Thread your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.

Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.

HOT PEEL
hold the A - sheet flat on the press and peel the B - sheet away in a smooth, low, and slow continuous motion.

Cover with a sheet of parchment or kraft paper and press at 310°F / 154°C for 120 seconds with medium - high pressure.

Set Print Mode: Uninet iColor 2 Step Standard
- Must be in Overprint
- Page size must match media being used. (A3, A4, A4 XL)
- White coverage: at least 150%

Temperature: 310°F/154°C
iColor 500/600: Ultra Heavy 1
iColor 550/540: DO NOT USE
iColor 560: DO NOT USE
iColor 650: Ultra Heavy 1
iColor 800: Thick to 163g/220g
- Make sure design is mirrored
- Print side is coated side

Place the B - sheet adhesive side DOWN on top of the A - sheet. Fold a corner of the B sheet for an easy peel.

Preheat the closed press to 310°F / 154°C. Wait for the heat press to reach the desired temperature before moving forward.

Center the A - sheet on the lower platen, and ensure that the print side is face UP.
IMPORTANT: All values are for reference. Toner types vary. Optimal temperature and time should be found through experimentation.

REFERENCE TABLE

TABLE 1: B-PAPER TO A-SHEET

<table>
<thead>
<tr>
<th>CMYW</th>
<th>°F/°C</th>
<th>L</th>
<th>Bar</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>310°F/154°C</td>
<td>120 sec</td>
<td>8 Bar</td>
</tr>
</tbody>
</table>

TABLE 2: TRANSFER TO TEXTILE

<table>
<thead>
<tr>
<th>Material</th>
<th>°F/°C</th>
<th>L</th>
<th>Bar</th>
</tr>
</thead>
<tbody>
<tr>
<td>COTTON</td>
<td>310°F/154°C</td>
<td>30 sec</td>
<td>9 Bar</td>
</tr>
<tr>
<td>POLYESTER</td>
<td>265°F/129°C</td>
<td>30 sec</td>
<td>8 Bar</td>
</tr>
<tr>
<td>COTTON/POLY</td>
<td>285°F/140°C</td>
<td>30 sec</td>
<td>8 Bar</td>
</tr>
<tr>
<td>BLEND FABRIC</td>
<td>265°F/129°C</td>
<td>30 sec</td>
<td>8 Bar</td>
</tr>
<tr>
<td>PAPER/ CARTON</td>
<td>210°F/100°C</td>
<td>15 sec</td>
<td>1-2 Bar</td>
</tr>
<tr>
<td>BOOK COVERS</td>
<td>250°F/120°C</td>
<td>15 sec</td>
<td>1-2 Bar</td>
</tr>
</tbody>
</table>

Fixing (optional):
Place garment back on heat press. Cover image with parchment or kraft paper. Press for 10 sec at 310°F/154°C.

Cover with a sheet of parchment or kraft paper and press at 310°F/154°C for 30 seconds. Press with medium-high pressure.

Allow garment to cool completely. With the garment on a flat surface, peel away the A-sheet in a smooth, gentle, slow motion.