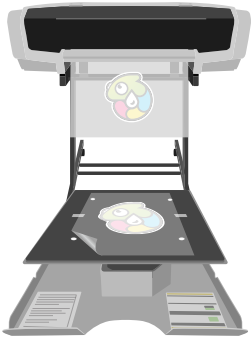


Direct to Film (DTF)

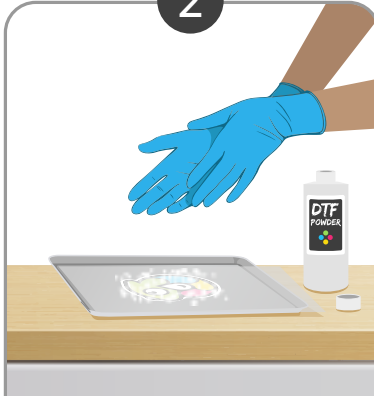
Instructions / Application Guide

1


PRINT ON FILM

Insert DTF transfer film in paper tray, platen, or on paper roll holder.

Transfers for dark garments will require a white layer of ink over the mirrored color print.

2


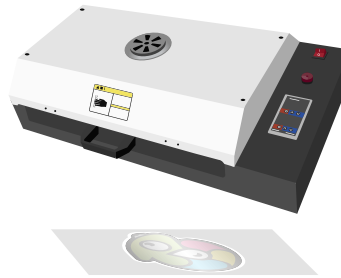
POWDER APPLICATION

Sprinkle the TPU powder uniformly over the wet print manually or using the automated commercial shaker.

Remove excess powder.

3 A



 2-3 min
 100-120°C

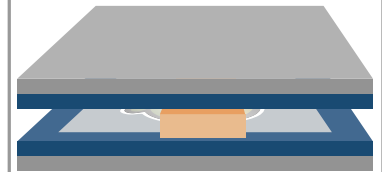


MELT POWDER (OP.1)

Place the powdered film inside a Curing Oven & heat for 2-3 min at 100-120°C

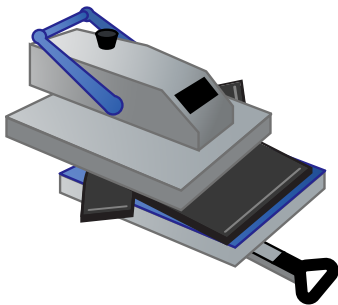
3 B

 3-5 min
 325°F



MELT POWDER (OP.2)

Hover film inside heatpress (4-7 mm), powdered-side UP. DO NOT apply pressure Heat for 3-5 min at 140-150°C. DO NOT completely close the press! Wait until powder becomes glossy.



4


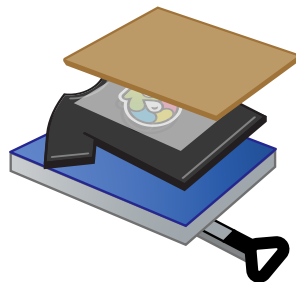
PRE PRESSING

Pre-press the garment prior to the transfer for 2-5 seconds

This will flatten the fabric & remove excess humidity.

5

 10 - 20 sec
 325°F



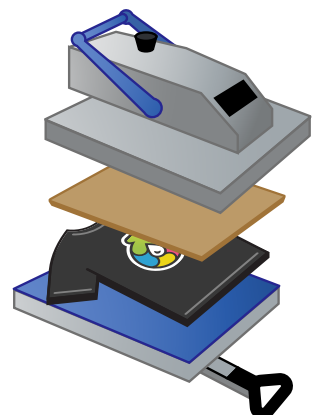
TRANSFER

Place the film (print-side DOWN) onto the platen-threaded garment. Cover with silicone pad or parchment paper. Press for 10-20 sec at 325°F

6


COLD PEEL

Allow the garment to completely cool. Peel the film off in one low, slow, continuous motion.

7


REPRESSING

Re-press the garment for 10-20 sec at 325°F

This step is recommended for increased durability.