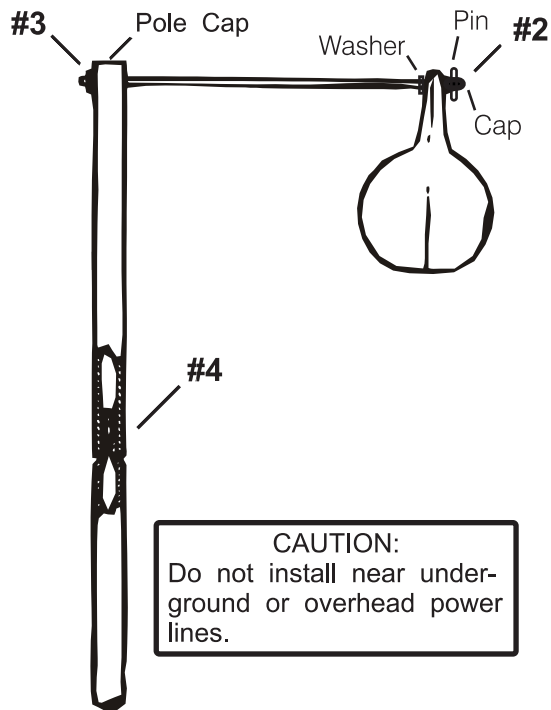


19' Heavy Duty Aluminum Pole Assembly 8 Gourds

Assembly Requires Two People

Assembly Instructions



STEP #1: Dig a hole 22" - 24" deep and approximately 6" in diameter. Pre-moisten a sack of ready-mix concrete. Hold the PVC ground socket (included) in the center of the hole and pour concrete mix around the outside of socket filling hole. Let ground socket extend 3" - 4" above ground for flexibility in wind. Make sure socket is standing straight with a level or by putting one of the aluminum poles in the socket hole and eyeballing from all sides. Note: If a container to pre-moisten the concrete is not available; place socket in center of hole, add a few inches of water in hole, then some dry concrete mix, then water and more concrete as needed to fill hole. Make sure socket is straight, as above. Let concrete set-up overnight.

STEP #2: Slide nylon washer on end of 12" rod (end with crimp nearest end). Slide rod through $\frac{1}{4}$ " hole at top of assembled 2-piece gourd from back side. Apply safety cap on end of rod, then apply hitch pin on cap to hold in place (hitch pin should be located in middle of cap to insure cap remains secure). Note: nylon washers, hitch pins, and caps are in plastic bags and are shipped inside the poles. To dislodge accessory parts bags, just drop bundled rods through poles.

STEP #3: Insert other end of rod through top hole of pole with holes. Apply safety cap on end of rod, then apply hitch pin on cap to hold in place (hitch pin should be located in middle of cap to insure cap remains secure). Repeat Step #2 thru Step #3 for remaining gourds. Insert rods in next closest hole in pole to form a spiral effect. Keep top pole upright while mounting gourds.

STEP #4: Place swag end of the pole (pole with reduced end) in bottom end of top pole, then remaining pole in it.

FINALLY! With assistance of partner, place bottom end of pole on ground near ground socket. One person holds bottom stationary while other partner walks toward bottom end lifting gourds upright. Then both lift pole and place into socket.

Additional Mounting Suggestions

Poles do not have to be mounted in concrete. Poles may be attached to a post or to a fence. Approximately 12" of pole should be placed in the ground.

