Thread your garment onto the heat press.
Align your image on the garment and fix it in place using heat resistant tape.

Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.

Preheat the closed press to 310°F / 154°C. Wait for the heat press to reach the desired temperature before moving forward.

Center the A - sheet on the lower platen, and ensure that the print side is face UP.

Place the B - sheet adhesive side DOWN on top of the A - sheet. Fold a corner of the B sheet for an easy peel.

Cover with a sheet of parchment or kraft paper and press at 310°F / 154°C for 120 seconds with medium - high pressure.

HOT PEEL hold the A - sheet flat on the press and peel the B - sheet away in a smooth, low, and slow continuous motion.

Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.

Thread your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.

Instructions for LIGHT & DARK Textiles

Set Print Mode:
Uninet iColor 2 Step Select

- Must be in Overprint
- Page size must match media being used. (A3, A4, A4 XL)
- White coverage: 225% - 300%

Temperature: 310°F/154°C

iColor 500/600: Transparency
iColor 550/540: Coated Glossy
iColor 560: Thick to 105g
iColor 650: Ultra Heavy 2
iColor 800: Thick to 300g

- Make sure design is mirrored
- Print side is coated side
**REFERENCE TABLE**

**TABLE 1: B-PAPER TO A - SHEET**

<table>
<thead>
<tr>
<th></th>
<th>°F</th>
<th>°C</th>
<th>L</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>CMYW</td>
<td>310°F - 154°C</td>
<td>120 sec</td>
<td>8 Bar</td>
<td></td>
</tr>
</tbody>
</table>

**TABLE 2: TRANSFER TO TEXTILE**

<table>
<thead>
<tr>
<th></th>
<th>°F</th>
<th>°C</th>
<th>L</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>COTTON</td>
<td>310°F</td>
<td>154°C</td>
<td>25 sec</td>
<td>8 Bar</td>
</tr>
<tr>
<td>POLYESTER</td>
<td>265°F</td>
<td>129°C</td>
<td>25 sec</td>
<td>8 Bar</td>
</tr>
<tr>
<td>BLEND FABRIC</td>
<td>285°F</td>
<td>140°C</td>
<td>25 sec</td>
<td>8 Bar</td>
</tr>
</tbody>
</table>

**IMPORTANT:**

All values are for reference. Toner types vary. Optimal temperature and time should be found through experimentation.