ElvaX ProSpector 3



USER MANUAL

Revision 1.2

Elvatech 2019

Study the operating manual carefully before the usage of spectrometer ProSpector. You should provide the radiation safety and carry out the customer training before the application.

Spectrometer is a source of x-ray radiation used to analyze samples. Therefore before starting operation it's necessary to ensure that all safety requirements are observed and users of the spectrometer have been trained.

Do not cover the sampling window of the spectrometer with any body parts and never direct the instrument at the people. This may cause irradiation!

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General Information 1.1. Declaration of conformity



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1.2. Limited Warranty

Factory Elvatech LTD or its official dealer (defined herein - the Company) warrants to the consumer that the Device complies with the basic parameters and specifications given in this manual, provided that the consumer purchased the device directly from the Company.

Warranty period is 365 days from the date of installation of the device by the consumer, but not more than 380 days from the date of receipt by the consumer of the unit from the Company in accordance with the bill of lading.

Warranty repair is carried out by the manufacturer or its closest dealer based on an official complaint, which must be specify fault symptoms and conditions of their manifestation.

Company address: 50 Mashinobudivna str., Kiev 03680, Ukraine, Phone: (+380 44) 599-11-43, Fax: (+380 44) 406-65-83, E-mail: office@elvatech.com.

Company representatives are stated at the company web site www.elvatech.com.

If during the warranty period, the Device will no longer match the main parameters and specifications given in this manual, the Company will repair or replace the unit at its option. Replacing the Device is only possible after the Company receives the failed Device. This Device is received by the Company becomes its property.

Shipping Device for warranty repair is paid for by the consumer, as well as all taxes, duties, risks of damage or loss during shipment, etc. costs associated with the shipment. Device must be packed in the original packaging of the Company, otherwise the Company has the right not to perform warranty.

Shipping Device after warranty repairs to the consumer paid by the Company, as well as all taxes, duties, risks, etc. costs associated with the shipment.

The warranty does not cover cases where the device: was used in violation of the exploitation rules or misuse, was damaged as a result of any external impact (for example breakage of the detector window), was opened without Company authorization, lost identification markings (logo or serial number), was serviced by unauthorized service center, was equipped with unoriginal parts or software, became inoperable due to force majeure circumstances, was not purchase directly from the Company or its representative.

The Company declares unconditional implementation of warranty as soon as possible except cases defined as force majeure.

Warranty period is extended for the period from the date of sending the Device for repair to the date of receipt by the consumer appliance repaired, according to shipping documents.

Warranty limitation and exclusions

This warranty replaces all other warranties for the Device and Company disclaims all other warranties, express or implied including, without limitation, the implied warranties of merchantability, fitness for a particular purpose, noninfringement, course of dealing and usage of trade. Some states (or jurisdictions) do not allow the exclusion of implied warranties so this limitation may not apply to you.

All express and implied warranties are limited in duration to the limited warranty period. No warranties apply after that period. Some states (or jurisdictions) do not allow the exclusion of implied warranties so this limitation may not apply to you.

Limitation of liability

Company's responsibility under this or any other warranty, express or implied, is limited to repair or replacement, as set forth above. These remedies are the sole and exclusive remedies for any breach of warranty. To the maximum extent permitted by law, Company is not responsible for any direct, special, incidental or consequential damages resulting from any breach of warranty or under any other legal theory (including, but not limited to, lost profits, downtime, goodwill, damage to or replacement of equipment and property, and etc.,

even if Company has been advised of the possibility of such damages. Some states (or jurisdictions) do not allow the exclusion of implied warranties so this limitation may not apply to you.

1.3. Purpose and Structure of the Spectrometer

The spectrometer is designed to measure contents of chemical elements in metals and alloys.

The spectrometer can also be used to measure the mass and mass concentrations of chemical elements in other substances or materials in solid, powder or liquid form using appropriate measurement techniques

Scope of use of the spectrometer includes: metal working, metallurgy, mining, chemical, geological survey work, scrap processing, environmental monitoring, customs control, identification of objects and expertise, as well as quality control.

The spectrometer employs the method for determining the elemental composition by the characteristic (fluorescent) X-rays of the atoms of the test sample.

As a result of irradiation of the atoms of the substance by bremsstrahlung characteristic (secondary) radiation of its atoms occurs. Identifying the elemental composition is based on the fact that each chemical element has a different energy spectrum of the characteristic radiation of its atoms.

The spectrometer consists of a **Measuring unit**, the composition of which is described below, and an **Embedded computer**. Also, an external (desktop) computer can be used to control the measuring unit - see 3.3.1.

The source of X-ray bremsstrahlung used to irradiate the test sample in the spectrometer is an X-ray generator.

The X-ray generator consists of an x-ray tube, an adjustable source of current for the cathode of the x-ray tube, and an adjustable high-voltage source of anode voltage. For the formation of the primary x-ray beam and the correction of its energy distribution, the generator includes a filter and collimator changer.

The X-ray receiver consists of a detector, a pre-amplifier and a thermoelectric cooler.

The detector converts the energy of the detected X-ray quantum into an electrical pulse of proportional amplitude.

The operating temperature of the detector ($\leq -25^{\circ}$ C) is supported by a thermoelectric cooler.

The pulse amplitude analyzer consists of a spectrometric pulse signal amplifier, a 12-bit analog-to-digital converter (ADC), a digital processing unit, in which the results of measurements of the pulse amplitudes are accumulated and the radiation spectrum of the sample under study is formed and the microprocessor communicates between the control computer and the measuring unit (sending control commands and data).

The measuring unit also includes a specialized power supply with control circuits for the internal nodes of the spectrometer.

Depending on the specification of the order, the spectrometer may be equipped with additional units and modules.

1.4. Requirements of Pre-Commissioning

Read this manual carefully.

Unpack the device.

Check for completeness - 2.2.

The device is intended for use in closed heated (or cooled) premises air-conditioned or partially air-conditioned:

- Ambient temperature -10°C to 50°C;

- Relative humidity: up to 80% at 25°C;

- Atmospheric pressure from 84 to 106.7 kPa (630 to 800 mm Hg. Tbsp.).

Therefore, after transporting the device can be operated only after its body is of required temperature . Switching on the instrument, introduced into a warm room, can damage it! Check the condition of the protective film in the measuring window of the device. If damaged – replace it - 3.4.1.

Check the battery charge level. If necessary - charge - p.3.4.2.

Install the battery in the device - p.3.4.2.

If you intend to run the appliance from AC/DC adaptor - connect to the device to AC/DC adaptor.

If you intend to work with a desktop computer device - connect a PC to the device via mini-USB cable.

Spectrometer operability check.

Measure the composition of the supplied sample of 316 stainless steel and compare the composition with the table in the calibration certificate. If the deviations of elements concentrations from the certified concentrations are within the error range stated in the calibration certificate the spectrometer works properly.

Check spectrometer operability at least once a month. Contact the manufacturer if measured concentrations are beyond the allowed values.

Get to work - Clause 3.2.

1.5. Request for Technical Assistance and/or Parts

Applications for the maintenance, repair, spare parts should be sent to the manufacturer or his closest representative.

Address of the manufacturer:

Elvatech Ltd. 50 Mashinobudivna str., Kiev, Ukraine Tel: +38-044-599-1143, E-mail: <u>office@elvatech.com</u>.

Representatives of Elvatech are stated at www.elvatech.com.

Technical Data General Description

Detectable elements range	From Ti (Z=22) to U (Z=92)
Option Light Elements Analysis	From Mg (Z=12) to U (Z=92)
Operation on battery (active measurement)	Up to 8 hours
Dimensions	240 mm x 196 mm x 68 mm
Weight (with battery)	825 g (1050 g)
Operation conditions:	
- ambient temperature	from -10°C to +50°C
- relative humidity	up to 80% at 25°C
- atmospheric pressure	84 to 106.7 kPa (630 to 800 mm Hg. Tbsp.).

2.2. Overview and Components and Spare Parts

The delivery set includes:



Spectrometer



AC/DC Adaptor



External Charger



2 Batteries ND2037HD or ND2017 with adaptor



Control sample





MicroSD card (with adapter) Cartridge with protective film (20 pcs.)

Additionally, a laboratory stand for carrying out measurements in stationary conditions can be included in the delivery set.



Laboratory stand (assembled view).

2.2.1. Specifications

X-ray tube	
	 Rh or Ag anode, 50кV max (option 40кV max), 200мA max, 4W max (option 5W max), 8-position filter changer for light element analysis (option 5-position filter changer). Option - 2-position collimator changer: hole size 3.7mm - spot size 6*7.5mm; hole size 1mm – spot size 2*2.5mm. Option - Helium purge. Option - W anode without light element analysis.
X-ray detector	
Detector type	Fast SDD with thermo-electrical cooling (optional PIN detector)
Active Area Resolution	6 mm2 (optional 25 mm2) <140 eV @ Mn Kα at 500 kcps countrate.
Electronics	
Pulse Processor	Digital pulse processor based 80 MHz DSP Pile-up rejection Pulse shape selector Automatic adjustment to count rate
ADC	4096 channels
Data processing Display Camera	Embedded computer 1.1 GHz 4.3-inch color touch-screen high resolution 480*800 pixels. Miniature VGA camera (640*480 pixels).
Software	
Operating systems	Microsoft Windows Embedded 7
Quantitative analysis algorithm's	Fundamental parameters method and empirical calibrations
Power	7.2V Lithium Ion Battery ND2037 6.8Ah. Option - 7.2V Lithium Ion Battery ND2017 4.8Ah with adaptor Hot swappable main batteries. Built-in backup battery for hot swapping main battery.

2.3. Technical Standards of Reference

Electrical safety of the spectrometer meets the requirements of **IEC 61010-1**. Electro-magnetic compatibility of the spectrometer meets the requirements of **IEC 61326-1**.

3. Operation and Maintenance

3.1. Introduction

3.1.1. Spectrometer General Appearance



3.1.2. Indicating Lights

On the Embedded computer a mode indicator is installed. **Green** glow of the LED indicates the operability of the instrument. When the infrared sensor detects the presence of an object in front of the sample window then indicator changes color to **blue**. When X-ray generator turn on mode indicator changes color to **red**.



On the nose of the spectrometer, additional indicators are installed on both sides, signaling the presence of an object in front of the working window (**blue color**) and when the X-ray generator is on (**red color**).

To perform a measurement it's necessary to put the spectrometer against the tested object so that the sample window of the spectrometer covers the object completely. If the object in front of the sample window is not found, the x-ray generator of the spectrometer will not turn on preventing accidental exposure of people.



Never cover the operating window of the spectrometer with any body parts, never point the device at others in order to avoid x-ray exposure!

3.1.3. Embedded computer

Embedded Computer runs under Microsoft Windows Embedded 7.

Embedded computer has:

- CPU Texas Instruments Cortex A8 1.1 GHz;

- 180 MB RAM;

- 4.3-inch touch screen 480x800, 16-bit color;

- "internal disk" – flash memory in which the operating system, installed programs and data are stored, a slot for an external MicroSD-card;

- accelerometer;
- pressure sensor;
- support WiFi;
- support GPS;
- support Bluetooth.

3.1.4. Software Components

ElvaX ProSpector software comprises:

- ElvaXCe main application with resource libraries in different languages. Installed in <u>\ProgramFiles\ElvaXProSpector</u>.

- Dataset - a list of analytical tasks (measuring modes) supplied with a specific spectrometer, as well as their data and settings. In particular, the parameters of X-ray modes, the duration of the measurement, the list of measured elements and their concentration coefficients, regression coefficients, databases of X-ray fundamental parameters, alloy graders, etc. It is a directory tree with binary database files and text (UTF-16) settings files . They are installed in the <u>Application Data\Elvatech\ElvaXCe\Pxxx</u> folder, where Pxxx is the serial number of the device.

Such separation - a program / dataset - makes it possible to update the program that does not affect datasets. However, due to the significant changes made to the software on during assembly, datasets are updated as well.

When the program is running, the measurements are formed and saved by default to the internal flash memory or to an external MicroSD card - in the form of SQLite3 format databases in the subfolders <u>ElvaXCeData\Modes\xxx</u>, where xxx is the name of the measurement mode. The number and location of the stored results is set in the settings - see section 3.2.3.2 *Storage of measurements*.

Important! Neither measurements , nor logs, nor reports are affected when you reinstall the software. Measurements, even if they are stored in the internal memory will not be erased even when the Reset of the Embedded Computer is performed.

3.2. Rules of Use

3.2.1. Installation and launching the software

3.2.1.1. Software installation

ElvaX ProSpector 3 spectrometers are supplied with a completely installed software, so simply turn on the device and enjoy it.

3.2.1.2. Updating / upgrading Software

To update the program and /or the dataset for a specific device, for example, to fix a problem, add an analytical task, etc., it is necessary to prepare new software and form the content of the new installation card. These procedures are performed by the manufacturer. The contents of the MicroSD-card is packed in a ZIP-archive uploaded on Elvatech site into downloads section. The link to the archive is sent to the customer. Customer should download the file, decompress it on an <u>empty MicroSD-card</u>, insert it into the Embedded Computer and perform the standard installation procedure. Any preliminary actions such as removing software are not required.

Do not use an installation card for any other purpose - storage of measurements, export reports and results etc.! Keep the installation card in case of restoration or software update!

For customer convenience, the update procedure is recorded in the form of instructions with a video demonstrating the installation process. The instruction is published on the Internet, and a link to it is indicated in the letter along with a link to a new installation card.

3.2.1.3. Running ElvaX ProSpector Software

ElvaX ProSpector software is started automatically after load operational system. If you have set protection against unauthorized use the program will prompt you to enter the password.



After entering the password a warning message about spectrometer proper use will appear. The password will also be required in case of a long pause in operation (Embedded Computer sleep) – more than 20 minutes.

3.2.2. Use of ElvaXProSpector

3.2.2.1. Main window ElvaX Prospector Software

For the user, the program consists of a start (main) window, in which available measuring modes are displayed in the form of pictures, and 2 status icons - a spectrometer and a battery.

In the main window of the program, you can also make the necessary settings for your convenient operation, control the spectrometer operation parameters using monitors, obtain information about the spectrometer configuration and software version - see section 3.2.3.

Before you begin, it is strongly recommended that you familiarize yourself with all the spectrometer setup options! See clause 3.2.3.

3.2.2.2. Status icons

X There is no connection between the embedded computer and the measuring unit

Spectrometer running on battery

Spectrometer running on battery, the battery is charging (connected to an external power supply)

The battery cover is open to replace the main battery, the spectrometer is powered by the backup battery

= Spectrometer running on an external power supply, no battery

Temperature parameters of the spectrometer outside the specified value (for example, cooling of the detector has not been completed, overheating of the X-ray

tube case etc.)

/I\

X-ray generator is on

3.2.2.3. Spectrometer Turning On

Press the power button briefly. If battery power is sufficient, the device turns on with a beep. At the same time the Embedded Computer turns on too.

If you have set protection against unauthorized use you will be prompted to enter the password. The password will also be requested in the event of an extended pause in operation (Embedded Computer sleep) - more than 20 minutes.

In the upper right corner of the screen there is a battery charge indicator.

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After powering up you must wait for cooling of the detector down to the operating temperature. A warning signal "cooling" is shown in the right upper corner of the computer screen.

⚠

During operation, such a signal may appear in case of overheating of the spectrometer nodes, for example, during prolonged operation in conditions of high ambient temperature.

If the input window of the detector is damaged, it becomes impossible to cool it to operating temperature - in this case, the warning signal "cooling" will also be displayed.

Upon reaching the operating temperature the warning signal "cooling" disappears. Spectrometer is ready for operation.

3.2.2.4. Spectrometer Turning Off

Press the power button briefly. Spectrometer will turn off with a beep automatically turning off the embedded computer. For emergency shutdown, hold down the power button for at least 5 seconds.

3.2.2.5. Battery Status

Battery charge of the spectrometer can be estimated from the number of lines on the battery icon. Exact value can be found if you click on the icon:



Charging of the spectrometer battery is automatically switched on whenever spectrometer is connected to an external power supply. In this case, Embedded Computer battery starts charging as well.

The red arrow on the battery icon means that the battery is charging. If the Embedded Computer battery is significantly discharged (charge $\leq 25\%$), the program starts charging the Embedded Computer battery from the spectrometer battery regardless of its charge.

If the charge of the main battery of the spectrometer is below 20%, a message will be displayed asking you to charge or replace the battery.

If enabled voice guidance, the spectrometer will give a voice message: "Battery is low". When the battery level is below 5% the spectrometer is turned off automatically.

3.2.2.6. Hot swappable battery

The battery can be quickly replaced "on the go" without turning off the device. After replacing the battery, the spectrometer is immediately ready to continue.



Open the battery cover. In this case, the device's power from the backup battery is automatically activated, the corresponding message will appear on the Embedded Computer screen and the battery status icon will change.

You can remove the discharged battery and install a new (charged) battery. Close the battery cover. The battery status icon will change to "normal". Continue to work.

3.2.2.7. Measuring Mode Window. Performing Measurements

When you click on a measuring mode icon in the main window the window of a measuring mode is opened with the introductory text.

For safe operation follow the instructions on the screen!

Hold the spectrometer to the test object. The operation mode indicator changes color to **blue** when the object is close to the sample window. The **blue LED** on the spectrometer snout will turn on as well.

Put the device against the sample. Make sure that the snout is positioned at the right angle in relation to the sample and touches it tightly.

When you pull the trigger or **START** on the Embedded Computer screen the spectrometer will start measuring.



The operation mode indicator changes to **red** when the X-ray generator is running. The **red indicator** on the spectrometer snout signals running of the x-ray generator as well. In the program the sign below signals that the x-ray generator is on.



During the measurement, intermediate results will be shown. After the time set for the mode has elapsed, the final result will be shown. Measurement can be interrupted by pressing the **STOP** button on the built-in computer screen or by releasing the trigger. In this case, the result may be inaccurate (intermediate).

To close the measuring mode and return to the main program window, press **Back** button in the lower left corner of the screen.

Alloys	=[]=	Alloys	🗖 🏝	Alloys	[→
Place the measurement windo spectrometer onto a sample.	ow of the	Measuring (7 s)	1	Today, 1:32 PM <u>no nam</u>	ie I
Never hold a sample in you	ur hand!	316 Ti , 316 (99% Fe: 69.0 \pm 0.49 Cr: 16.8 \pm 0.39 Ni: 10.0 \pm 0.49 Mo: 2.29 \pm 0.06 Mn: 1.5 \pm 0.39 Cu: 0.31 \pm 0.15	match) % % % % 5%	Fe: $68.56 \pm 0.22\%$ Cr: $16.77 \pm 0.17\%$ Ni: $10.26 \pm 0.18\%$ Mo: $2.24 \pm 0.03\%$ Mn: $1.71 \pm 0.17\%$ Cu: $0.34 \pm 0.08\%$ W: $0.10 \pm 0.14\%$ Nb: $0.01 \pm 0.01\%$	
< START Back Options	>	STOP Back Options		START Back Options	>

3.2.2.8. Viewing Previous Measurements

To view previously completed measurements, you need to press subtron.

3.2.2.9. Measurement Results Display

You can customize convenient mode for displaying measurement results. In the measuring window, click **Options** and select the appropriate display mode:



Spectrum - Graphical representation of the spectral lines of the sample; **Composition -** A list of found elements in the sample and their concentrations; **Alloy grade -** According to the list of detected elements and their concentrations the closest grade and match percentage is determined.

Alloys	Alloys		(IIII) All	oys w/o Mg–S
Today, 9:46 AM <u>no name</u>	Today, 9	2:46 AM <u>no name</u>		lay, 9:51 AM <u>no name</u>
1 in 5 out 3	Al, 800 µm Ø 6 mm 35.0 kV 25.9 µA 19540 cps 1.0 s 1.0 s Al800, Ø no filter, 1 Fe: 2 Cr: Ni: Mn: Si: Mo: S:	$\begin{array}{l} 6 \text{ mm}, 35 \text{ kV}, 26 \mu\text{A}, 520 \text{ kcps}, \\ 0 \text{ 6 mm}, 8 \text{ kV}, 195 \mu\text{A}, 530 \text{ kcp}, \\ \textbf{24.13} \pm 0.16\% \\ \textbf{24.13} \pm 0.13\% \\ \textbf{8.39} \pm 0.11\% \\ \textbf{2.57} \pm 0.05\% \\ \textbf{1.08} \pm 0.08\% \\ \textbf{0.61} \pm 0.10\% \\ \textbf{0.564} \pm 0.008\% \\ \textbf{0.25} \pm 0.05\% \end{array}$	All8 25, 4 s Fe Cr Ni M M Cc Cc V: V:	20, 06 mm, 35 kV, 26 μ A, 510 kcps, 1 6, 316 Ti (95% match) : 67.54 ± 0.25% : 14.42 ± 0.18% : 11.89 ± 0.21% o: 2.90 ± 0.04% n: 2.02 ± 0.18% b: 0.58 ± 0.23% I: 0.51 ± 0.10% 0.07 ± 0.11%
5 10 15 20 25 30	b 40 45 Co: Cu: V: P: As:	$\begin{array}{llllllllllllllllllllllllllllllllllll$	Ti As NI	: 0.03 ± 0.20% : 0.01 ± 0.01% : 0.01 ± 0.02%

To select a grader's alloy in the measurement mode window, press **Options - Other - Alloy Databases**... Select the checkbox next to the required grader and click **OK**.



3.2.2.10. Compare to Alloy

The program allows you to compare the composition of the test sample with any alloy in the alloy library supplied with the spectrometer.

To activate this function in the measuring window press Options - Compare to Alloy.

Alloys w/o Mg–S							
Today	, 9:51 AM <u>no name</u>						
Al800, 95%	Ø 6 mm, 35 kV, 26 µA, 510 kc match to 316	ps, 1 s					
Fe:	Special	▶ 55.00					
Cr:	Measurements	▶ 18.21					
Ni:	Adjustment	▶ 14.16					
Mo:	Other	▶ - 3.04					
Mn:	Spectrum	\$ 2.02					
Co:	Composition	-					
Cu:	Allov Grade	_					
V:	 Compare to Alloy 						
	Pass/Fail	_					
AS.	Allow to Compose to						
IND.	Pass Decision Threshold						
	Duration						
<	Save Report	>					
	Print						
Back	Options 🖶						

To select an alloy for comparison in the measuring window press **Options - Alloy to Compare to**. Select the required alloy from the list. For a quick search, you can type on the keyboard the name of the alloy.

The composition of the alloy will be displayed in the window under its name.

Click **OK** to complete the selection.

Now, in all measurements match % of the measurement to the selected alloy will be indicated. Large black font shows measured concentrations of elements (left column). The report also indicates concentrations of elements in the alloy selected for comparison (right column). If the measured concentrations are higher than that in the alloy selected for comparison, the value in the right column is colored **blue**. If the measured concentrations are lower the values in the right column will be colored **red**.

Alloys w/o Mg—S	Alloys OK Alloys	OK
Today, 9:55 AMno nameAl800, Ø 6 mm, 35 kV, 26 μA, 510 kcps, 1 s 95% match to 316 Alloy to compare to isn't specified.Use Options Alloy to Compare to command.	Specify the alloy to compare measurements to: Specify the alloy to compare measurements to: 1050 Image: Compare measurements to: 12L14 Image: Compare measurements to: 13-8 Image: Compare measurements to: 13-8 Image: Compare measurements to: 13-8 Image: Compare measurements to: Image: Compare measurements to: Image: Compare measurements to	▼ ▼ cel
	Input Panel Input Panel	
< START >	1 2 3 4 5 6 7 8 9 0 1 2 3 4 5 6 7 8	9 0
Back Options	~ ! # \$ % @ & * () ~ ! # \$ % @ & *	()

If the measured concentration are within the range of values for the alloy, the value in the right column is not colored (black).

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Alloys w/o Mg–S 🛛 🕻 🛄						
Today,	9:51 AM	no	name			
AI800, 95%	Ø 6 mm, 35 kV match to 3	, 26 µA, 16	510 kcps, 1	S		
Fe:	67.54 ± 0	.25%	> 5	5.00		
Cr:	14.42 ± 0	.18%	16.00 - 1	8.21		
Ni:	11.89 ± 0	.21%	10.00 - 1	4.16		
Mo:	2.90 ± 0	.04%	2.00 -	3.04		
Mn:	2.02 ± 0	.18%	<	2.02		
Co:	0.58 ± 0	.23%		_		
Cu:	0.51 ± 0	.10%				
V:	0.07 ± 0	.11%		_		
Ti:	0.03 ± 0	.20%				
As:	0.01 ± 0	.01%				
Nb:	0.01 ± 0	.02%		-		
<	S	TART		>		
Back	Options	庙	Ó			

3.2.2.11. Sorting

The program allows to perform sorting determining if composition of a test object matches an alloy selected for comparison.

To activate this function press Options - Pass/Fail.

The pass decision threshold is set as match % of the test sample to the selected alloy. To set or change the value of the threshold press **Options - Pass Decision Threshold**. Enter the required value and click **OK**.

Pass decision threshold, 0-100%							
95							
	ОК	Cancel					

Now the analysis of the measurement displays the name of an alloy selected for comparison, the match % of the sample composition to an alloy and the result of alloy matching - **PASS** or **FAIL**.



3.2.2.12. Averaging

The program allows you to average over several measurements in order to enhance the final result. To activate this function in the measuring window press **Options - Averaging**.

Alloy	ys w∕o Mg−S	ſ 	All	oys	w/	οM	lg–:	s			ζ	
Place the measurement window of the spectrometer onto a sample. Never hold a sample in your hand! Tap the Start button.			P s N T	leasi 10	urem [ent	oK	avera	age:	Canc	el	
	Other •											
	Spectrum		Input Panel									
	Alloy Grade Compare to Alloy		1	2	3	4	5	6	7	8	9	0
	Pass/Fail Alloy to Compare to		~	!	#	\$	%	@	&	*	()
0	Pass • No Averaging		Alt	•	•	•				?		$\overline{\mathbf{X}}$
<	Aver Average 3 Measurem Dura Average 5 Measurem Save Average N Measurem	ients ients ients	E١	1	ABC				_			
Back	Option Averaging Settings		Bac	k C	ptio	ns		俥	}	0	E	<u>, , , , , , , , , , , , , , , , , , , </u>

Select the number of measurements for averaging - 3, 5, or manually specify a different value.

Also set the averaging mode - in the measuring window, press **Options - Averaging -Averaging Settings**. In the window that opens select - **Averaging composition or Averaging spectrum**. If necessary individual measurements can be saved and intermediate averages can be displayed. To activate these features enable the appropriate options .

Select the options you want and click **OK**.

Averaging Settings OK	Averaging Settings OK
Averaging mode: Average composition	Averaging mode: Average composition
Average spectrum Average composition	Save individual measurements
Display intermediate averages	Display intermediate averages
OK Cancel	OK Cancel
< START 1/10 >	< START 1/10 >
Back Options 🖶 🖸 🎆	Back Options 🖶 🖸 🔤

3.2.2.13. Measurement time

The measurement time for each measurement mode is set at the factory. To change it, press **Options – Duration...** Enter the desired value and click **OK**.

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3.2.2.14. Reports

To save the report on the results of a single measurement in html format in the measurement window, press **Options - Save Report**. The report will be saved in the location specified in the export settings - see section 3.2.3.2 *Measurements Storage*.

Alloys		Alloys 🕻
1/5/2006, 9:46 AM <u>no name</u>		1/5/2006, 9:46 AM <u>no name</u>
Alloy grade isn't identified.	1	Alloy grade isn't identified.
Al: 62.17 ± 0.15% Fe: 24.06 ± 0.13% Cr: 8.33 ± 0.10%		Al: 62.17 ± 0.15% Fe: 24.06 ± 0.13% Cr: 8.33 ± 0.10% Ni: 2.62 ± 0.05%
Mn: Other Si: Spectrum Mo: Composition		Mn: $1.12 \pm 0.08\%$ Si: $0.62 \pm 0.10\%$ Mo: $0.561 \pm 0.008\%$
S: Alloy Grade Co: Compare to Alloy Pass/Fail		S: 0.21 ± 0.05% Co: 0.14 ± 0.08% Cu: 0.115 ± 0.022%
Alloy to Compare to As: Pass Decision Threshold		Report has been saved to "Storage Card\ElvaX ProSpector\Reports\Report 2006-01-05 09-46-32.pdf".
Averaging Auration Save Report	>	< START >
Back Options 🖶 🙆		Back Options 🖶 🙆 🧱

The spectrometer has several predefined report templates. To view the available templates and select the template that will be used in the analysis task, press **Options** - **Other - Report Format...** Select a template from the list. To automatically save reports of subsequent measurements, select **Automatically save every performed measurement** check box. Click **OK** to save the selected settings.

Measurement Report	OK Measurement Report OK
Select format for single measurement report:	Select format for single measurement report:
Default HTML report	Secured PDF report
Default HTML report RoHS.RTF Secured PDF report Драгметалл.RTF Состав.RTF Сплав.RTF	∼ Automatically save each performed measurement
OK Cancel	OK Cancel

3.2.2.15. Naming measurement results

Each completed measurement **is automatically** saved in the database of measurements with date/time stamp and with reference to the current task.. If the measurement is needed

to be referenced in the future, it can be given a name. To do this, after completion of the measurement, tap the blue underlined <u>no name</u> text to the right of the date/time of the measurement. In the opened window, enter the name of the sample and tap the **OK** button.



To the new measurements the names will be assigned automatically, for example asd-4, asd-5 etc., click on the button **Auto...**, choose style naming and then confirm with **OK**.

Subsequent measurements will be named according to the selected settings.

If necessary, you can enable the name query mode at the end of the measurement. To do this, press **Options - Other** and select the **Ask for Sample Name**. In this mode, after completing each measurement, the program will ask you to enter a name in accordance with the previously selected automatic naming settings. You can simply confirm the proposed name - click **OK**, edit the proposed name or cancel the naming - click **Cancel**.

Sample auto-naming OK	Alloys w/o Mg–S	Alloys w/o Mg–S 🕻 🛄
Choose automatic name for a new measurement:	Today, 10:06 AM asd-4	Today, 10:07 AM asd-5
○ no name	316, 316 Ti (95% match)	316, 316 Ti (95% match)
o #1, #2, #3	Fe: 67.67 ± 0.24% Cr: 14.54 ± 0.18%	Fe: 67.55 ± 0.25% Cr: 14.44 ± 0.18%
custom:	Ni: 11.86 ± 0.21%	Ni: 11.82 ± 0.21%
asd-#	Mo: 2.86 ± 0.04%	Mo: 2.89 ± 0.04%
	Mn: $1.98 \pm 0.18\%$	Min: $2.07 \pm 0.18\%$
Use # as the number of	Cu: $0.54 \pm 0.10\%$	Co: $0.54 \pm 0.23\%$
a measurement during the day.	Co: $0.48 \pm 0.23\%$	Cu: $0.53 \pm 0.10\%$
xyz-2	V: 0.04 ± 0.12%	W: 0.12 ± 0.16%
	ND: 0.01 ± 0.02%	ND: $0.03 \pm 0.02\%$
OK Cancel		
Input Panel		
1 2 3 4 5 6 7 8 9 0	< START >	< START >
	Back Options 🖶 🖸	Back Options 🖶 🙆 🗮

3.2.2.16. Camera

If the spectrometer is equipped with a video camera (s), it is possible to use it for accurate positioning on the test sample. The main camera is located inside the spout of the device and indicates the location of the "spot" of x-ray radiation on the sample using the "sight".

You can also take a photo of the sample and save it along with the measurement. To turn on the camera and view the image in the measurement mode window, click on the camera icon in the bottom line of the screen. When you click on the icon again, the camera turns off and the image is hidden.

If the spectrometer is equipped with an additional (overview) camera, to switch cameras, click on the camera change icon $\textcircled{\textcircled{O}}$.



Note: In order to save battery power, the camera is turned off. Therefore, to save a photo together with the measurement, required enable this mode in the program settings - see section 3.2.3.2 *Take Photos of Sample.* Also, before starting it is necessary to turn on the camera manually or use the automatic turn on the camera when a sample is detected - see section 3.2.3.2 *Auto Turn On Video Camera*

3.2.2.17. Collimator changer

If the spectrometer is equipped with a collimator changer, in measurement mode window, click on the collimator icon in the bottom line of the screen.



In accordance with the size of the collimator, the size of the "sight" will change for precise positioning on the sample. The main camera should be turned on.

3.2.2.18. Font size (zoom)

For user convenience, the font size can be changed in the measurement mode window. To do this, press **Options - Other - Zoom**. Press (repeat several times if necessary) **Zoom In** or **Zoom Out** and choose a convenient font size. To return to the default font size, press **Reset**.

Alloys	Alloys	C Alloys
Today, 11:16 AM asd-2	Today, 11:16 AM asd-2	Today, 11:24 AM asd-3
316, 316 Ti (97% match)	316 316 Ti (97%	316, 316 Ti (97% match)
Fe: 66.95 ± 0.24% Cr: 17.08 ± 0.18% Ni: 10.02 ± 0.18% Mo: 1.89 ± 0.03% Mn: Other Alloy Databases Al: Spectr Report Format	match) Fe: 66.95 ± 0.24 Cr: 17.08 ± 0.14 Ni: 10.02 ± 0.14	$\begin{array}{c cccc} Fe: & 67.10 & \pm 0.23\% \\ Cr: & 16.96 & \pm 0.18\% \\ Ni: & 10.04 & \pm 0.18\% \\ 8\% & Mn: & 1.91 & \pm 0.17\% \\ Mo: & 1.88 & \pm 0.03\% \\ 8\% & Al: & 0.63 & \pm 0.05\% \end{array}$
Si: Compc Zoom Zoom In → Cu: Alloy ⊂ Start/S Zoom Out Co: Compa → Ask for Reset Pass/Fail	Mo: 1.89 ± 0.0 Mn: 1.84 ± 0.1 Al: 0.64 ± 0.0	3% Si: 0.51 ± 0.04% Cu: 0.41 ± 0.08% S: 0.26 ± 0.08% 5% Co: 0.20 ± 0.21%
V: Alloy to Compare to P: Pass Decision Threshold Averaging	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$
Duration Save Report	< START	> START >

3.2.2.19. Return to the main program window

After completing the measurements, close the window of the current task to return to the main program window (press **Back**)

3.2.3. Spectrometer settings

In the **Options** menu of the main program window, you can:

in **Special**, launch special procedures;

in Settings:

- adjust the brightness of the screen backlight;
- select trigger mode;
- show / hide the START / STOP button and scrolling buttons;
- enable / disable voice messages;
- enable / disable auto-rotate screen;
- enable / disable the automatic turning on the camera when the sample is detected,;
- if there is a GPS option enable / disable automatic recording of marks in measurements;
- enable / disable sample photography;
- configure measurement storage options;
- configure export options and export measurements;
- set date and time;
- change password to protect against unauthorized access;

in Network:

- turn on / off wifi;
- configure file access:

in Monitors:

- display diagnostic monitors of parameters and device status;

in Language:

- choose the language of the program interface.

3.2.3.1. Options – Special

At any time, you can reconnect the Embedded Computer to the device (measuring unit) or restart the Embedded Computer (if necessary).

3.2.3.2. Options – Settings

In this menu item you can configure the operation of the spectrometer.



Screen Brightness

creen Brightness	OK Screen Brightness								
Screen brightness	Screen brightness								
<mark>-</mark>									

Move the slider to adjust the desired brightness of the screen backlight and press OK.

Trigger



Choose trigger mode for your preference.

Start / Stop Button

Typically, the measurement mode window has a **START** button and buttons to scroll through the results below. If necessary, these buttons can be hidden, and the space given to the result, so that without scrolling you can see more elements. To turn on or off, press the **Start/Stop button**.



To prevent the user from worrying about where the start / stop buttons disappeared, a note has been added to the welcome text of the measurement mode.

Voice

To turn voice guidance on or off, press Voice.

Auto-Rotate Screen

To enable or disable auto-rotate the screen, press Auto-Rotate Screen. Auto Turn On Video Camera

To enable or disable the ability to automatically turn on the camera when the object's sensor is triggered (when holding the device to the sample), press **Auto Turn On Video Camera**.

Add GPS tags to Measurements

The ProSpector 3 spectrometer may have an option - a built-in GPS receiver to determine the geographic location of the device and assign latitude / longitude marks for measurements.

By default, the GPS receiver is turned off for energy saving reasons. To turn on the receiver, in the main window of the spectrometer, press **Options - Settings - Add GPS tags to Measurements**. The receiver will begin to collect satellite signals to determine the location. After completing this process, the satellite icon will be displayed at the top of the screen..



While the satellite icon is displayed, each measurement taken has its own geotag. A location icon is added to the right of the dimension name. When you click on this icon, latitude and longitude coordinates are displayed..



When measurements are exported to the log, coordinates are also exported.

Detailed information on the current state of the GPS receiver can be viewed through **Options - Monitors - GPS monitor**.

Take Photos of Samples

To enable or disable automatic photographing of the sample and save the photograph to the measurement, press **Take Photos of Samples**.

Measurement storage

To select the storage location for the measurement results, press Measurement Storage

Measurement Storing OK	Measurement Storing	g OK	Measurement Storing	Ok
Select number of measurements to store (per each mode): 300 ▼ Take photos of samples Required: 171 MB Select a memory card: Total: 386 MB Free: 343 MB Delete measurements OK Cancel	Select number of m to store (per each n 300 0 3000 10000 30000 100000 30000 100000 Free: Delete measurem	easurements mode):	Select number of measurements to store (per each mode): 300 Take photos of samples Required: 171 MB Select a memory card: Storage Card Delete measurements OK Ca	ncel
Measurement Stori Select number of to store (per each 300 I♡ Take photos of Required: Select a memory of Total: Free: Delete measure	ng OK measurements mode): samples 171 MB ard: 386 MB 343 MB ements DK Cancel	Measurement Storing Select number of m to store (per each r 300 Take photos of sa Required: Select a memory ca Storage Card Total: Free: Delete measuren	OK easurements hode): ▼ mples 31 MB rd: ▼ 7378 MB 7370 MB hents	

In the window that opens, select the number of stored measurements (in each mode) and the location in which the measurements will be saved. If the "Take samples" checkbox is selected, the image of the measured sample will be saved together with the measurement result, which will require a larger amount of memory.

Each time you change the settings, the required volume is displayed.

Be careful when designating a Storage Card (MicroSD card) as the location for measuring measurements - if the MicroSD card is removed before the measurement or during the measurement, the program will have nowhere to save the result. In this case, do not forget to "return" the MicroSD-card to the Embedded Computer before starting the measurement in order to avoid troubles.

If previously taken measurements are no longer needed and you need to clear the memory to save new measurements - click on the Delete measurements button and confirm with OK. The memory will be cleared, previously taken measurements will be deleted.

vax	ProSpector		
A	All measure	ements stored o	on the
<u>/</u>	memory ca	rd will be delete	ed.

Measurement Export

To configure the export of measurement results, press **Measurement Export**... In the window that opens, select the location (folder) in which the logs and reports will be saved.

By default, measurements are exported to the \StorageCard\ElvaX ProSpector folder.

If Wi-Fi is activated in the device, you can specify an available network folder for saving logs and reports - click on the text **Add a network folder...** and enter the path to an available network folder.

Measurement Exporting OK	Measurement Exporting OK
Select a folder to save logs and reports:	Select a folder to save logs and reports:
Storage Card\ElvaX ProSpector 🔹	Storage Card\ElvaX ProSpector 🗸
Total: 7378 MB Free: 7370 MB	Storage Card\ElvaX ProSpector \My Documents\ElvaX ProSpector
Export measurement logs	Add network folder
OK Cancel	OK Cancel

To export accumulated measurements as a log (in csv format), press button **Export measurement logs...** and select the measurements you want to export - Taken today, Dated in the desired range, or All stored.

Additionally, you can specify the desired columns in the log table. Click the Columns ... button and select the required columns in the displayed list. Lists of journal columns can be configured individually for each measurement mode.

Elvatech_

xport Measurement Logs 0	K Export Measurement Logs	OK	Export Measurement Logs 0
Select measurements to export to CSV logs:	Select measurements to export to CSV logs:		Select measurements to export to CSV logs:
Made today	○ Made today		○ Made today
O Dated	• Dated		○ Dated
from 1 / 5 /2006 🔻	from 4 / 5 /2006 💌		from 4 / 5 /2006 🔻
to 1 / 5 /2006 💌	April 2006 🕨 🖵		to 1 / 5 /2006 🔻
○ All stored	O A 26 27 28 29 30 31 1		All stored
Columns	9 10 11 12 13 14 15 16 17 18 19 20 21 22		Columns
OK Cancel	23 24 25 26 27 28 29 30 1 2 3 4 5 6 Today: 1/5/2006	el 🛛	OK Cancel

The name of the measuring mode is displayed under the text "Columns of CSV logs". Use and buttons to "scroll through" the measurement modes and view the selected log columns. Confirm your selection with OK. If you click Cancel, the column lists will remain unchanged.

Columns of CSV Logs	OK	Columns of CSV Logs	OK	Columns of CSV Logs	OK	Columns of CSV Logs	OK
 Columns of CSV Logs Alloys Date Time Reading Averaging Name Duration Weight Coordinates 	>	 Columns of CSV Logs Alloys Standard P/F/X Pass/Freshold Pass/Fail Match Alloy1 Alloy2 Fineness 	× •	< Columns of CSV Logs Alloys Plating Price Ash AshFusionT Unit Elements Auto Elements +/- Intensities		< Columns of CSV Logs Alloys Intensities Layer%d Unit%d Thickness%d Thickness%d Hickness%d	
OK Car	ncel	ОК Са	ncel	ОК Са	incel	OK Car	ncel

Click **OK** to complete. The measurement log will be exported (saved) to the location specified in the settings.



Set Date and Time

This menu item is used to set (correct) the current date and time..

	Plea	ise e Yì	nter /YY-	curre MM-	ent c DD	late HH:N	and 1M	Please enter current date and time: YYYY-MM-DD HH:MM		
GMT+00:00 Coordinated Universal 2019-09-17 • Tuesday, September 17, 2019, 10:44										Date/Time Properties OK × Date/Time January 2006 >
Inpu	ut Pa	Set					Exit			S M I W I F S 25 26 27 28 29 30 31 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 7 18 19 20 21 22 23 24 25 26 27 28 29 30 31 1 2 3 4
1	2	3	4	5	6	7	8	9	0	10:45:35
2	!	#	\$	%	@	&	*	()	Time Zone (UTC) Coordinated Universal Time ▼
Alt	:	;			-	_	?	·	$\langle X \rangle$	(UTC) Dublin, Edinburgh, Lisbon, Lé (UTC) Monrovia, Reykjavik (UTC+01:00) Amsterdam, Berlin, B (UTC+01:00) Belerarde Bertsiava
EN	V	ABC								(UTC+01:00) Brussels, Copenhage

Set Passwords

It is possible to change the password for access to the program. When you select this item, the program will ask you to enter the current password:

To prevent unauthorized access, your spectrometer is password-protected.								New	/ Pas	swo	rds ⊡	Sho	w pa	issw	ords	2	ОК	New	Pas	swo	rds -	□ Sho	w pa	ISSW	ords		OK		
	Please enter password:						Ac @	cess user	:	e	Passı X	word	:	Re-	type		Ac @	cess user	:	*	Passv *	word	:	Re-	type	:			
	Login Exit																												
Inpu	ıt Pa	nel	_	_	_	_	_	_	_	Inpu	ıt Pa	nel								Inpu	ıt Pa	nel							
1	2	3	4	5	6	7	8	9	0	1	2	3	4	5	6	7	8	9	0	1	2	3	4	5	6	7	8	9	0
2	!	#	\$	%	@	&	*	()	~	!	#	\$	%	@	&	*	()	2	!	#	\$	%	@	&	*	()
Alt	:	;	•	-	-	_	?	·	×	Alt	:	;	•		-	_	?	•	×	Alt	:	;	•		-	_	?	•	\propto
E١	J .	ABC							Ш	E١	۹ .	ABC							Ц	E١	J .	ABC							_

By default, the password is displayed when you enter. If you uncheck the **Show passwords** box, the password will be shown with asterisks, but then it will need to be reentered.

Passwords are stored in a file on the PDA's internal disk in the form of cryptographic hashes (irreversible functions). Unauthorized modification or deletion of this file will lead to the fact that the program cannot be entered at all.

If the user has forgotten the entered passwords, to return to the default passwords, you must completely reinstall the data from the installation card.

3.2.3.3. Options – Network

The ProSpector 3 Spectrometer can connect to networks using Wi-Fi wireless technology. After the spectrometer is connected to some of its data folders, for example, with exported measurements, you can get remote access from desktop computers.

Wi-Fi

By default, the Wi-Fi module is disabled due to power saving. To enable Wi-Fi, in the main window of the spectrometer, press **Options - Network - Wi-Fi** ... The Wi-Fi dialog box opens. Click the Enable button. After a short delay, a list of available networks appears.

To connect to the network, just click on it. If the network is protected (has a lock icon), a password will be requested. The connected network will be marked with a green tick..

Wi-Fi	Wi-Fi		Wi-Fi		Wi-Fi	
Wi-Fi: OFF Turn ON	Wi-Fi: ON	Turn OFF	Wi-Fi: ON	Turn OFF	Wi-Fi: connected	Turn OFF
	Elvatech	B . B	Elvatech	a.,	S Elvatech	a.,
	ECO_tools	8	Password: Elvatech		ECO_tools	8
	TONAR SYSTEMS	8	*****		TONAR SYSTEMS	8I
	eWiFi	a 📶	ОК	Cancel	eWiFi	8 📶
	Jupiter				Jupiter	a
	ppk	Ba edl	ppk	8	ppk	8
	Intertelecom_FREE	000	Intertelecom_FREE		Intertelecom_FREE	0 00
Close		Close	1	Close		Close

If Wi-Fi is turned off and then back on, the last successful connection is restored (if available).

To disconnect the network without disconnecting Wi-Fi, click the network, and then click Disconnect (password will be saved). To connect a temporarily disconnected network (without re-entering the password), click Connect. To forget a previously entered password, click Forget.

Wi-Fi		Wi-Fi				W	′i-Fi	
Wi-Fi: connected	n OFF	Wi-F	Fi: ON	Turi	n OFF		Wi-Fi: ON	Turn OFF
S Elvatech	A		Elvatech	ć	9 . 1		🗏 Elvatech	a. II
Network: Elvatech	×		TONAR SYSTEMS	d	9 . []		Network: Elvated	h ×
			ECO_tools	d	9 . []			
Forget Disconnect Ca	ancel		Work	d	9 .0		Forget Cor	nnect Cancel
Jupico			Istoki	ć	e II			
ppk	8 .II		Jupiter	d	9 .II		Jupiter	∂ ∎00
Intertelecom_FREE	0 00							
C	Close	,		CI	ose		,	Close

File Sharing

After establishing a network connection, you can gain remote access to the data folders of the spectrometer. The software supports 2 network services - file sharing over a network (SMB) and file transfer protocol (FTP). By default, file sharing is enabled and FTP is disabled. To change this selection, in the spectrometer main window, press **Options** -

Network – File Sharing... Active services are checked and their access settings are displayed in the table.

ElvaX ProSpector	≓D=	Network Ser	vices	OK
	~	⊡ File shari	ing	
J. 115		URL URL User Password	\\192.168.0.93\ \\P1010\ user spectrometer's password	
Alloys w/o Mg–S Alloys				
		FTP acce	S	_
Settings		,	OK Cancel	
Netwo Vi-Fi Monito				
Language Exit				
Options		Options	Ē	

Click **Options - Network – File Sharing**... to find out the access settings - URL, username and password. On a Windows desktop computer, open "This Computer" ("My Computer") and enter the spectrometer URL in the address bar. As the URL, you can use the IP address (in this example <u>\\192.168.0.93\</u>) or the serial number (in this example <u>\\P1010\</u>). Windows will find the spectrometer and request credentials. The username is displayed in the parameters under the URL (user), and the remote access password is identical to the on-screen password login (ex by default).

letwork Serv	vices	OK					
		💭 I 📮	🛄 🗢 丨	My Comput	er		- 🗆 🗙
🗵 File sharii	ng	File	Computer	View			^ 🕐
URL URL User Password	\\192.168.0.93\ \\P1010\ user spectrometer's password	Propert	es Open Rena	Access Map network Add a network media • drive • Network	Open Control Panel	Uninstall or chan System propertie Manage System	nge a program :s
) - 1 💻	\\P1010\	¥ ¢	Search My Comput	er , p
URL User Password	ftp://192.168.0.93/ user spectrometer's password	 Devin Folds 	es and driv	Vindows Secur Enter network credentials Enter your credentials to connect to: P1010	ials		
		14 iten	ns	w me user name or password is in	conecta		iii 🖿
Options	E	14 items			ОК	Cancel	mputer

When access is allowed, the public content of the spectrometer will be displayed as a network drive with read and write permission.

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By default, measurements are exported to a folder <u>StorageCard/ElvaX ProSpector</u>. See point *Measurement Export...* for change location.

Click **Options - Network - File Sharing...** to enable the FTP service and find out the access settings - URL, username and password. On your desktop computer, open an Internet browser and enter the spectrometer URL (<u>ftp://192.168.0.93/</u>) in the address bar. The browser will find the spectrometer and request credentials. The username is displayed in the parameters under the URL (user), and the remote access password is identical to the on-screen password login (for example, user by default).

Note: not all modern browsers fully support FTP access. Mozilla Firefox and Microsoft Internet Explorer do, but Opera and Google Chrome do not..

		File Edit View Histor	y <u>B</u> ookmarks	Tools Help			×
Network Ser	vices OK	• New Tab		× +			
⊡ File shari	ing	$(\leftrightarrow) \times $	Q	ftp://192.168.0.93	Q Search	»	Ξ
URL	\\192.168.0.93\						
URL	\\P1010\						
User	user						
Password	spectrometer's password			Authentication Required	×		
FTP acce	SS		?	ftp://192.168.0.93 is requesting your usernam	e and password.		
URL	ftp://192.168.0.93/		User Name:	user			
User	user		Password:	••			
Password	spectrometer's password			OK Cancel			
	OK Cancel						

When access is granted, the public contents of the spectrometer will be displayed as an FTP directory with read and write permission.

3.2.3.4. Options - Monitors

The program constantly monitors the operating parameters of the spectrometer, the current values of which can be displayed in the form of monitor windows.

In the main window, press **Options – Monitors**. In the menu that opens, select the desired item.

Monito Langua Options	GPS Monitor Hardware Configuration Software Version	.
Setting Netwo	X-ray Tube Monitor Barometer Monitor	
Specia	Status Monitor Battery Monitor	
V	Voltage Monitor	1

Voltage Monitor...

Voltages	×	
+3.3 V:	3.3 V	
+5 V :	5.0 V	
-5 V:	-5.0 V	
+1.2 V:	1.2 V	
Ia:	Α μ 0.0	
Ua:	0.0 kV	
tube case:	39.8°C	
Cooler:	2.4 V	
det. crystal:	-25°C	
HV:	170 V	
det. case:	38.4°C	
in count:	0.0	
out count:	0.0	
base line:	117.9	
DPP temp:	72.4°C	
Ubat:	0.0 V	
Ucomp:	4.3 V	
+6.1 V:	6.1 V	

The values of the voltages of internal power sources, the temperature of the main components of the device, the current and voltage of the X-ray tube, input and output countrate are displayed. The voltage monitor allows you to monitor changes in these parameters both at rest and "in dynamics" - during measurement and thereby monitor the correct operation of the spectrometer.

Status Monitor...

Statuses	×
radiation allowed:	yes
starter activated:	no
shutting down:	no
object detected:	yes
trigger depressed:	no
lid closed:	-
temperature OK:	ves
filter ready:	yes
collimator ready:	yes
tube powered:	no
tube ready:	no
in count rate:	0
out count rate:	0
real timer:	1.0 s
live timer:	0.8 s

The status values (logical state) of the control signals are displayed, as well as the readings of the load and time counters. The status monitor allows you to monitor changes in these signals both at rest and "in dynamics" during measurement and thereby monitor the correct operation of the spectrometer.

Battery Monitor...

Battery	×
AC present: powered by backup: battery present: battery charging: time to empty: time to fill: PDA powered:	no no yes 57% no 3.8 h - yes
PDA AC present: PDA batt. present: PDA batt. charge: PDA batt. charging:	yes no ? no

Spectrometer battery status, charge information, and estimated runtimes are displayed.

X-ray Tube Monitor...

X-ray Tube	×
tube usage	(h/w)
total:	4.3 hrs
(00 15] kV:	0.9 hrs
(15 40] kV:	2.3 hrs
(40 99] kV:	1.1 hrs

Information about the real-time operation of the X-ray tube is displayed - total and in various modes.

Barometer Monitor...



The readings of the barometer integrated in the Embedded Computer and the temperature sensor of the motherboard of the Embedded Computer are displayed.

GPS Monitor...



Detailed information on the current status of the GPS receiver is displayed.

Hardware Configuration...



Summary of instrument configuration is displayed...

Software Version...



Information about the revision (version) of the operating system, the revision (version) of the program, and the revision (version) of the instrument database is displayed

3.2.3.5. Options - Language

You can choose the language of the program interface that is most convenient for you. Click Settings - Language. Check the box next to your language. Elvatech_



3.3. Work with an external computer

3.3.1. Control of the measuring unit from an external computer

If necessary, the measuring unit of the spectrometer can be controlled using software installed on an external (desktop) computer.

This is necessary if you are using ElvaX desktop software to conduct a detailed (expert) analysis of the studied samples.

It will also be required in case of diagnostics / tuning / repair of the measuring unit using special Elvatech software.

For such a connection, a standard mini-USB cable is required and the software and spectrometer drivers are installed on a desktop computer.

You can download the current version of the software and spectrometer drivers from a permanent link:

https://docs.google.com/document/d/1UWZVorMsArjtxfH2GSvNAXIQmm8Pec-4aLIRCJcPzzs/pub

After installation, connect the mini-USB cable to an external computer and to the measuring unit of the spectrometer - **CONTROL** connector.



Since the external computer is used as the control computer during this connection, the connection between the embedded computer and the measuring unit will be interrupted - the "lost connection" icon will be displayed on the embedded computer screen — a red cross in the upper right corner of the screen. If you click on the icon, a corresponding message will be displayed.

If the spectrometer drivers were installed, then the external computer will detect the connected spectrometer in the Device Manager in two sections - USB controllers as USB Serial Converter (two channels) and Ports (COM and LPT) as USB Serial Port (two ports). You can run ElvaX desktop software and work.



When finished, disconnect the mini-USB cable from the measuring unit and turn off the spectrometer.

Note: If the connection is lost for a long time (more than 20 minutes), the embedded computer of the spectrometer will automatically turn off. To resume operation, turn off the spectrometer and turn it on again.

3.3.2. Connecting an external computer to the embedded computer

If necessary, an external computer can be connected directly to the embedded computer of the spectrometer. At the same time, the functionality of the embedded computer and the spectrometer as a whole is fully preserved. This type of connection is required when exchanging data between computers directly, as well as for the ability to remotely control the spectrometer's embedded computer directly from an external computer - a function **Remote Control**.

Such a connection requires a standard micro-USB cable and the installation of mobile device support on a desktop computer.

For computers running Windows 7, 10, Microsoft Mobile Device Center software will be required, moreover, for computers running Windows 7, it is enough to complete the first paragraph from the document below, and for computers running Windows 10, it is imperative that all points of the document below are fully completed. Microsoft Mobile Device Center installation instructions can be downloaded here:

http://bit.ly/wmdc61win10

After installation, connect the micro-USB cable to an external computer and to the spectrometer's embedded computer - **SYNC** connector.



The embedded computer of the spectrometer will give a sound signal and display a message about the detection of the connection of an external computer to it. No buttons are required to be pressed - the message will be hidden automatically after a few seconds.

Also wait for the spectrometer to be detected by an external computer - the first time you connect to it, Microsoft Mobile Device Center should automatically start on it. You can close the window of this application - only drivers installed in conjunction with the Microsoft Mobile Device Center are required to work with the device.



Now the "memory contents" of the built-in computer will be available from an external computer as a removable disk.

To use the Remote Control function, you must copy (do not move!) To the external computer the corresponding file from the spectrometer's embedded computer. On the embedded computer, open the location <u>\\Windows\RemoteControl</u>, copy file **PDA Remote Control.exe** to an external computer and run it on an external computer.

Now the screen of the embedded computer is fully accessible in a separate window on the screen of the external computer.



You can control the spectrometer remotely, while the built-in computer continues to work as before.

3.4. Maintenance

3.4.1. Replacing the protective film

A cartridge with a special film is installed in the spectrometer's working window, which protects the detector and emitter from dust and moisture, as well as from mechanical damage to the detector's inlet window. During operation, it is necessary to constantly monitor the integrity of the protective film. At the slightest damage, immediately replace the

cartridge with the damaged protective film with a new one, which is supplied with the spectrometer. To replace a cartridge with a protective film, you must:

- Power off the spectrometer.

- Press the button at the bottom of the nose of the spectrometer to open the front panel. The front panel will be lifted to release the cartridge.



- Carefully remove the old cartridge. If the film is torn, remove any residue.
- Insert a new cartridge and close the front panel.

Use extreme caution - the input window of the detector is close, the damage of which cannot be repaired and entails the replacement of the detector (if the detector is damaged, the spectrometer does not guarantee)!

3.4.2. Battery

The rechargeable battery (accumulator) is located inside the handle of the device. A fully charged battery provides the spectrometer for at least 8 hours.





If the battery is not hot-swappable (Section 3.2.2.6), to remove or replace the battery, turn off the device, press the handle of the battery compartment cover of the handle, turn it and remove the battery.

A power indicator is installed on the right rear side of the spectrometer housing. A flashing red indicator indicates a low (less than 15%) battery charge. When the battery charge is less than 5%, the spectrometer turns off automatically. A green light indicates that the network adapter is connected to the spectrometer. During charging, the indicator lights up in blue.



The spectrometer turns on and works when the network adapter is connected, even if the spectrometer's battery is completely discharged or removed. There are two ways to charge the battery.

Method A. Remove the battery. On the end wall of the ND2037 battery there is an LCD charge indicator.

The ND2017 battery also has a charge indicator on the side of the battery. To check the battery level of the ND2017, press and hold the white PUSH button.







Connect the AC adapter to an external charger. A blue light indicates that the charger is in good condition and there is power. Insert the battery into the charger. A red light indicates a charge process. At the end of the charge, the red indicator goes off.

Method B. Without removing the battery from the spectrometer, connect the latter to the standard network adapter through the connector located on the right side of the device.



The battery of the embedded computer is charged in the same way. The Embedded computer battery starts charging from the spectrometer battery if the charge level of the spectrometer battery exceeds the charge level of the embedded computer battery at least two times.

3.5. General Safety

- Do not allow any unauthorized persons closer than 1 meter to the primary X-ray beam emanating from the snout of the spectrometer.

- Never point the X-ray beam on yourself or anyone else. Do not cover the detector with your fingers or other body parts.

- Ensure a snug fit of the spectrometer to the test object during the time of measurement.

- To reduce radiation scattering keep the spectrometer at the right angle (90°) to the sample.

- Use the laboratory stand, an anti-radiation partition or shield to reduce the scattering of radiation in the analysis of small objects or multiple analyses of low-density materials such as plastics, wood, paper, soil or minerals.



Example of incorrect use

3.6. Intended use is not expected, incorrect

ElvaX ProSpector should be used only for the purposes and in the ways described in this manual. Not following the recommendations of this manual may harm the operator or other persons.

3.7. Residual risks and hazards present

Risk and hazards related to the use of ElvaX ProSpector are described in **General Safety** - see 3.5. Safety precautions described in this manual must be observed at all times.

3.8. Description and Suggestions for Sample Preparation and Analysis

Make sure that the protective film is not damaged, and the sample window of the device clean. Any dust on the surface of the window can significantly affect the results.

Analysis of metal samples

For metal alloys, a typical measurement time is 2-20 seconds (depending on the required accuracy). If necessary, make sure that it provides a small enough mean square deviation (STD).

Make sure the sample is located in the center of the window. If possible, close all of the sample window.

If you analyze a sample of small size, set measurement time longer than usual.

Note if there is a coating on the sample. Maximum analysis depth of a metal sample is not more than 0.5 mm.

Rusty, contaminated or painted surface can distort analysis results. Clean the surface before analysis. Clean samples with a clean file. Small samples can be cleaned using a lathe or milling machine. After cleaning carefully removed from the surface of the sample sawdust and shavings. Use a clean cloth moistened with alcohol.

Flat surface is required for analyzing alloys containing light elements.

Ultralene protective film is required for measuring alloys containing light elements.

Analysis of powder samples

We recommend using the laboratory stand - a sample must be placed above the window measuring instrument.

Powder materials must be ground before measurement using a mill to ensure homogeneity of the sample. Fill at least 2/3 of a sample cell with the test material. Always use clean protective film.

Powder materials containing light elements must be compressed before measurement into a pellet. Be sure to use protective film Ultralene.

Analysis of liquid samples

We recommend using the laboratory stand - a sample must be placed above the window measuring instrument.

Fill at least 2/3 of a sample cell with the test material. Always use clean protective film. If the sample material is volatile - use an open cell.

If light elements are present in the sample use protective film Ultralene.

4. Disposal

After completion of the service life of the spectrometer it should be returned to the manufacturer for disposal of the x-ray generator.