

******NOTICE******

ALL 30 FILTER BAGS MUST BE PLACED IN MACHINE. IF THERE ARE ANY GAPS BETWEEN FILTER BAGS, PLEASE USE FELT PROVIDED ALONG THE WALLS OF THE DUST COLLECTOR TO COMPENSATE FOR SPACE. THE BAGS MUST HAVE A SNUG FIT TO PREVENT DUST FROM ESCAPING TO THE TOP COMPARTMENT OF THE DUST COLLECTOR.

FILTER BAG INSTALLATION INSTRUCTIONS

UNPLUG MACHINE BEFORE SERVICING

*** To insure optimum efficiency and filtering capabilities of these filter bags follow these few simple steps.

- 1) Remove the old filter bags from the unit.
- 2) Thoroughly clean the frame inside the machine which the bags sit on, insuring that there are no foreign objects that would prevent the bags from sitting snugly on the frame.
- 3) Begin installing the new bags, taking care not to tear them in doing so. It is recommended that you begin installing the new bags one by one starting on the right side of the machine (as you are facing the machine.) After placing each bag make sure that it is sitting on the frame. And push each bag towards the side of the machine making certain that the felts of each bag are fitted snugly together.
- 4) Notice that there is a notch or cut out on the bracket which the bags sit on towards the left side of the unit, it is thru here that the last bags will be installed.
- 5) To insure proper operation it is very important that all filter bags supplied be installed in the unit, taking care that each bag is snugged up with one another.

- 5) After all bags are installed in the unit, you must use the binder clips which are supplied with the bags as follows;

The binder clips are used to squeeze each bag together insuring that there will never be any leaks thru the felt seals. To place clips, simply squeeze the chrome tabs which will open the mouth of the clips just enough to place them in between each filter bag. Do not place the clips near the edge of the bags place them in the middle. Once all the clips are installed in between each bag, you must take the chrome tabs off. Only the black portion of the clips will stay on the bags. To remove the chrome tabs simply squeeze the tabs together and pull off of clip.

After removing all of the chrome tabs make sure that the clips are firmly in place by tapping on the top of each of them.



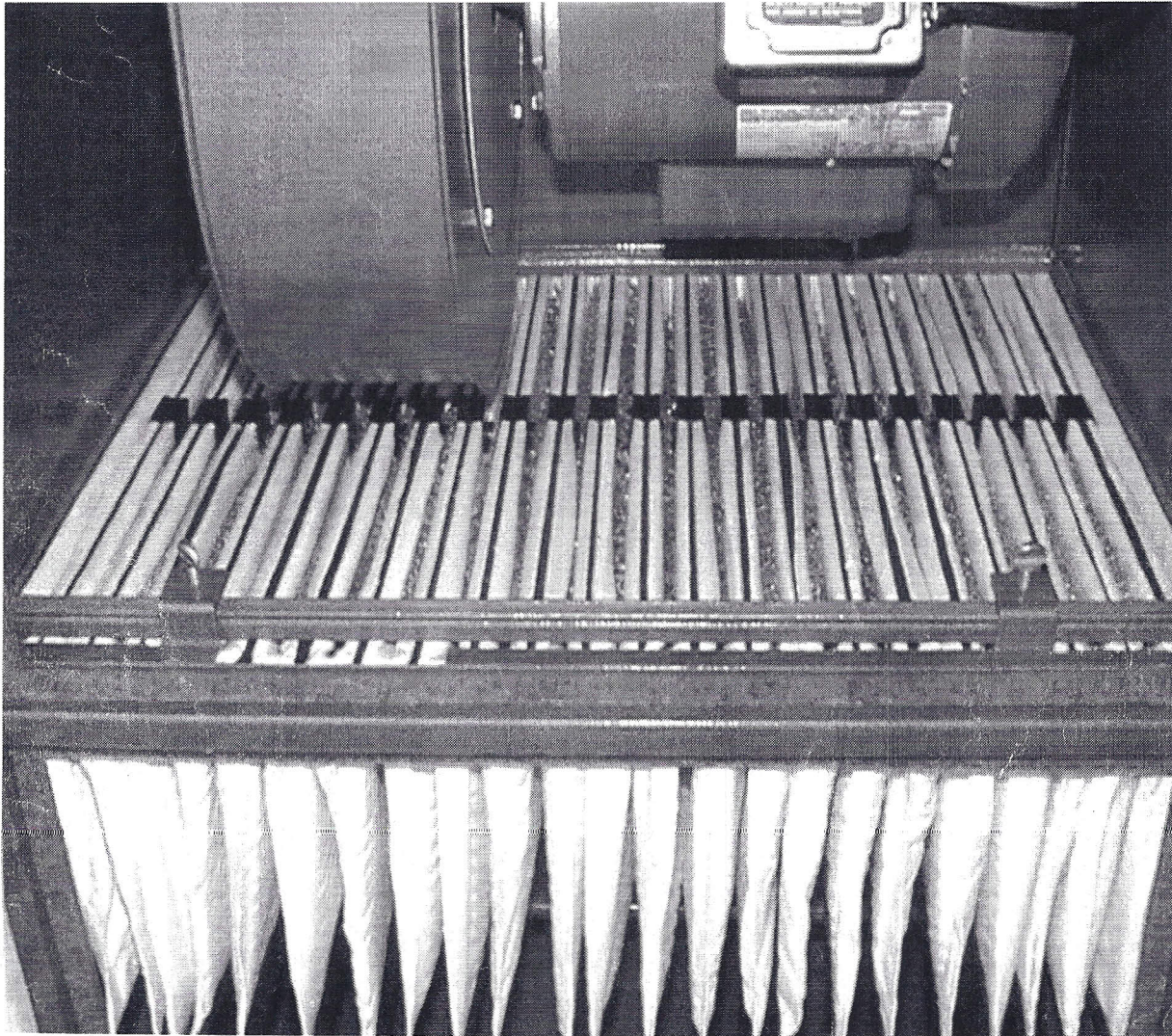
AIRBIE

MANUFACTURER



MACHINE MFG., INC.

SINCE 1975



Example Placement and Installation Of Filter Bags And Brackets