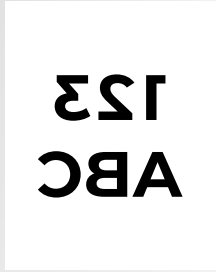


1

**Set Print Mode:
2 Step Select**



- Must be in Overprint
- Page size must match media being used. (A3, A4, A4 XL)
- White coverage set to 225%

Temperature: 310°F/154°C

iColor 500/600: Transparency
iColor 550/540: Coated Glossy
iColor 560: Plain 1 to 74g
iColor 650: Ultra Heavy 2
iColor 800: Thick to 163g

- Make sure design is mirrored
- Print side is matte side

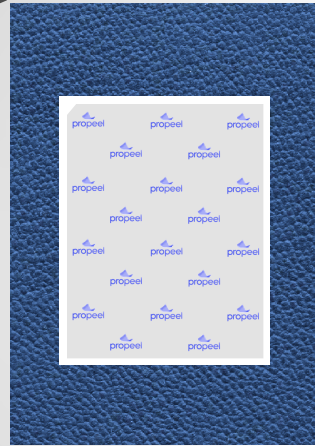
2



Close press while empty and allow bottom plate to heat for 3-4 minutes.

Open and place the printed A Sheet, toner side up onto the press.

3



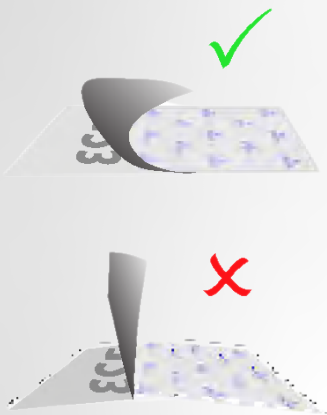
Place B Sheet adhesive side down on top of the A sheet so that the entire print is covered. Fold corner of B sheet for an easier peel.

4



Cover with a sheet of parchment, kraft or teflon and press for 120 seconds. Be prepared to peel immediately after press.

5



Hold the A sheet flat on press and peel B sheet away in a smooth, low, and slow motion.

6



Use a scissor to cut around A sheet, removing any residue left during the marrying process.

7



Load your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.

8



Cover the transfer and garment with a sheet of parchment, kraft or teflon and press for 30 seconds.



Allow garment to cool completely. With garment on flat surface, peel away the A sheet in a smooth, low, and slow motion.



*Optional Finishing press to improve washability, feel, and a more matte finish

Place garment back on heat press. Cover image with a sheet of parchment, kraft, or teflon and press for 10 seconds.

TABLE 1: B SHEET TO A SHEET




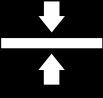



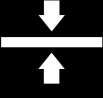
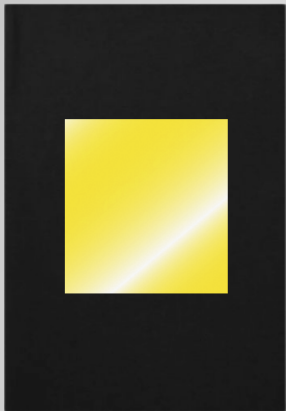
			
CMYW	310° - 320°F 154° - 160°C	120 Seconds	8 Bar 116 PSI

TABLE 2: TRANSFER TO TEXTILE

			
COTTON	310° - 320°F 154° - 160°C	30 Seconds	8 Bar 116 PSI
POLYESTER	248° - 266°F 120° - 130°C	30 Seconds	8 Bar 116 PSI
POLYPROPYLEN	220°F 105°C	30 Seconds	8 Bar 116 PSI
BLEND FABRIC	285°F 140°C	30 Seconds	8 Bar 116 PSI
PAPER/CARTON	210°F 100°C	15 Seconds	1 - 2 Bar 14.5 - 29 PSI
BOOK COVERS	230 - 250 °F 110 - 120 °C	15 Seconds	1 - 2 Bar 14.5 - 29 PSI

Foil



Before Fixing, cut finishing foil to size and place over your printed image (foil face side up)

Foil



Cover with a sheet of parchment, kraft, or teflon and press for 30 seconds. (310° F/155°C at 72.5 PSI)

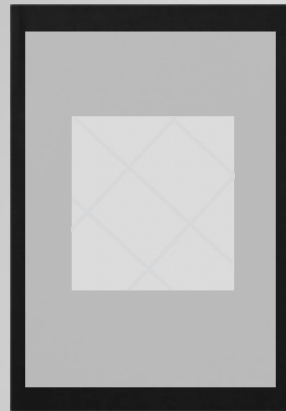
Allow to cool, then peel.

Flock



Before fixing, cut flock sheet to size and place over your printed image (flock side down)

Flock



Cover with a sheet of parchment, kraft, or teflon and press for 30 seconds. (310° F/155°C at 72.5 PSI)

Allow to cool, then peel.