

1-Step for Cardboard, Paper, and Wood

Metallic Hard Surface Transfer Paper

1



| PRINTER | MEDIA TYPE |
|-----------|-----------------------------|
| 600 / 500 | 'Labels 2' 'Ultra Heavy' |
| 550 | 'Coated Glossy' |

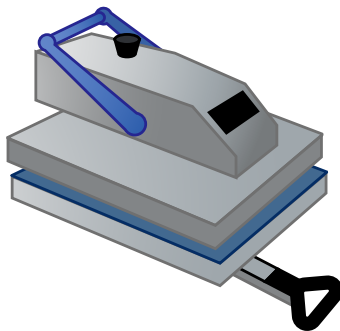
Colored side = Print side

Page Size:
Letter

White overprint / covg.
300% - 400%
1-2 pixel underfilling

Set job to **MIRROR print**

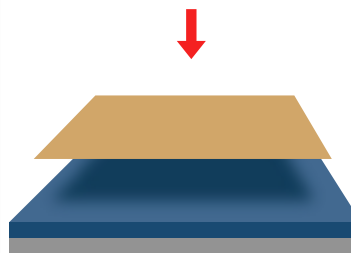
2



Preheat the closed press to 265°F / 130°C.

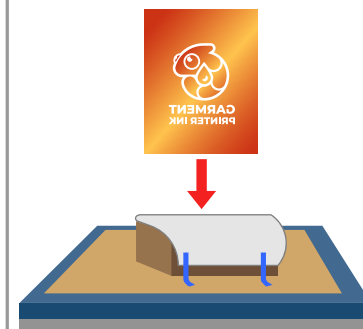
Allow the press to reach the desired temperature before moving forward.

3



Place a piece of parchment or kraft paper on the bottom plate so you can easily remove the substrate when hot.

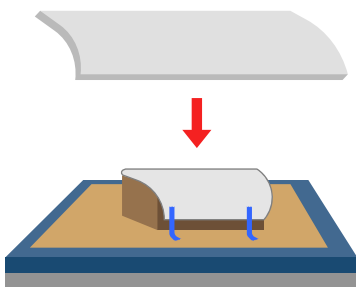
4



Align the substrate to the printed image & lay flat on press with transfer paper on top.

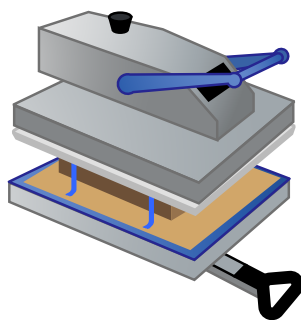
You can apply tape on blank areas of the transfer paper to the lower kraft paper for additional stability.

5



Cover with a silicone pad (.5mm suggested) or a foam pad depending on the substrate in use.

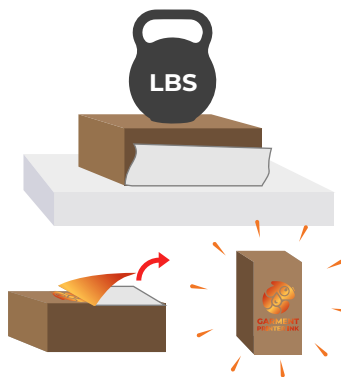
6



Press for 90 sec with high pressure (9 bar), at 265°F / 130°C.

Remove the substrate from the heat press when finished.

7



Place on a steady surface upside down (transfer closes to the surface) and place a heavy object on top for about one minute. Peel in one smooth rolling motion

MUG PRESSES



FOR MUG PRESSES:
Choose appropriate sized sleeve, tape the transfer onto the mug with heat tape, insert mug, press accordingly.