



# Forever Laser Dark Low Temp A + B Paper

(Only made for iColor 500/600/650/800)

**1**

**Set Print Mode:**  
Uninet iColor 2 Step Standard



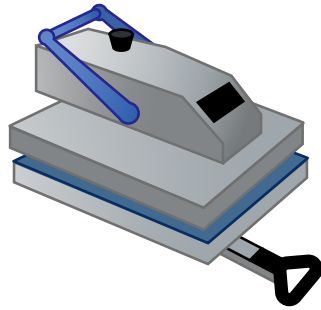
- Must be in Overprint
- Page size must match media being used. (A3, A4, A4 XL)
- White coverage: at least 150%

Temperature: 310°F/154°C

iColor 500/600: Ultra Heavy 1  
iColor 550/540: DO NOT USE  
iColor 560: DO NOT USE  
iColor 650: Ultra Heavy 1  
iColor 800: Thick to 163g/220g

- Make sure design is mirrored
- Print side is coated side

**2**



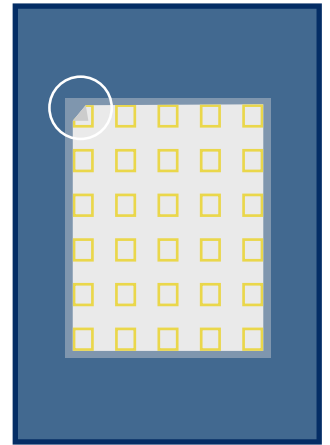
Preheat the closed press to 310°F / 154°C. Wait for the heat press to reach the desired temperature before moving forward.

**3**



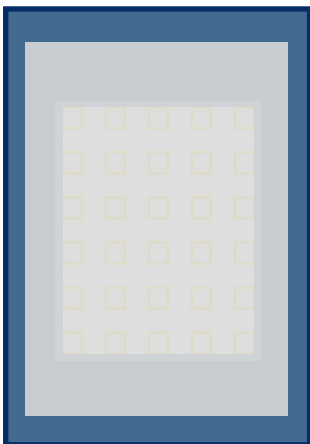
Center the A - sheet on the lower platen, and ensure that the print side is face UP.

**4**



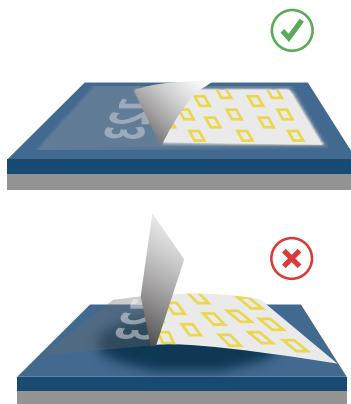
Place the B - sheet adhesive side DOWN on top of the A - sheet. Fold a corner of the B sheet for an easy peel.

**5**



Cover with a sheet of parchment or kraft paper and press at 310°F / 154°C for 120 seconds with medium - high pressure

**6**



**HOT PEEL**

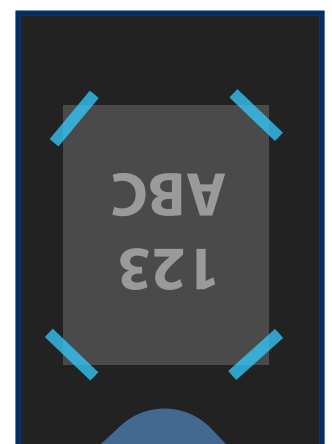
hold the A - sheet flat on the press and peel the B - sheet away in a smooth, low, and slow continuous motion.

**7**



Use a scissor or rotary cutter to cut around the A sheet, removing any residue left during the marrying process.

**8**



Thread your garment onto the heat press. Align your image on the garment and fix it in place using heat resistant tape.



**9**

Cover with a sheet of parchment or kraft paper and press at 310°F / 154°C for 30 seconds. Press with med - high pressure.

**10**

Allow garment to cool completely. With the garment on a flat surface, peel away the A-sheet in a smooth, gentle, slow motion.

**11**

**Fixing (optional):**  
Place garment back on heat press. Cover image with parchment or kraft paper. Press for 10 sec at 310°F / 154°C

## REFERENCE TABLE







TABLE 1: B-PAPER TO A - SHEET			
	°F °C		
CMYW	310°F - 154°C	120 sec	8 Bar

TABLE 2: TRANSFER TO TEXTILE			
	°F °C		
COTTON	310°F 154°C	30 sec	9 Bar
POLYESTER	265°F 129°C	30 sec	8 Bar
COTTON/POLY	285°F 140°C	30 sec	8 Bar
BLEND FABRIC	265°F 129°C	30 sec	8 Bar
PAPER/ CARTON	210°F 100°C	15 sec	1-2 Bar
BOOK COVERS	250°F 120°C	15 sec	1-2 Bar

**IMPORTANT:** All values are for reference. Toner types vary. Optimal temperature and time should be found through experimentation.