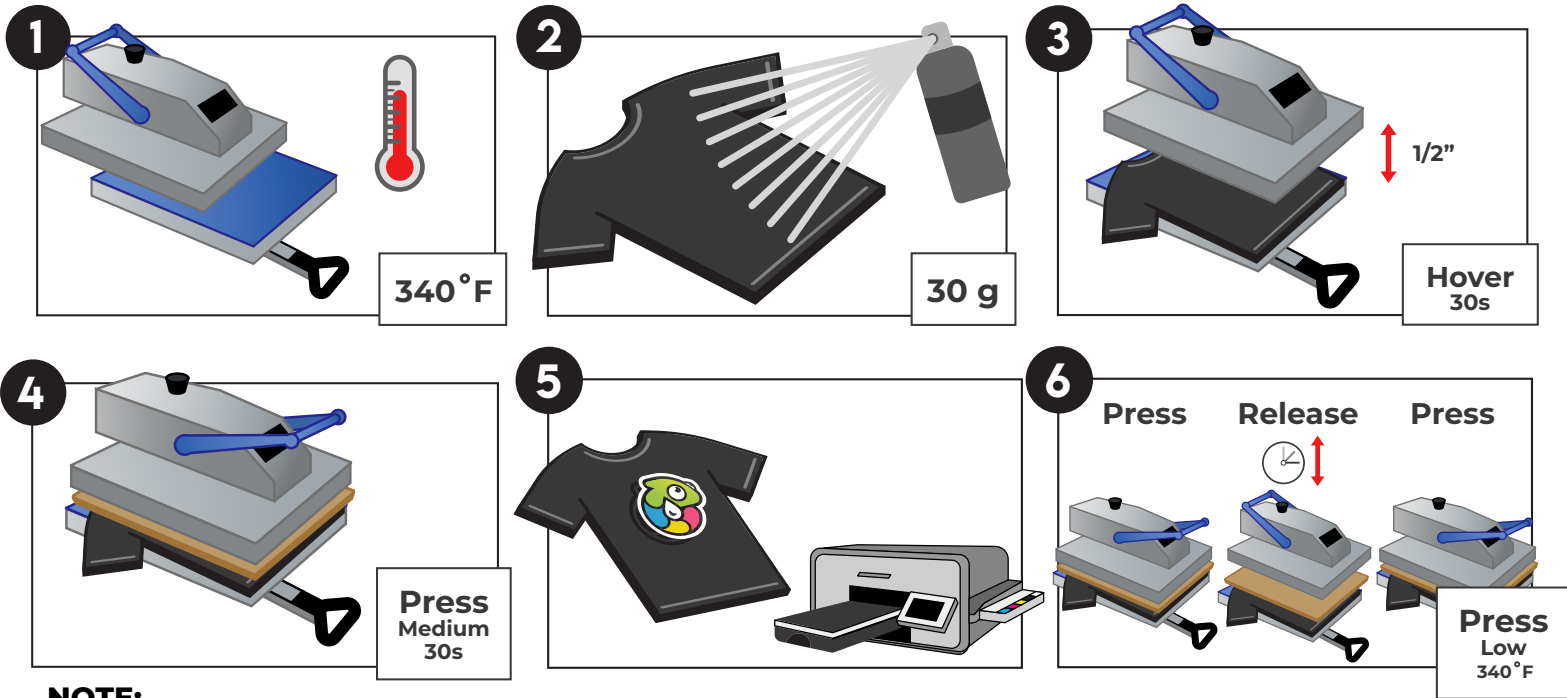


CONCENTRATED PRETREATMENT

EDTG + RDTG SERIES



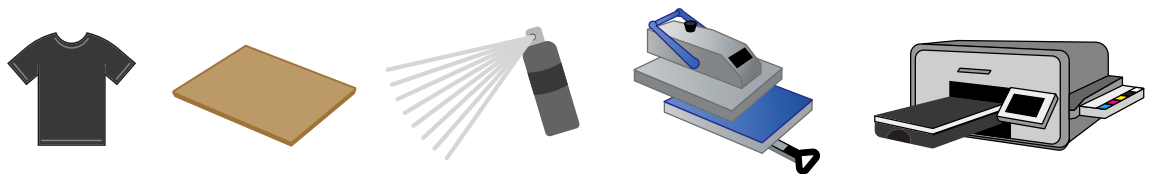
For further assistance call 631 - 858 - 0114 or visit garmentprinterink.com



NOTE:

Use these guidelines as a start point to develop best practice for printing on your cotton fabrics. This process is a guideline only and does not reflect the "best practice" for printing on all cotton fabrics.

WHAT YOU'LL NEED:



- Preheat the heat press to 340 degrees farenheight. **IMPORTANT:** Never flush or wet cap the print head or system with Isopropyl Alcohol. IPA interacts with the CMYKW adversely.
- Spray approximately 30 grams of GPI Concentrated Pretreatment on the surface of the dark textile. **CAUTION:** Avoid contact with eyes, and flush upon contact. Harmful if swallowed.
- Place the garment on the lower platen of your heat press, treated side up. Hover the top platen about half an inch above the textile for 30 seconds.
- Place a sheet of kraft or parchment paper on top of your garment before pressing. Set the heat press to a medium pressure, and press for 30 seconds.
- Print the design onto the cured textile using your digital garment printer.
- Thread the freshly printed garment onto the lower platen of the heat press image side up, and place a sheet of kraft or parchment paper on top of the garment before pressing. Set the heat press to a low pressure. Press and dwell for the appropriate time at 340 degrees farenheight.

| PRINT TYPE | PRESS | RELEASE | 2nd PRESS |
|--------------------------|-----------|---------|-----------|
| CMYKW single pass print: | EDTG 37 s | | 37 s |
| | RDTG 42 s | | 42 s |
| CMYKW double pass print: | EDTG 45 s | | 45 s |
| | RDTG 50 s | | 50 s |