



PREMIER SERIES

HC-895 INTERCOAT CLEAR

HC-895 Blending Clear is a multipurpose product used as both a blending clear along the color blend edge and a clearcoat in areas not exposed to sunlight. This replaces the Need for HOK SG100 and SG150, DBC-500 OR any ONE ELSE'S INTERCOAT this is a awesome flake carrier, it keeps the flake suspended perfectly. Also a pearl and candy carrier too.

Reduction: 1 Part 895 to up to 1 part HR Reducer HR 1370-standard HR1380-slow HR1390- Very Slow.

Optional hardener is HX-57 at 16:1 BEFORE reduction



Component	Volume
HC-895 INTERCOAT CLEAR	4
HH-1360/1370/1380 Reducer	1
HH-1360-Fast	
HH-1370- Medium	
HH-1380- Slow	
Hardener optional: HX-57 at 16:1 before reduction	



Gun Setups: <<<<Change this tammy too if needed>>>

Conventional

Siphon Feed: 1.5 mm – 1.7 mm (0.059" – 0.067")

Gravity Feed: 1.4 mm – 1.6 mm (0.055" – 0.063")

HVLP

Siphon Feed: 1.6 mm – 1.7 mm (0.063" – 0.067")

Gravity Feed: 1.4 mm – 1.6 mm (0.050" – 0.063")

Air Pressures

Conventional

Siphon Feed: 25-35 psi at the gun

Gravity Feed: 25-35 psi at the gun

HVLP 6-8 psi at the gun

