

Forever Transparent 1-Step Instructions

1

Set Print Mode:
Uninet iColor 1 Step Light



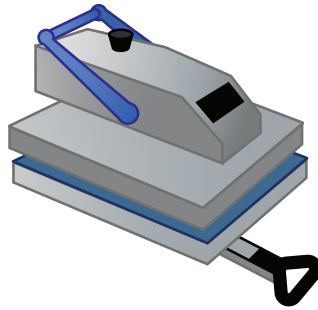
- Must be in Overprint
- Page size must match media being used. (A3, A4, A4 XL)
- White coverage: 200% - 300%

Temperature: 390°F/200°C

iColor 500/600: Ultra Heavy 1
iColor 550/540: Coated Glossy Thick
iColor 560: Thick to 105g
iColor 650: Ultra Heavy 3
iColor 800: Thick to 163g

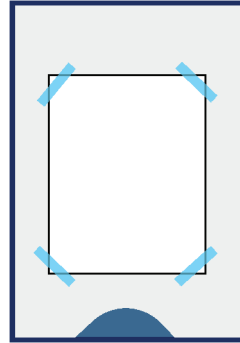
- Make sure design is mirrored
- Print side is plain side

2



Preheat the closed press to about 390°F/200°C. Wait for the heat press to reach the desired temperature before moving forward.

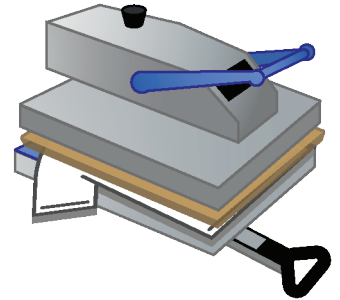
3



LOAD GARMENT

Place your garment onto the press. Align your image on top of the garment. Make sure the paper is print side DOWN. Fix it in place with heat resistant tape.

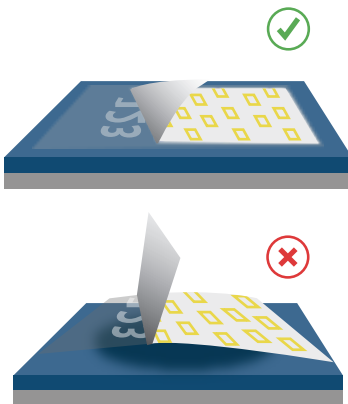
4



PRESS

Cover with a sheet of parchment or kraft paper and press at 390°F/200°C for 15 sec.
See Reference Table for varying substrates

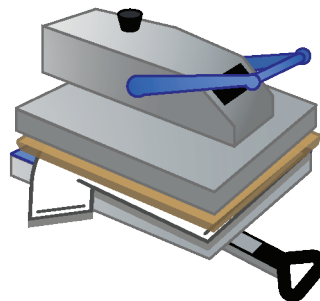
5



WARM PEEL

Use a cloth and hold/rub onto the back of the transfer for 5-10 seconds, and then peel.

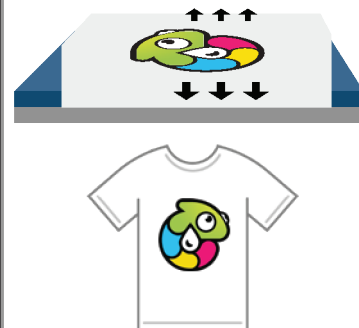
6



REPRESS

Place the kraft or parchment paper back over the garment, and press for 15-30 seconds at application temperature for increased durability.

7







STRETCH

Peel away the parchment or kraft paper and lightly stretch transfer on shirt horizontally for a few seconds to improve feel.



REFERENCE TABLE

TRANSFER TO TEXTILE			
	 °F °C		
COTTON	390°F 200°C	15 sec	5 Bar
POLYESTER	305°F 150°C	15 sec	5 Bar
BLEND FABRIC	305°F 150°C	15 sec	5 Bar

IMPORTANT: All values are for reference. Toner types vary. Optimal temperature and time should be found through experimentation.