



VIKING™ 3350 XG PAPR
POWERED AIR PURIFYING RESPIRATOR

LINCOLN®
ELECTRIC



What's Included

- 3350 XG PAPR Welding Helmet
- Blower Unit
- Lithium Ion Battery
- 120V Battery Charger
- Padded Belt (29-52 in.)
- Shoulder Straps
- 2 HEPA Filters
- Pre-Filter
- Spark Screen
- Hose with Cover
- Headcovering
- Duffel Bag
- 7 Outside/Inside Cover Lenses

Respiratory Performance, Versatility & 4C[®] Optics

When choosing a Powered Air Purifying Respirator for a fabrication environment, its respiratory performance, versatility & optic quality are 3 important variables to consider.

The VIKING™ 3350 XG PAPR features a smart blower system, a low profile external button to switch between weld / grind mode and an extra large 12.5 sq. inch auto-darkening lens with our exclusive 4C[®] Lens technology.

4C[®] Lens Technology

Lincoln Electric's proprietary liquid crystal display (LCD) enhances the visible color spectrum of the display. Unlike traditional auto-darkening filters, 4C lens technology broadens the color range and hues which can be seen in both light and dark states. This eliminates visual imperfections and color saturation to create the clearest view of the base material, arc and puddle, while reducing eye strain.



Extra Large Auto-Darkening Lens



VIKING 3350 XG PAPP

12.5 in

VIKING 3250D FGS PAPP

12.5 in

Competitor 1

12 in

Competitor 2

9 in

Competitor 3

7.5 in

Auto-Darkening Lens Specs

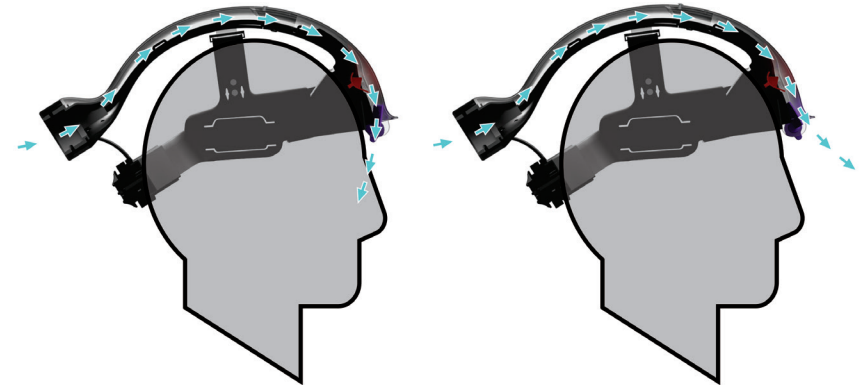
Optical Clarity	Lens Switching Speed (sec)	Variable Shade/Control	Battery Replacement Type	Magnifying "Cheater" Capable Lens	Grind Mode Shade/Control	Light Sensitivity Control	Delay Control Dark to Light (sec)	Arc Sensors	TIG Amp Rating	View Area in in (mm)	Temperature Range	Weight oz (g)	Warrenty
1/1/1/1	1/25,000	5-13 Internal	1 - CR2450 Replacement Battery	Yes	3.5 / External	Analog 0.1 to 1 sec	Analog 0.1 to 1 sec	4	DC > 2 Amp AC > 2 Amp	3.74 x 3.34 (95 x 85)	Operating: 14°F - 131°F Storage: -4°F - 158°F	29 (822)	3 Years

Directional Air Flow Control

The VIKING 3350 XG PAPR features a unique, patented airflow design. The airduct is integrated into the top of the headgear and features two air flow baffles, which the user can adjust to change the direction and distribution of the set air flow. This feature maximizes operator comfort and helps prevent eye dryness.



First baffle (Red) - controls ratio of air over forehead vs temples



Second baffle (Purple) – directs air closer or further from your face

Low Profile External Grind Control

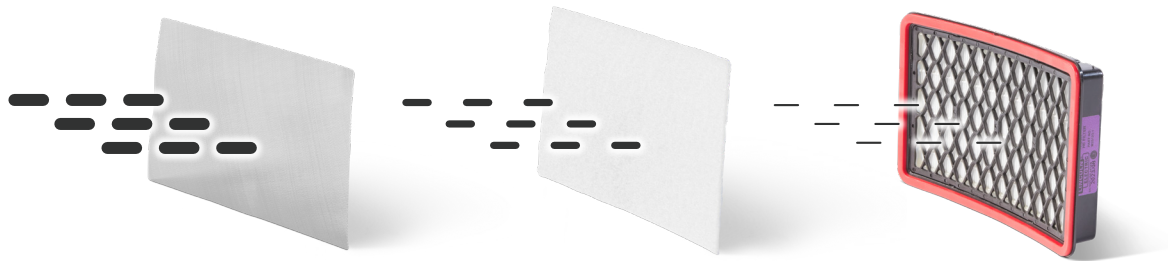
The left side of the helmet features an industrial button which connects to the auto darkening lens. Press and hold for 3 seconds to switch between weld and grind modes. Subtle internal led light flashes green to notify operator that grind mode is activated.

BENEFITS:

- Increases productivity
- Enhanced application versatility
- Prevents accidental activation



Multi-Component Filter System



SPARK SCREEN

- Protects filter media from fire
- Filters large particulate

PRE FILTER

- Filters medium size particulate
- Increases life of HEPA filter

HEPA FILTER

- Filters 99.97% of particulate at .3 microns

HEPA FILTER INFORMATION



Manufactured in an automated assembly line for meticulous consistency



Made in the USA for excellent quality and supply control



Provides rated protection against respirable dust and metal fume particles which include but is not limited to: hexavalent chromium, manganese, iron, zinc oxide, aluminum, nickel, beryllium cadmium, and lead fumes

Calculating the Maximum Protection of the Respirator¹

Maximum Use Concentration (MUC)

The maximum concentration of atmospheric particulate which a user can be protected from when using a specific class of respirator



Assigned Protection Factor (APF)



OSHA Permissible Exposure Limit (PEL)



Maximum Use Concentration (MUC)

Respiratory Specs

Certification	Classification	Assigned Protection Factor ²	Filter Type	Air Flows	Alerts	Suspension	Weight
NIOSH 42CFR Part 84	Loose Fitting Powered Air Purifying Respirator	APF = 25	High Efficiency Particulate Air Filter (HEPA)	Low Speed: 180+ lpm (6+ cfm) High Speed: 210+ lpm (7.4+ cfm)	Audible & Vibratory	Waist mounted via belt & shoulder straps	Blower: 2.20 lb

¹MUC calculation does not apply to conditions that are immediately dangerous to life or health (IDLH).

²Requires employer to implement a continuing, effective respirator program in compliance with 29 CFR 1910.

Simple, Smart Respiratory System



Superior Battery Life¹

Operators can work a full shift (or more) without interruption. The PAPR comes with a standard battery that outpaces the battery life of competing systems.

Additionally, Lincoln Electric offers an extended battery which has a run time of up to 16 hours. This extra battery capacity provides flexibility when working overtime and is a safeguard when the system is not recharged overnight.

Lincoln Electric Extended Battery

16 hrs

Lincoln Electric Standard Battery

9 hrs

Competitor

6 hrs

¹Results based on low flow setting and 50% blocked filter.

Complete Systems and Replacement Parts

Product Type	Part Number	Description
Complete PAPR Systems	K3930-4	Viking™ 3350 XG PAPR with Standard Battery
	K3930-6	Viking™ 3350 XG PAPR with Extended Battery
Cover Lenses	KP2898-1	Outside Cover Lens - 3350 Series
	KP3044-1	Inside Cover Lens - 3350 Series
Filter Components	KP3424-2	HEPA Filter (Order in QTY of 2 EA)
	KP3424-6	HEPA Filter (Order in QTY of 6 EA)
	KP3935-1	PAPR Pre-Filter
	KP3936-1	PAPR Spark Screen
Battery & Blower	KP3937-1	Standard Battery (for Viking PAPRs)
	KP3938-1	Extended Battery (for Viking PAPRs)
	KP3932-1	PAPR Battery Charger
	KP3944-1	PAPR Blower Assembly
Belt, Hose & Straps	KP5123-1	PAPR Belt Assembly
	KP5124-1	PAPR Shoulder Strap Assembly
	KP3939-1	PAPR Belt Extension (ext. belt to 60 in.)
Headcovering & Hose	KP3940-1	3350 PAPR - Headcovering
	KP5122-1	PAPR Hose Assembly with Cover
Various Helmet Parts	KP4638-1	3350 XG PAPR Welding Helmet (inc. Headgear and Headcovering)
	KP3942-1	3350 PAPR Headgear
	KP4639-1	3350 XG PAPR Front Sweatband
	KP4640-1	3350 XG PAPR Backpad
	KP3045-4	3350 XG Auto Darkening Cartridge
	KP4704-1	3350 XG PAPR - Helmet Shell
	S27978-32	Outside Cover Lens Seal - 3350 Series
	S27978-33	3350 ADF Lens Holder

PAPR Specifications

Product Number	K3930-4	K3930-6
Respirator Approval ¹	NIOSH 42 CFR 84 Approved Powered Air-Purifying Respirator (PAPR)	NIOSH 42 CFR 84 Approved Powered Air-Purifying Respirator (PAPR)
Classification	Loose Fitting Powered Air Purifying Respirator	Loose Fitting Powered Air Purifying Respirator
Assigned Protection Factor ²	25	25
Filter Type	High Efficiency Particulate Air Filter (HEPA)	High Efficiency Particulate Air Filter (HEPA)
Helmet Compliance	ANSI Z87.1-2010, CSA Z94.3	ANSI Z87.1-2010, CSA Z94.3
Air Flow	Low Speed: 180+ lpm (6+ cfm), High Speed: 210+ lpm (7.4+ cfm)w	Low Speed: 180+ lpm (6+ cfm), High Speed: 210+ lpm (7.4+ cfm)
Alarms	Audible and Vibrate	Audible and Vibrate
Battery Type	Lithium Ion (Rechargeable)	Lithium Ion (Rechargeable)
Battery Charge Time	3 Hours	4.5 Hours
Battery Charges	500 charges	500 charges
Battery Life	9 Hours (180 lpm)	16 Hours (180 lpm)
Charge Type	115 V	115 V
Head Covering	FR Flame Retardant	FR Flame Retardant
Belt Size	29 to 52 in (736 to 1321 mm)	29 to 52 in (736 to 1321 mm)
Dimensions of Blower	8 L x 7.5 H x 3 W in (203 x 191 x 76 mm)	8 L x 8.2 H x 3 W in (203 x 208 x 76 mm)
Weight of Blower (including battery, belt and filters)	2.20 lb. (1.0 kg)	2.70 lb (1.2 kg)
Operating Temperature	23° to 131° F (-5° to 55° C)	23° to 131° F (-5° to 55° C)
Warranty - Blower Assembly	1 Year	1 Year
Warranty - Helmet Auto Darkening Lens	3 Years	3 Years

^{1&2}APF=25 for loose fitting Powered Air-Purifying Respiratory according to OSHA 3352-02 2009, when the employer implements a continuing, effective respirator program in compliance with the Respiratory Protection Standard (29 CFR 1910).

CUSTOMER ASSISTANCE POLICY

The Lincoln Electric Company is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers' particular purpose is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

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See user manual for specifications and limitations regarding use. Employers are advised to comply with OSHA regulations (29 CFR Part 1910.134), which require employers to establish and maintain an effective respiratory protection program when employees must wear respirators to protect against workplace hazards and ensure the equipment's effectiveness.