, and slow continuous motion.

Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.

Thread your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.

Instructions for LIGHT & DARK Textiles

iColor 2-Step Standard Transfer Paper

Set Print Mode:
Uninet iColor 2 Step Standard

- Must be in Overprint
- Page size must match media being used. (A3, A4, A4 XL)
- White coverage: 225% - 300%

Temperature: 310ºF/154ºC

- iColor 500/600: Transparency
- iColor 550/540: Thick to 163
- iColor 560: Thick to 105g
- iColor 650: Transparency
- iColor 800: Thick to 163g/220g

- Make sure design is mirrored
- Print side is coated side
All values are for reference. Toner types vary. Optimal temperature and time should be found through experimentation.

**REFERENCE TABLE**

### TABLE 1: B-PAPER TO A - SHEET

<table>
<thead>
<tr>
<th>CMYW</th>
<th>°F / °C</th>
<th>L</th>
<th>Bar</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>310°F - 154°C</td>
<td>120 sec</td>
<td>5 Bar</td>
</tr>
</tbody>
</table>

### TABLE 2: TRANSFER TO TEXTILE

<table>
<thead>
<tr>
<th></th>
<th>°F / °C</th>
<th>L</th>
<th>Bar</th>
</tr>
</thead>
<tbody>
<tr>
<td>COTTON</td>
<td>310°F, 154°C</td>
<td>25 sec</td>
<td>8 Bar</td>
</tr>
<tr>
<td>POLYESTER</td>
<td>265°F, 129°C</td>
<td>25 sec</td>
<td>8 Bar</td>
</tr>
<tr>
<td>BLEND FABRIC</td>
<td>285°F, 140°C</td>
<td>25 sec</td>
<td>8 Bar</td>
</tr>
</tbody>
</table>

**IMPORTANT:**

Place garment back on heat press. Cover image with parchment or kraft paper. Press for 10 sec at 310°F / 154°C

Cover with a sheet of parchment or kraft paper and press at 310°F / 154°C for 30 seconds. Press with medium-high pressure.

Allow garment to cool completely. With the garment on a flat surface, peel away the A-sheet in a smooth, gentle, slow motion.

Fixing (optional):

Fixing (optional): Place garment back on heat press. Cover image with parchment or kraft paper. Press for 10 sec at 310°F / 154°C

Allow garment to cool completely. With the garment on a flat surface, peel away the A-sheet in a smooth, gentle, slow motion.