

1

Set Print Mode:
Uninet iColor 2 Step Select
OR
Uninet iColor 2 Step Standard

Remove the white or black toner cartridge from your printer and install the Clear toner cartridge in overprint

Place either the Standard or Select transparent transfer sheet into the appropriate tray of your printer.

2



To avoid printer jams in Tray 1, stack a few sheets in the tray at once so the printer pulls the paper cleanly.

- For A4 sizes - Set the guides in Tray 1 to A4 so that the paper sits completely flat and flush.

- Note that the transfer sheet is A4 but the adhesive sheet is letter sized.

3



Temperature: 310°F/154°C

Close press while empty and allow bottom plate to heat for 3-4 minutes.

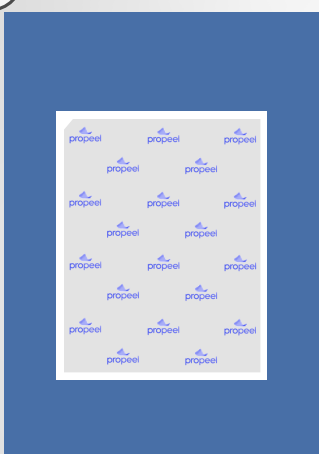
Wait for the heat press to reach the desired Temperature before moving forward.

4



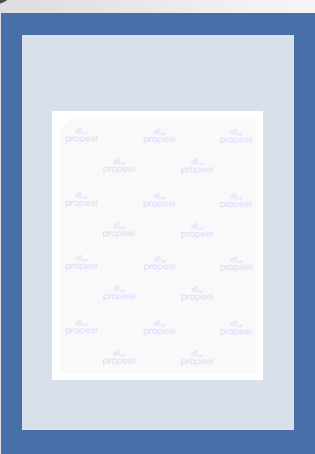
Center the A - sheet on the lower platen, and ensure that the print side is face UP.

5



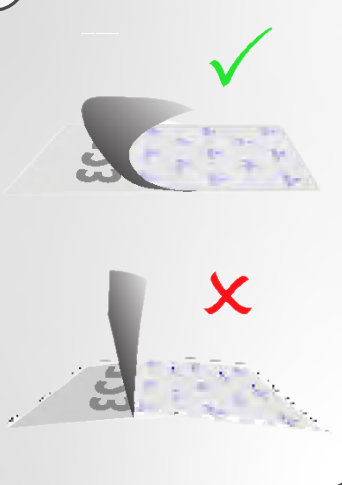
Place the Propeel 2-Step Glitter Adhesive sheet face side DOWN on top of the A - sheet. Fold a corner of the B sheet for an easier peel.

6



Cover with a sheet of parchment, kraft or teflon and press for 120 seconds. Be prepared to peel immediately after press.

7



HOT PEEL

hold the A - sheet flat on the press and peel the B - sheet away in a smooth, low, and slow continuous motion.

8



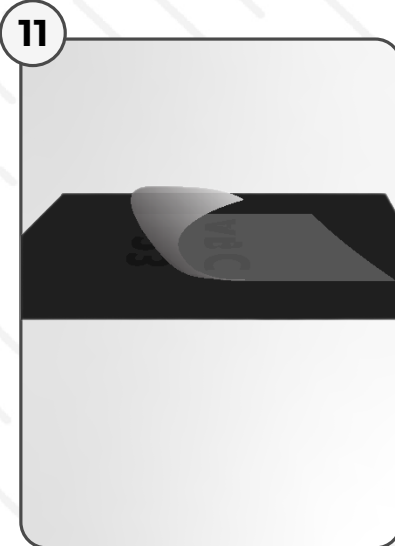
Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.



Load your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.



Cover with a sheet of parchment or kraft paper and press for the recommended time and temp according to the reference table.



Allow garment to cool completely. With garment on flat surface, peel away the A sheet in a smooth, low, and slow motion.



*Optional Finishing press to improve washability, feel, and a more matte finish

Place garment back on heat press. Cover image with a sheet of parchment, kraft, or teflon and press for 10 seconds.




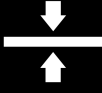



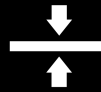
TABLE 1: B SHEET TO A SHEET			
			
CMYW	310°F 154°C	120 Seconds	8 Bar 116 PSI

TABLE 2: TRANSFER TO TEXTILE			
			
COTTON	310°F 154°C	30 Seconds	9 Bar 116 PSI
POLYESTER	265°F 129°C	30 Seconds	8 Bar 116 PSI
COTTON/POLY	285°F 140°C	30 Seconds	8 Bar 116 PSI
BLEND FABRIC	265°F 129°C	30 Seconds	8 Bar 116 PSI
PAPER/CARTON	210°F 100°C	15 Seconds	1 - 2 Bar 14.5 - 29 PSI
BOOK COVERS	250 °F 120 °C	15 Seconds	1 - 2 Bar 14.5 - 29 PSI

IMPORTANT: All values for reference. Toner types vary. Optimal temperature and time should be found through experimentation