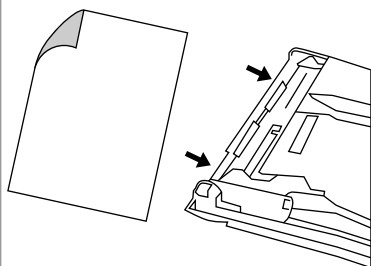


# Forever Transparent 1-Step Instructions

Transfer Paper for Light Garments

1



## ARRANGEMENT:

The plain side of this paper is the print side.

Ensure the paper is correctly oriented

## PAGE SIZE:

Should match the media size (Letter or Tabloid)

2



PRINTER	MEDIA TYPE
600 / 500	'Ultra Heavy 1'
550	'Coated Glossy'

Set job to **MIRROR PRINT**

## White overprint / covg.:

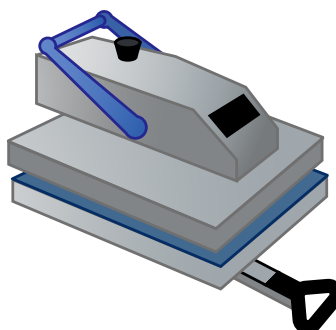
200% for white garments, 400% for blue, gray, etc.

## Underfilling:

Select 2 pixel for best results

**PRESS PRINT**

3

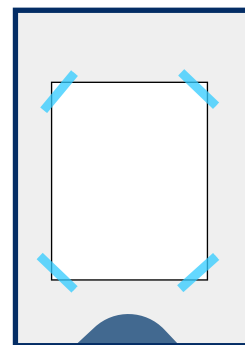


## PREHEAT

the closed press to about 330°F / 165°C. Wait for the heat press to reach the desired temperature before moving forward.

See **Reference Table** for varying substrates.

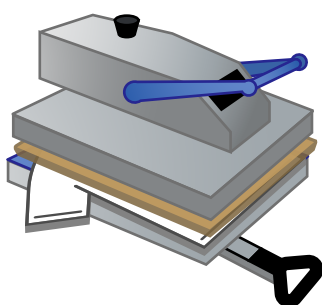
4



## LOAD GARMENT

thread your garment onto the press. Align your image on top of the garment. Make sure the paper is print side DOWN. Fix it in place with heat resistant tape.

5

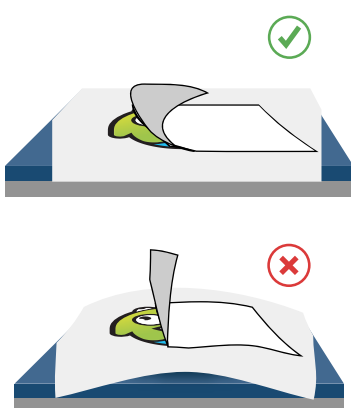


## PRESS

Cover with a sheet of parchment or kraft paper and press at 330°F / 165°C for 30 sec med pressure for cotton textiles.

See **Reference Table** for varying substrates

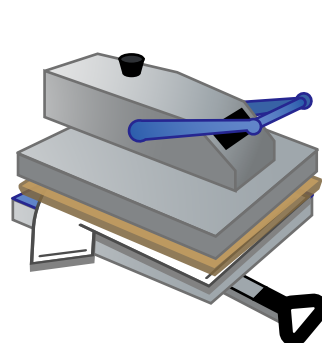
6



## WARM PEEL

Use a cloth and hold/rub onto the back of the transfer for 5-10 seconds, and then peel

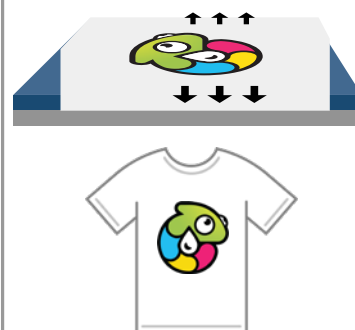
7



## REPRESS

Place the kraft or parchment paper back over the garment, and press for 15-30 seconds at application temperature for increased durability.





8



## STRETCH

Peel away the parchment or kraft paper and lightly stretch transfer on shirt horizontally for a few seconds to improve feel

## REFERENCE TABLE

TRANSFER TO TEXTILE			
	 °F °C		
<b>COTTON</b>	330-350°F	30 sec	8 Bar
<b>POLYESTER</b>	270-285°F	30 sec	8 Bar
<b>BLEND FABRIC</b>	285-300°F	30 sec	8 Bar

All values are for reference. Toner types vary. Optimal temperature and time should be found through experimentation.

**Transfer Media Instructions Available at:**  
[www.garmentprinterink.com/pages/transfer-media-tech-tips](http://www.garmentprinterink.com/pages/transfer-media-tech-tips)