

Direct to Film (DTF) Foil

Instructions / Application Guide
For Gold/Silver/Glitter

1

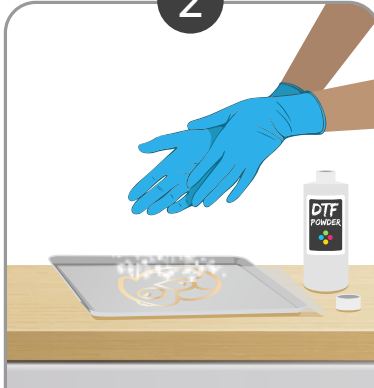


PRINT ON FILM

Insert DTF transfer film in roll holder.

Transfers for dark garments will require a white layer of ink over the mirrored color print.

2





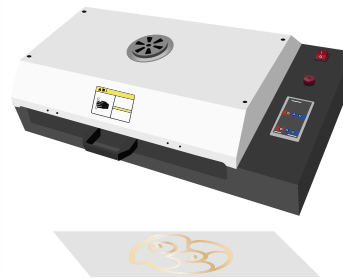
POWDER APPLICATION

Sprinkle the TPU powder uniformly over the wet print manually or using the automated commercial shaker.

Remove excess powder.

3 A



 2-3 min
 100-120°C

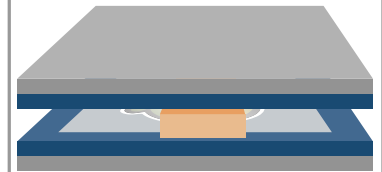


MELT POWDER (OP.1)

Place the powdered film inside a Curing Oven & heat for 2-3 min at 100-120°C

3 B

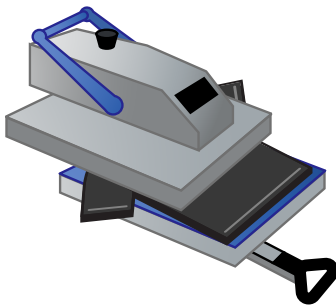
 3-5 min
 325°F



MELT POWDER (OP.2)

Hover film inside heatpress (4-7 mm), powdered-side UP. DO NOT apply pressure Heat for 3-5 min at 140-150°C. DO NOT completely close the press! Wait until powder becomes glossy.

4




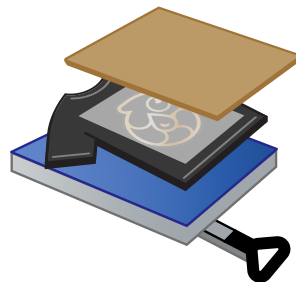
PRE PRESSING

Pre-press the garment prior to the transfer for 2-5 seconds

This will flatten the fabric & remove excess humidity.

5

 10 - 20 sec
 315-335°F



TRANSFER

Place the film (print-side DOWN) onto the platen-threaded garment. Cover with silicone pad or parchment paper. Press for 10-20 sec at 315-335°F

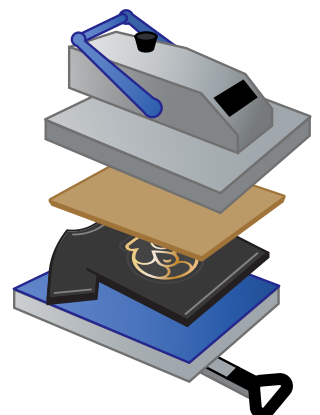
6



COLD PEEL

Allow the garment to completely cool. Peel the film off in one low, slow, continuous motion.

7



REPRESSING

Re-press the garment for 5-10 sec at 315-335°F

This step is recommended for increased durability.