

17/8/2023

# Best doors PC60 Door Set -/60/60sm Installation

# WALL TYPE: TIMBER STUD

### FRAME TYPE: TIMBER

Frame materials available:

Hardwood timber - Min. density 580 kg/m≥ (minimum thickness is 30mm)

### Fasteners:

Frame - Either nailed (75 x 3.2mm) or screwed (10g x 75mm) at 600mm centres nominal. Two fixings per location.

Stops - nailed (50 x 3.2mm) at 200mm centres.

Architrave - nailed (50 x 3.2mm) at 400mm centres.

Pryda Jamb-fixa brackets Type JFB100 at 500mm

centres may be used to fix profiles A & B to approved walls.

# Head Fixing (minimum):

Single door - none required

Paired door - single central fastener required

### Stud size:

Ex 100 x 50 minimum.

### Wedging gap: 0-10mm

### WALL TYPE: TIMBER STUD FRAME TYPE: TIMBER

# Frame materials available:

Hardwood timber - Min. density 580 kg/m≥ (minimum thickness is 30mm)

# Fasteners:

Frame - Either nailed (75 x 3.2mm) or screwed (10g x 75mm) at 600mm centres nominal. Two fixings per location.

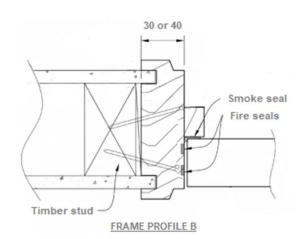
Stops - nailed (50 x 3.2mm) at 200mm centres. Architrave - nailed (50 x 3.2mm) at 400mm centres. Pryda Jamb-fixa brackets Type JFB100 at 500mm centres may be used to fix profiles A & B to approved

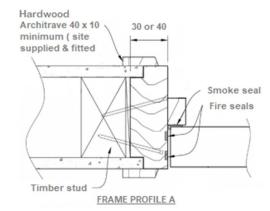
#### walls. Head Fixing (minimum):

Single door - none required Paired door - single central fastener required Stud size: Ex 100 x 50 minimum.

# Wedging gap:

0-10mm





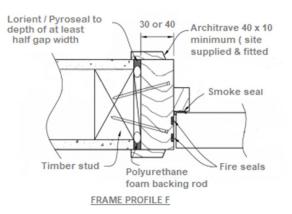
### WALL TYPE: TIMBER STUD

FRAME TYPE: TIMBER

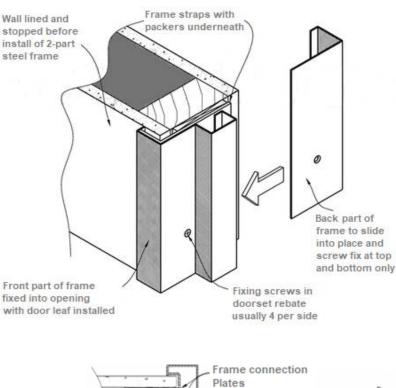
Frame materials available: Hardwood timber - Min. density 580 kg/m≥ (minimum thickness is 30mm)

### **Fasteners:**

Frame - Either nailed (75 x 3.2mm) or screwed (10g x 75mm) at 600mm centres nominal. Two fixings per location. Stops - nailed (50 x 3.2mm) at 200mm centres. Architrave - nailed (50 x 3.2mm) at 400mm centres. **Head Fixing (minimum):** Single door - none required Paired door - single central fastener required **Stud size:** Ex100x50 minimum. **Wedging gap:** 0-15mm



WALL TYPE: TIMBER STUD FRAME TYPE: STEEL



2-PART STEEL FRAME IN TIMBER STUD

# WALL TYPE: TIMBER STUD FRAME TYPE: STEEL

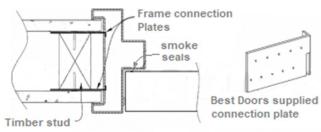
# Frame materials available:

EGZ - 1.6mm Cold rolled galvanized - 1.6mm Stainless Steel - 1.5mm

### Fasteners:

Folded steel connection plates (as shown) to be supplied with frames.

Hook onto frame bracing straps and nail or screw to timber studs.



#### FRAME PROFILE D3

Same method for G & J : wall thickness will determine profiles available Frame connection plates either clouts (30 x 2.5mm gib clouts) or screw fixed. Head Fixing (minimum): Single door - none required Paired door - single central fastener required Stud size: Ex 100 x 50 minimum Wedging gap: Not applicable Insulation rating: To obtain an insulation rating, the steel frame must be packed with either; Plasterboard (30 minutes) Cornice plaster (30 minutes) Grout (60 minutes) Mineral Wool (30 minutes) No frame packing equals no insulation rating (i.e. -/xx/-)

# WALL TYPE: TIMBER STUD

FRAME TYPE: STEEL

### Frame materials available:

EGZ - 1.6mm Cold rolled galvanized - 1.6mm Stainless Steel - 1.5mm

### Fasteners:

Framing stud No.1 screwed to jamb. Connection to stud No.2 via rebated nail on plates. One fastener per location except at bottom where two fasteners are required. Frame to be screw fixed (10g x 50mm self tapping) at 600mm nominal centres. Two fasteners per location where applicable.

### Head Fixing (minimum):

Single door - none required Paired door - double central fastener required

### Stud size:

Ex 100x50 minimum

Wedging gap:

Not applicable

### Insulation rating:

To obtain an insulation rating, the steel frame must be packed with either;

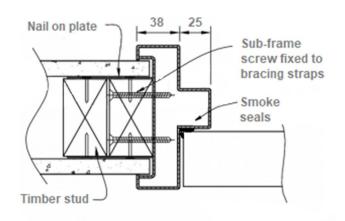
Plasterboard (30 minutes)

Cornice plaster (30 minutes)

Grout (60 minutes)

Mineral Wool (30 minutes)

No frame packing equals no insulation rating (i.e. -/xx/-)



FRAME PROFILE D3 Same method for G & J : wall thickness will determine profiles available

### WALL TYPE: TIMBER STUD FRAME TYPE: STEEL

### Frame materials available:

EGZ - 1.6mm Cold rolled galvanized - 1.6mm Stainless Steel - 1.5mm

### Fasteners:

Frame screwed to stud through Gib Fyreline packing between stud and shims. Frame to be screw fixed (10g x 50mm self tapping) at 600mm nominal centres. Two fasteners per location where applicable.

# Head Fixing (minimum):

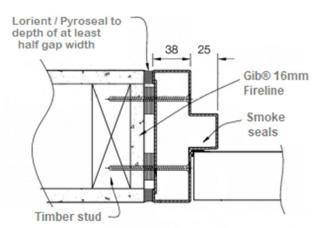
Single door - none required Paired door - double central fastener required **Stud size:** 



### Wedging gap:

0-10mm

### Insulation rating:



FRAME PROFILE D3 Same method for G & J : wall thickness will determine profiles available

To obtain an insulation rating, the steel frame must be packed with either; Plasterboard (30 minutes) Cornice plaster (30 minutes) Grout (60 minutes) Mineral Wool (30 minutes) No frame packing equals no insulation rating (i.e. -/xx/-)

### WALL TYPE: TIMBER STUD FRAME TYPE: STEEL

### Frame materials available:

EGZ - 1.6mm Cold rolled galvanized - 1.6mm Stainless Steel - 1.5mm

### Fasteners:

Frames may be screwed directly to studs either through the stud and into the frame bracing straps or through the frame into the timber stud at 600mm centres nominal.

Frame to be screw fixed (10g x 50mm self tapping) at 600mm centres nominal. Two fasteners per location where applicable.

# Head Fixing (minimum):

Single door - none required

Paired door - double central fastener required

# Stud size:

Ex 100 x 50 minimum

### Wedging gap:

Not applicable

### Insulation rating:

To obtain an insulation rating, the steel frame must be packed with either;

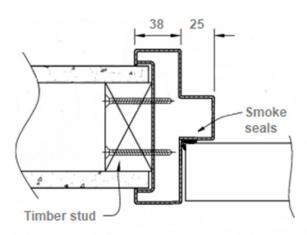
Plasterboard (30 minutes)

Cornice plaster (30 minutes)

Grout (60 minutes)

Mineral Wool (30 minutes)

No frame packing equals no insulation rating (i.e. -/xx/-)



FRAME PROFILE D3 Same method for G & J : wall thickness will determine profiles available

### WALL TYPE: SPEEDWALL FRAME TYPE: STEEL

### Frame materials available:

EGZ - 1.6mm Cold rolled galvanized - 1.6mm

### **Fasteners:**

Jamb fixing at 60mm centres minimum 10 x 30mm Gauge self tapping screws

# Head Fixing (minimum):

Single door - 2 required Paired door - 4 required

# Wedging gap:

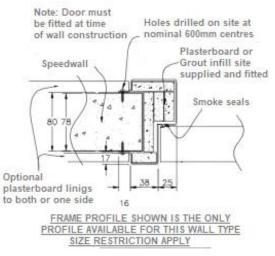
0 - 15mm

# **Fire rating for unlined Speedpanel / Korok walls:** 51 mm wall: Max. FRR -/60/30

64 mm wall: Max. FRR -/90/30

78 mm wall: Max. FRR -/120/30

PC30 to PR120 Steel Frame in Speedwall



Integrity rating can be increased by 30 minutes by lining the wall one or both sides, up to a max. of 120 minutes.

Frame has to be filled with plasterboard or grout to achieve 30 minute insulation rating.

# WALL TYPE: SPEEDWALL

# FRAME TYPE: STEEL

Frame materials available:

### EGZ - 1.6mm

Cold rolled galvanized - 1.6mm **Fasteners:** 

# Jamb fixing 6 sets (i.e. 12 per jamb)

10 x 75mm Gauge self tapping screws

### Head Fixing (minimum):

Single door - none required

Paired door - 1 set

### Wedging gap:

### 0 - 15mm

# Fire rating for unlined Speedpanel / Korok walls:

51 mm wall: Max. FRR -/60/30

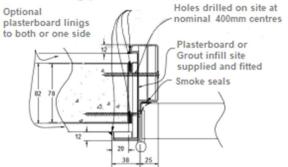
64 mm wall: Max. FRR -/90/30

78 mm wall: Max. FRR -/120/30

Integrity rating can be increased by 30 minutes by lining the wall one or both sides, up to a max. of 120 minutes.

Frame has to be filled with plasterboard or grout to achieve 30 minute insulation rating.





# WALL TYPE: TIMBER STUD FRAME TYPE: STEEL

### Frame materials available:

Cold rolled galvanized - 1.6mm packed with pla board

### Fasteners:

Frame to be screw fixed with 10-14 x 75mm gauge counter sunk screws at 600mm centres nominal.

### Head Fixing (minimum):

Single door - non required

Paired door - double central fastener required

# Stud Size

Ex 100 x 50 minimum

### Wedging gap:

0 - 10mm

### **Insulation rating:**

To obtain an insulation rating, the steel frame must be packed with either; Plasterboard (30 minutes) Cornice plaster (30 minutes) Grout (60 minutes) Mineral Wool (30 minutes) No frame packing equals no insulation rating (i.e. -/xx/-)

# WALL TYPE: TIMBER STUD

### FRAME TYPE: STEEL

### Frame materials available:

Cold rolled galvanized - 1.6mm packed with pla board

### Fasteners:

Frame to be screw fixed with 10 x 75mm gauge screws at 600mm centres nominal.

### Head Fixing (minimum):

Single door - non required

Paired door - double central fastener required

# Stud Size

Ex 100 x 50 minimum

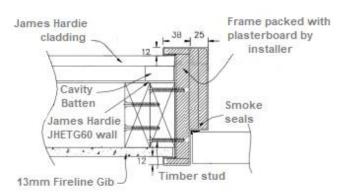
### Wedging gap:

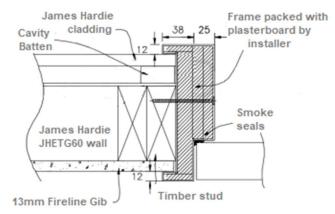
0 - 10mm

### Insulation rating:

To obtain an insulation rating, the steel frame must be packed with either; Plasterboard (30 minutes) Cornice plaster (30 minutes) Grout (60 minutes) Mineral Wool (30 minutes)

No frame packing equals no insulation rating (i.e. -/xx/-)





# WALL TYPE: TIMBER STUD

### FRAME TYPE: STEEL

# Gib Universal wall systems - One way FRR only

Please refer to Gib Fire Rated Systems manual for thickness and number of lining boards.

### Frame materials available:

EGZ - 1.6mm

Cold rolled galvanized - 1.6mm

### Fasteners:

Framing stud No.1 screwed to jamb. Connection to stud No.2 via rebated nail on plates. One fastener per location except at bottom where two fasteners are required. Frame to be screw fixed (10g x 50mm self tapping) at 600mm nominal centres. Two fasteners per location where applicable.

### Head Fixing (minimum):

Single door - none required

Pair door - single central fastener required

### Stud size:

Ex 100 x 50 minimum

### Wedging gap:

Not applicable

**Insulation rating:** 

To obtain an insulation rating, the steel frame must be packed with either;

Plasterboard (30 minutes)

Cornice plaster (30 minutes)

Grout (60 minutes)

Mineral Wool (30 minutes)

No frame packing equals no insulation rating (i.e. -/xx/-)

### WALL TYPE: TIMBER STUD FRAME TYPE: STEEL

### **Gib Universal wall systems - One way FRR only** Please refer to Gib Fire Rated Systems manual for

thickness and number of lining boards.

### Frame materials available:

Cold rolled galvanized - 1.6mm

### **Fasteners:**

### Frame screwed to stud

Frame to be screw fixed (10g x 50 mm self tapping) at 600 mm nominal centres. Two fasteners per location where applicable

### Head Fixing (minimum):

Single door - none required

Pair door - double central fastener required

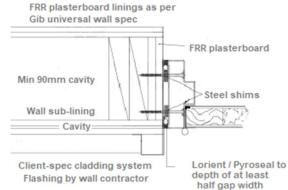
### Stud size:

Ex 100 x 50 minimum

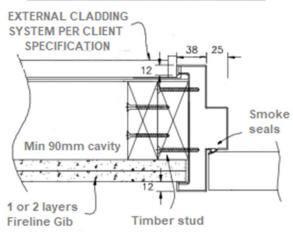
# Wedging gap:

0-10 mm

Insulation rating:



#### PR60 - PR90 Steel Frame Installation to GIB-GBUW EXTERNAL ONE WAY FIRE WALL



FRAME PROFILE D3

To obtain an insulation rating, the steel frame must be packed with either; Plasterboard (30 minutes) Cornice plaster (30 minutes) Grout (60 minutes) Mineral Wool (30 minutes) No frame packing equals no insulation rating (i.e. -/xx/-)

# WALL TYPE: MASONRY

# FRAME TYPE: TIMBER

Frame materials available: Hardwood timber - Min. density 580 kg/m≥ (minimum

thickness is 30mm)

# Fasteners:

Frame - M8 or M10 'Ramset' Dynabolts at 600mm centres nominal. Fixings on or near centre of frame jamb.

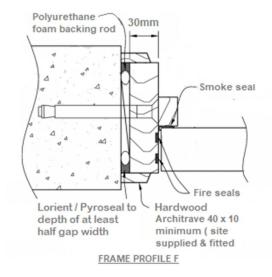
Stops - nailed (50 x 3.2mm) at 200mm centres. Architrave - nailed (50 x 3.2mm) at 400mm centres.

### Head Fixing (minimum):

Single door - none required

Paired door - single central fastener required **Wedging gap:** 

0-15mm



### WALL TYPE: MASONRY FRAME TYPE: STEEL

# Frame materials available:

EGZ - 1.6mm

Cold rolled galvanized - 1.6mm Stainless Steel - 1.5mm (Must be fully grouted frame VP90-120)

# Fasteners:

Jamb fixing at 600mm centres minimum Expansion anchors eg. M10 countersunk 'Ramset' Dynabolts M12 countersunk masonry screwbolts

# Head Fixing (minimum):

Single door - none required

Paired door - single central fastener required

# Wedging Gap:

0-15mm

### Insulation rating:

To obtain an insulation rating, the steel frame must be packed with either; Plasterboard (30 minutes) Cornice plaster (30 minutes) Grout (60 minutes) Mineral Wool (30 minutes) No frame packing equals no insulation rating (i.e. -/xx/-) WALL TYPE: MASONRY

# FRAME TYPE: STEEL

# Frame materials available:

EGZ - 1.6mm Cold rolled galvanized - 1.6mm

# Fasteners:

Jamb fixing at 600mm centres minimum

8 - 10 Gauge self tapping screws

# Head Fixing (minimum):

Single door - none required

Paired door - single central fastener required

### Wedging Gap:

0-15mm

### Fire rating for unlined Speedpanel / Korok walls:

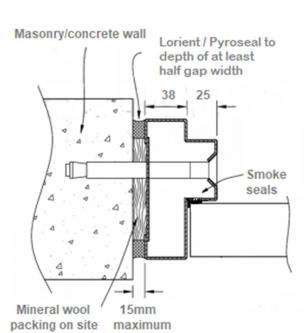
51 mm wall: Max. FRR -/60/30

64 mm wall: Max. FRR -/90/30

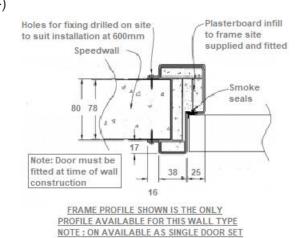
78 mm wall: Max. FRR -/120/30

Integrity rating can be increased by 30 minutes by lining the wall one or both sides, up to a max. of 120 minutes.

Frame has to be filled with plasterboard or grout to achieve 30 minute insulation rating.



FRAME PROFILE D3 Same method for G & J : wall thickness will determine profiles available



# WALL TYPE: STEEL STUD FRAME TYPE: TIMBER

Frame materials available: Hardwood timber - Min. density 580 kg/m≥ (minimum thickness is 30mm) Fasteners:

Frame - Screwed (10g x 50mm self tapping) at 600mm centres nominal. Minimum of one screw per location. Frames may also be installed by screw fixing the steel studs to the back of the timber frame during wall construction.

Stops - nailed (50 x 3.2mm) at 200mm centres. Architrave - nailed (50 x 3.2mm) at 400mm centres.

### Head Fixing (minimum):

Single door - none required

Paired door - single central fixing required

Stud size:

65 x 34mm minimum of 0.55 MSG gauge.

# Wedging gap:

0-10mm

#### WALL TYPE: STEEL STUD FRAME TYPE: TIMBER

### Frame materials available:

Hardwood timber - Min. density 580 kg/m≥ (minimum thickness is 30mm)

### Fasteners:

Frame - Screwed (10g x 50mm self tapping) at 600mm centres nominal. Minimum of one screw per location. Frames may also be installed by screw fixing the steel studs to the back of the timber frame during wall construction.

Stops - nailed (50 x 3.2mm) at 200mm centres. Architrave - nailed (50 x 3.2mm) at 400mm centres.

# Head Fixing (minimum):

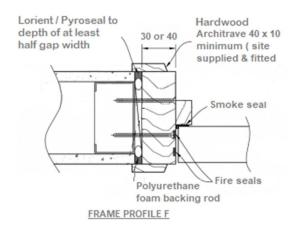
Single door - none required

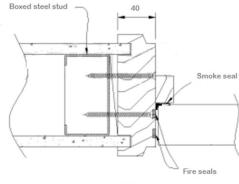
Paired door - single central fixing required **Stud size:** 

65 x 34mm minimum of 0.55 MSG gauge.

# Wedging gap:

0-10mm





FRAME PROFILE B

### WALL TYPE: STEEL STUD FRAME TYPE: STEEL

# Frame materials available:

EGZ - 1.6mm

Cold rolled galvanized - 1.6mm Stainless Steel - 1.5mm

# Fasteners:

Frame screwed to boxed stud at 600mm centres nominal with self tapping screws.

Steel studs may be riveted (steel pop rivets) or screwed (9g x 45mm self tapping) to the frame bracing straps at 600mm centres nominal.

# Head Fixing (minimum):

Single door - none required

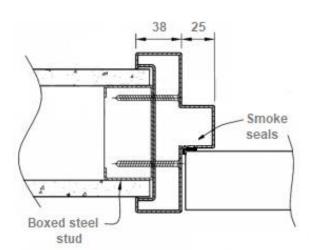
Paired door - double central fastener required **Stud size:** 

65 x 34mm minimum of 0.55 SMG gauge

### Wedging gap:

Not applicable

### Insulation rating:



FRAME PROFILE D3 same method for G & J : wall thicknes will determine profiles available

To obtain an insulation rating, the steel frame must be packed with either;

Plasterboard (30 minutes) Cornice plaster (30 minutes)

Grout (60 minutes)

Mineral Wool (30 minutes)

No frame packing equals no insulation rating (i.e. -/xx/-)

# WALL TYPE: STEEL STUD

# FRAME TYPE: STEEL

# Frame materials available:

EGZ - 1.6mm Cold rolled galvanized - 1.6mm Stainless Steel - 1.5mm

# Fasteners:

Frame screwed to boxed studs with packing steel shims at 600mm centres nominal.

Steel studs may be riveted (steel pop rivets) or screwed (9g x 45mm self tapping) to the frame bracing straps at 600mm centres nominal.

# Head Fixing (minimum):

Single door - none required

Paired door - double central fastener required

### Stud size:

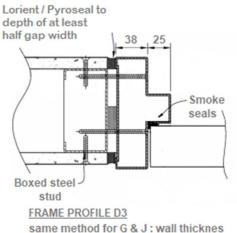
65 x 34mm minimum of 0.55 SMG gauge

### Wedging Gap:

0-10mm

# Insulation rating:

To obtain an insulation rating, the steel frame must be packed with either; Plasterboard (30 minutes) Cornice plaster (30 minutes) Grout (60 minutes) Mineral Wool (30 minutes) No frame packing equals no insulation rating (i.e. -/xx/-)



will determine profiles available