

## 1 - Step Transfer Media for Cardboard, Paper, and Wood Metallic Hard Surface

### INSTRUCTIONS FOR BEST RESULTS:

1. Place the transfer sheet into the appropriate tray of the iColor® printer, print side up or down depending on your model.
  - The colored side is the print sideYou may need to stack a few sheets in the tray at one so the printer pulls the media cleanly.
2. Printer settings:
  - iColor 500 / 600: Paper type should be 'Labels 2' (for images with heavier toner coverage, it may be necessary to select 'Ultra Heavy')
  - iColor 550: Paper type should be 'Coated Glossy' and page size should be 'Letter'
  - In the software printer settings, select the proper paper source.

⚠ Set the job to mirror print
3. Print the image.
4. Set the temperature of the heat press to 265°F / 130°C and preheat.

### INSTRUCTIONS for swing away or clam shell press:

Substrate	Time	Temp	Press Pressure	Peeling
Cardboard, Paper, or wood	90 sec	265°F / 130°C	9 (High)	Warm

1. Close the press to preheat the lower platen
2. Place a piece of kraft paper on the lower plate. Align the printed image to the substrate and lay flat on the press, with the transfer media on top (image facing the substrate).
  - You can tape the hard surface paper to the lower kraft paper for additional stability.
3. Cover the transfer with a silicon pad (.5mm - 1,, is suggested for best results)
4. Press using the setting above
5. Open press and carefully remove the substrate. Place on a steady surface upside down (transfer closes to the surface) and place a heavy object on top for 1 minute. This will ensure the transfer uniformly adheres to the substrate
6. Remove the heavy object and peel the transfer media from the substrate in one smooth motion.

### FOR TIPS AND TECHNIQUES VISIT:

[www.garmentprinterink.com/pages/transfer-media-tech-tips](http://www.garmentprinterink.com/pages/transfer-media-tech-tips)

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