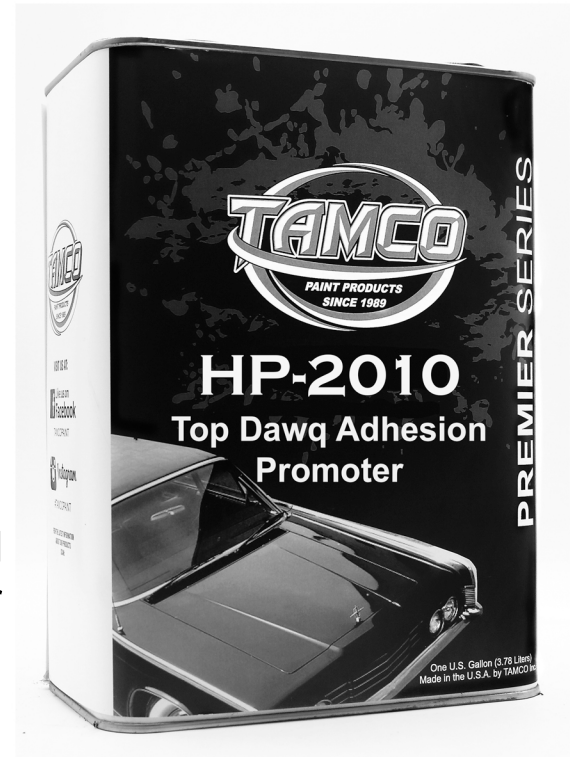




# TDS Sheets

## Top Dawq Adhesion Promoter

HP-2010 is a multi-use adhesion promoter that is clear in color with no pink hue like many other on the market. In the normal refinish industry this product can be used on raw plastics such as bumpers before applying primers or top coats. Another use is in door jambs. Once properly cleaned our adhesion promoter can be sprayed and topcoated in jambs without sanding or used on any other hard to reach areas without the risk of delamination. In the custom side of painting HP-2010 has a wide variety of uses. It can be applied directly to metal with no need for sanding. Polished aluminum looks amazing but not long after it will begin to lose its luster. Our adhesion promoter can be applied directly on top of polished aluminum and then clearcoated for a lifelong durable shine. Since it dries clear it will not add any discoloration. Custom painters often find that they have exceeded the recoat window for the next coat of paint. All you have to do is apply HP-2010 and can start back on your work after a short flash time without having to sand and ruin what you've already done. Tamco HP-2010 is a must have for the collision, restoration or custom paint world

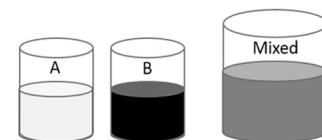


### Component

### Volume

No Mixing required. Use HP-2010 straight out of your gun

Do not reduce



### Gun Setups

See manufacturers suggestions

Common User Suggestions

Iwata Supernova: 1.3 or 1.4, fluid open, trigger pull full, 1 turn in on fan, 26 psi

Iwata WS400 evo: 1.3hd fluid open, trigger pull full, 1 turn in on fan, 30 psi

Iwata LPH 400: 1.3 or 1.4 fluid open, trigger pull full, 1 turn in on fan, 20 psi (this is an lvp gun recommended by the manufacturer to be no higher than 19 psi but the extra (pressure helps atomize the clear for a smoother finish

Sata RP 4000/5000: 1.3 or 1.4 fluid open, trigger pull full, fan open, 28-30 psi

Sata 4000/5000 hvlp: 1.3 or 1.4 fluid open, trigger pull full, fan open, 29-32 psi

Devilbiss Pro Lite: 1.2, 1.3 or 1.4 TE10 fluid open, trigger pull full 28 psi

Devilbiss Pro Lite: 1.2, 1.3 or 1.4 TE20 24-26 psi





# TDS Sheets

## Top Dawq Adhesion Promoter

### Application

See manufacturers suggestions

Common User Suggestions

1-Always wash with soap before using a wax and grease remover

2-Apply 397 with a rag, or a spray bottle (2

3-WIPE OFF BEFORE IT DRIES, or you will not remove the contaminant! Wipe off with clean lint free DRY rags. \*\*\*Use 397 waterbourne or 398 for plastic and fiberglass parts

4-Apply 1 light tac coat and allow to flash for 5 minutes. After 5 minutes apply 1 more tac coat.

5-Allow 10 minute flash before topcoating. If allowed to dry for 1 hour you must apply 1 more coat .with a 10 minute flash before proceeding to topcoat

Do NOT overapply this product as it will result in lifting of topcoat. Light coats are all that is needed for this product to function properly



### Dry Times

Air Dry at 70° 12 hours

Force Dry at 140°= Allow to flash for 20-30 min then bake 15 minutes and allow a 30 minute cooldown

### Finish Sanding

After the clear has cured for at least 2 hours dry or wet sanding is acceptable. Adding a small amount of dish soap to the water and soaking the paper will provide best results. If sanding with a DA sander we recommend denibbing first and taking it slow as “pigtails” can be introduced .and become difficult to remove in the polishing process



### Recoat

If you choose to apply additional coats of clear after sanding you can add 5% reducer and apply 1 medium coat followed by 2 more medium wet coats with 8-10 minute flash between. As above shop-conditions will vary flash times so “string” test is recommended

### Polishing

Allow clear to dry for at least 2 hours before polishing. Temperature will determine dry times as well We recommend going all the way up to 3000 grit for best results and ease of polishing. Follow recommended procedures from the manufacturer of the products you are using. For show car polishing we recommend allowing the car to sit for a few days to outgas before finish sanding and polishing. After finish sanding allow the car to sit in the sun for a day before buffing. This allows more .solvents to evaporate and the surface to be easier to polish and won't show sand scratches