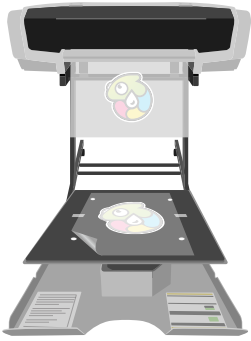


# Direct to Film (DTF)

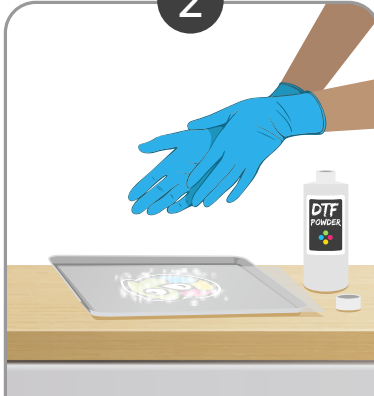
## Instructions / Application Guide For Hot Peel Film

**1**


### PRINT ON FILM

Insert DTF transfer film in paper tray, platen, or on paper roll holder.

Transfers for dark garments will require a white layer of ink over the mirrored color print.



**2**


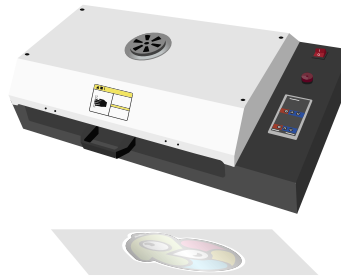
### POWDER APPLICATION

Sprinkle the TPU powder uniformly over the wet print manually or using the automated commercial shaker.

Remove excess powder.

**3 A**



 2-3 min  
 100-120°C

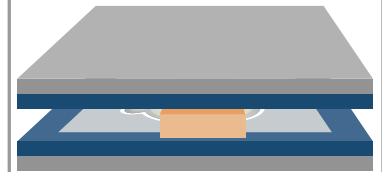


### MELT POWDER (OP.1)

Place the powdered film inside a Curing Oven & heat for 2-3 min at 100-120°C

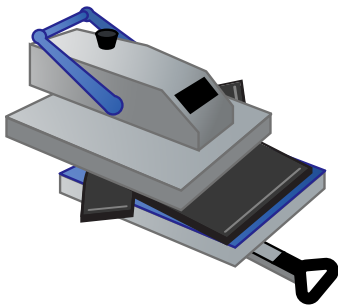
**3 B**

 3-5 min  
 325°F



### MELT POWDER (OP.2)

Hover film inside heatpress (4-7 mm), powdered-side UP. DO NOT apply pressure Heat for 3-5 min at 140-150°C. DO NOT completely close the press! Wait until powder becomes glossy.



**4**


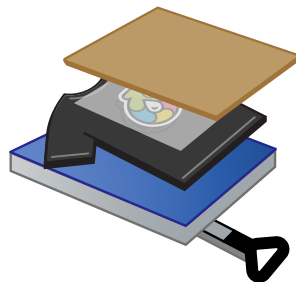
### PRE PRESSING

Pre-press the garment prior to the transfer for 2-5 seconds

This will flatten the fabric & remove excess humidity.

**5**

 10 - 20 sec  
 325°F



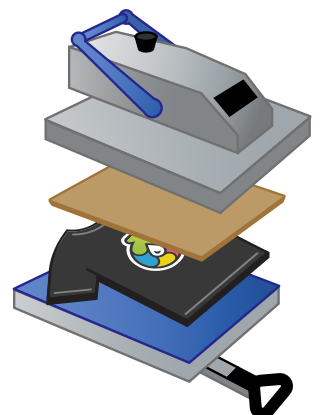
### TRANSFER

Place the film (print-side DOWN) onto the platen-threaded garment. Cover with silicone pad or parchment paper. Press for 10-20 sec at 325°F

**6**


### HOT PEEL

While garment is still hot on the press, peel the film off in one fast motion, like ripping off a bandage.

**7**


### REPRESSING

Re-press the garment for 5-10 sec at 325°F

This step is recommended for increased durability.