

# iColor 2-Step *Select* Transfer Paper

Instructions for LIGHT & DARK Textiles

1

Set Print Mode:  
Uninet iColor 2 Step Select



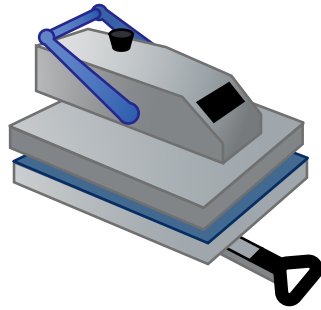
- Must be in Overprint
- Page size must match media being used. (A3, A4, A4 XL)
- White coverage: 225% - 300%

Temperature: 310°F/154°C

iColor 500/600: Transparency  
iColor 550/540: Coated Glossy  
iColor 560: Thick to 105g  
iColor 650: Ultra Heavy 2  
iColor 800: Thick to 300g

- Make sure design is mirrored
- Print side is coated side

2



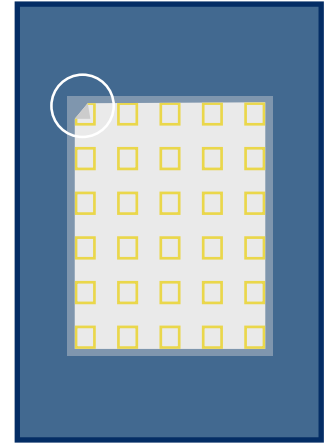
Preheat the closed press to 310°F / 154°C. Wait for the heat press to reach the desired temperature before moving forward.

3



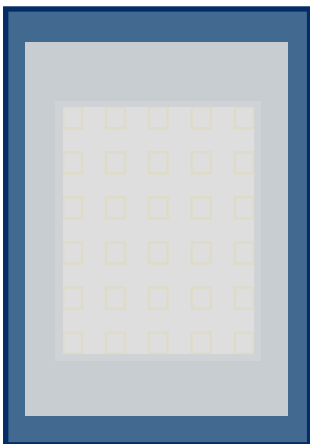
Center the A - sheet on the lower platen, and ensure that the print side is face UP.

4



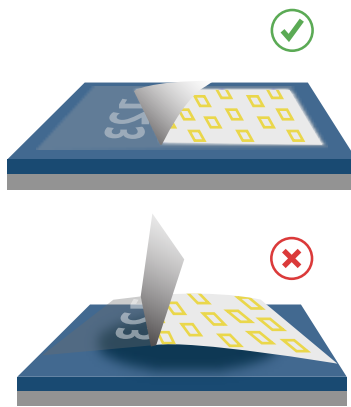
Place the B - sheet adhesive side DOWN on top of the A - sheet. Fold a corner of the B sheet for an easy peel.

5



Cover with a sheet of parchment or kraft paper and press at 310°F / 154°C for 120 seconds with medium - high pressure

6



### HOT PEEL

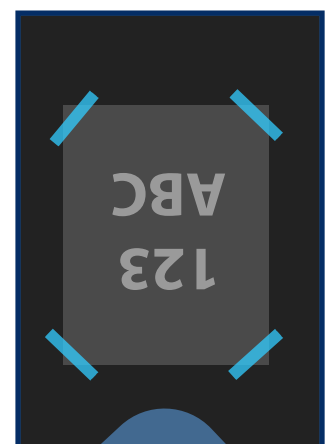
hold the A - sheet flat on the press and peel the B - sheet away in a smooth, low, and slow continuous motion.

7



Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.

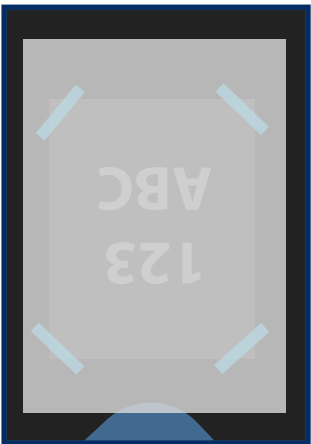
8



Thread your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.

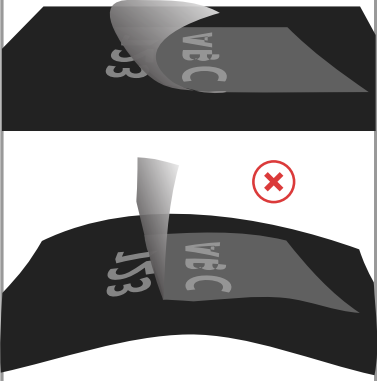


9



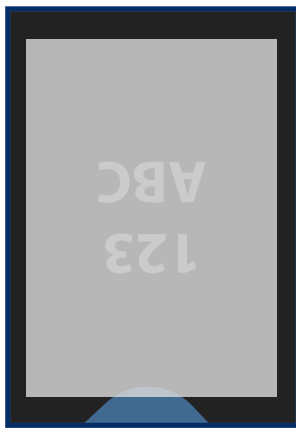
Cover with a sheet of parchment or kraft paper and press at 310°F / 154°C for 30 seconds. Press with med - high pressure.

10



Allow garment to cool completely. With the garment on a flat surface, peel away the A-sheet in a smooth, gentle, slow motion.

11



**Fixing (optional):**  
Place garment back on heat press. Cover image with parchment or kraft paper. Press for 10 sec at 310°F / 154°C

## REFERENCE TABLE









TABLE 1: B-PAPER TO A - SHEET			
			
CMYW	310°F - 154°C	120 sec	8 Bar

TABLE 2: TRANSFER TO TEXTILE			
			
COTTON	310°F 154°C	25 sec	8 Bar
POLYESTER	265°F 129°C	25 sec	8 Bar
BLEND FABRIC	285°F 140°C	25 sec	8 Bar

IMPORTANT:

All values are for reference. Toner types vary. Optimal temperature and time should be found through experimentation.