

termoforming SHEETS



Index

CRISTAL 0,3mm and 0,6mm	02	
CRISTAL 0,75 and 1,0mm	03	
ALIGNER SHEETS FEATURES	04	
CRISTAL 1,0 and 1,5mm	05	
CRISTAL 2,0 and 3,0mm	06	
SOFT 1,0 and 1,5mm	07	
SOFT 2,0mm	80	
SOFT 3,0mm solids	09	
SOFT 3,0mm bicolors	10	
SOFT 4,0 and MILKY 0,6mm	11	
PACKAGING	12	
LAMINATION INSTRUCTION	13	
PLASTICIZATION POINT	14	
DELIVERABLES	15	
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- Home Whitening
- Fluoridation
- Bracket Fixation

Crystal 0,3mm

RAW MATERIAL	PVC		
SHAPES / DIMENSIONS / CODES	Ø120mm Ø125mm Ø134mm 125X125mm	APLP0943 AEMP0359	METALLIC PACKAGE 10 UNID. APLP0604 APLP0891 APLP0386 APLP0387
COLORS	TRANSLUCENT		
PLASTICIZATION POINT	VISUAL: ONDUL	ATION	
HYGROSCOPY (MOISTURE ABSORPTION)	NO		
FINISHING	CUT: SCISSORS		



- Orthodontic Aligners
- Orthodontic Appliances

Crystal 0,6mm

RAW MATERIAL	PET-G		
SHAPES / DIMENSIONS / CODES	Ø120mm Ø125mm Ø134mm 125X125mm	METALLIC RACIONGE OS UNIU. APLP0929 APLP0930 APLP0913 APLP0916	
COLORS	TRANSLUCENT		
PLASTICIZATION POINT	VISUAL: ONDULATION		
HYGROSCOPY (MOISTURE ABSORPTION)) YES, USE PROMPTLY AFTER OPENING THE PACKAGE. STORE THE REMAINING FOILS THE SAME PACKAGE IN A MOISTURE-FREI ENVIRONMENT		
FINISHING	SCALPEL, CARB	ORS, LABORATORY ELECTRIC ORUNDUM DISCS, PERIPHERAL CUTTING S	
	(MAXCUT/MINIC	URS: TUNGSTEN DRILLS EUT), SCOTCH BRITE SH (HAND PIECE)	
	POLISHING (SHINE): THERMAL BLOWER		



Orthodontic Aligners Orthodontic Appliances

Crystal 0,75mm

RAW MATERIAL	PET-G		
SHAPES / DIMENSIONS / CODES	METALLE ARCADE 00 IND.		
COLORS	TRANSLUCENT		
PLASTICIZATION POINT	VISUAL: ONDULATION		
HYGROSCOPY (MOISTURE ABSORPTION)	YES, USE PROMPTLY AFTER OPENING THE PACKAGE. STORE THE REMAINING FOILS IT THE SAME PACKAGE IN A MOISTURE-FREI ENVIRONMENT		
SCALPEL, CARI		ORS, LABORATORY ELECTRIC	

DISCS

(MAXCUT/MINICUT), SCOTCH BRITE FINISHING BRUSH (HAND PIECE) POLISHING (SHINE): THERMAL BLOWER

REMOVAL OF BURS: TUNGSTEN DRILLS

Crystal BioAlign 0,75mm





FINISHING

CUTTING: SCISSORS, LABORATORY ELECTRIC SCALPEL, CARBORUNDUM DISCS, DOUBLE-SIDED PERIPHERAL CUTTING DIAMOND DISCS

REMOVAL OF BURS: TUNGSTEN DRILLS (MAXCUT/MINICUT), SCOTCH BRITE FINISHING BRUSH (HAND PIECE)

POLISHING (SHINE): THERMAL BLOWER

Features of 0,75mm sheets

			AESTHETICS			PERFORMANCE	
		Transparency	Stains Resistance	Chemical Resistance	Patient Comfort	Motion Accuracy	Fissures Endurance
MODEL	MATERIAL	96	Stain of 24h coffee	% strength of hold after 24h in rinse oral	Module flexion	Strength of retention	Endurance to fissures
BioAlign	Copolyester	****	***	***	***	***	***
Cristal	PETG	+++	++	++	+	+	****

Desirable Characteristics for aligners	Required Feature	Comments	
High transparency	High transparency	The BioAlign presents high transparency compared to the competence	
		The BioAlign material has undergone various tests with coffee, toothpaste and mouthwash and showed superior to competitive materials	
Non-removable/leachable	Chemical resistance	Patients use various products to clean aligners that can damage the material. The BioAlign It has superior chemical resistance.	
Patient comfort	Balanced flexural modulus	BioAlign's mechanical properties offer greater comforted the patient and excellent results in the treatments.	
Precise Movement of the Teeth	Retention force	The BioAlign plate offers greater predictability in the movement of the teeth, which allows a better alignment with more lasting result	
Sturdiness	Trait strength	The BioAlign sheet has a high durability compared to other materials	

Aligners





Orthodontic	Appliances

- Space maintainer
- Orthodontic Aligners
- Orthodontic post-treatment
- O Prosthetic post-treatment
- Plan for registration

Crystal 1,0mm

RAW MATERIAL	PET-G		
SHAPES / DIMENSIONS / CODES	Ø120mm	METALLIC PACKAGE OS UNID. APLP0609	
	Ø125mm	APLP0887	
	Ø134mm	APLP0388	
	125X125mm	APLP0389	
COLORS	TRANSLUCENT		
PLASTICIZATION POINT	VISUAL: DRAINING OF ~1CM		
HYGROSCOPY (MOISTURE ABSORPTION)	N) YES, USE PROMPTLY AFTER OPENING TH PACKAGE. STORE THE REMAINING FOILS THE SAME PACKAGE IN A MOISTURE-FRI ENVIRONMENT		
FINISHING	SCALPEL, CARB	ORS, LABORATORY ELECTRIC ORUNDUM DISCS, DOUBLE- RAL CUTTING DIAMOND	
	(MAXCUT/MINIC	<u>URS:</u> TUNGSTEN DRILLS UT), SCOTCH BRITE SH (HAND PIECE)	
	POLISHING (SHINE): THERMAL BLOWER		



Orthodontic appliances

- Space maintainer
- Bruxism
- Plan for registration
- Surgical guide

Crystal 1,5mm

RAW MATERIAL	PET-G	
SHAPES / DIMENSIONS / CODES	Ø120mm	METALLIC PACKAGE OS UNID. APLP0611 APLP0888
	Ø134mm	APLP0390
	125X125mm	APLP0391
COLORS	TRANSLUCENT	
PLASTICIZATION POINT	VISUAL: DRAINI	NG OF ~1CM
HYGROSCOPY (MOISTURE ABSORPTION)	PACKAGE. STOR	PTLY AFTER OPENING THE LE THE REMAINING FOILS IN (AGE IN A MOISTURE-FREE
FINISHING	SCALPEL, CARB	ORS, LABORATORY ELECTRI ORUNDUM DISCS, DOUBLE- RAL CUTTING DIAMOND
	(MAXCUT/MINIC	<u>URS:</u> TUNGSTEN DRILLS UT), SCOTCH BRITE SH (HAND PIECE)
	POLISHING (SHI	NE): THERMAL BLOWER



- Deprogrammers neuromuscular
- Bruxism
- Base plate for pt
- Single mold
- Surgical guide
- Freediving apparatus

Crystal 2,0mm

RAW MATERIAL	PET-G			
	_	METALLIC PACKAGE 05 UNID.		
SHAPES / DIMENSIONS / CODES	Ø120mm	APLP0613		
	Ø125mm	APLP0393		
	Ø134mm	APLP0392		
	125X125mm	APLP0393		
COLORS	TRANSLUCENT			
PLASTICIZATION POINT	VISUAL: DRAINING OF ~1CM			
HYGROSCOPY (MOISTURE ABSORPTION)	ON) YES, USE PROMPTLY AFTER OPENING PACKAGE. STORE THE REMAINING FO THE SAME PACKAGE IN A MOISTURE-IENVIRONMENT			
FINISHING	CUTTING: SCISSORS, LABORATORY ELECTR SCALPEL, CARBORUNDUM DISCS, DOUBLE SIDED PERIPHERAL CUTTING DIAMOND DISCS			
	(MAXCUT/MINIC	REMOVAL OF BURS: TUNGSTEN DRILLS (MAXCUT/MINICUT), SCOTCH BRITE FINISHING BRUSH (HAND PIECE)		
	POLISHING (SHINE): THERMAL BLOWER			



- Single mold
- Complete denture base plate
- Bruxism

Crystal 3,0mm

RAW MATERIAL	PET-G		
		METALLIC PACKAGE 02 UNID.	
SHAPES / DIMENSIONS / CODES	Ø120mm	APLP0614	
	Ø125mm	APLP0890	
	Ø134mm	APLP0543	
	125X125mm	APLP0571	
COLORS	TRANSLUCENT		
PLASTICIZATION POINT	VISUAL: DRAINING OF ~1CM		
HYGROSCOPY (MOISTURE ABSORPTION)	PACKAGE. STOR	PTLY AFTER OPENING THE RE THE REMAINING FOILS IN	

ENVIRONMENT

FINISHING

CUTTING: SCISSORS, LABORATORY ELECTRIC SCALPEL, CARBORUNDUM DISCS, DOUBLE-SIDED PERIPHERAL CUTTING DIAMOND DISCS

REMOVAL OF BURS: TUNGSTEN DRILLS (MAXCUT/MINICUT), SCOTCH BRITE FINISHING BRUSH (HAND PIECE)

POLISHING (SHINE): THERMAL BLOWER



- Home whitening
- Fluoridation

Soft 1,0mm

RAW MATERIAL	EVA		
		BULK BOX 200 UNID	METALLIC PACKAGE 10 UNID.
SHAPES / DIMENSIONS / CODES	Ø120mm	APLP0583	APLP0582
	Ø125mm	APLP0936	APLP0894
	Ø134mm	AEMP0355	APLP0394
	130X130mm	AEMP0363	APLP0395
COLORS	TRANSLUCENT		
PLASTICIZATION POINT	VISUAL: DRAINI	NG OF ~1CM	
HYGROSCOPY (MOISTURE ABSORPTION)	NO		
FINISHING	CUT: SCISSORS		



Home whitening

Soft 1,5mm

RAW MATERIAL	EVA		
		BULK BOX 200 UNID	METALLIC PACKAGE 10 UNID.
SHAPES / DIMENSIONS / CODES	Ø120mm	AEMP0671	APLP0672
	Ø125mm	APLP0937	APLP0895
	Ø134mm	AEMP0670	APLP0668
	130X130mm	AEMP0669	APLP0667
COLORS	TRANSLUCENT		
PLASTICIZATION POINT	VISUAL: DRAINING OF ~1CM		
HYGROSCOPY (MOISTURE ABSORPTION)	NO		
FINISHING	CUT: SCISSORS		



Mouthguard Sports

Soft 2,0mm

RAW MATERIAL	EVA		
SHAPES / DIMENSIONS / CODES	Ø120mm Ø125mm Ø134mm 130X130mm	APLP0938 AEMP0364	METALLIC PACKAGE 10 UNID. APLP0584 APLP0896 APLP0396 APLP0397
COLORS	TRANSLUCENT		
PLASTICIZATION POINT	VISUAL: DRAINING OF ~ICM		
HYGROSCOPY (MOISTURE ABSORPTION)	NO		
FINISHING	CUTTING: SCISSORS, DOUBLE-SIDED PERIPHERAL CUTTING DIAMOND DISCS REMOVAL OF BURS: TUNGSTEN DRILLS (MAXCUT/MINICUT), SCOTCH BRITE FINISHING BRUSH (HAND PIECE) POLISHING (SHINE): THERMAL BLOWER		



Mouthguard Sports

Soft 3,0mm solids

RAW MATERIAL	EVA		
		BULK BOX 100 UNID	METALLIC PACKA 05 UNID.
SHAPES / DIMENSIONS / CODES / COLORS	Ø120mm	APLP0587	APLP058
	Ø125mm	APLP0939	APLP090
	Ø134mm	AEMP0357	APLP039
	130X130mm	AEMP0365	APLP039
	Ø120mm	APLP0593	APLP0592
	Ø125mm	APLP0942	APLP090
	Ø134mm	AEMP0577	APLP049
	130X130mm	AEMP0499	APLP049
	Ø120mm	APLP0597	APLP059
	Ø125mm	APLP0932	APLP090
	Ø134mm	AEMP0579	APLP047
	130X130mm	AEMP0501	APLP0472
	Ø120mm	APLP0595	APLP059
	Ø125mm	APLP0941	APLP090
	Ø134mm	AEMP0578	APLP046
	130X130mm	AEMP0500	APLP046
	Ø120mm	APLP0599	APLP0598
	Ø125mm	APLP0934	APLP090
	Ø134mm	AEMP0580	APLP046
	130X130mm	AEMP0502	APLP047
	Ø120mm	APLP0591	APLP059
	Ø125mm	APLP0933	APLP090
	Ø134mm	AEMP0576	APLP046
	130X130mm	AEMP0498	APLP046
	Ø 120mm	APLP0601	APLP060
	● Ø125mm	APLP0935	APLP090
	0 134mm	APLP0476	APLP047
	130X130mm	APLP0477	APLP047
PLASTICIZATION POINT	VISUAL: DRAININ	IG OF ~1CM	
HYGROSCOPY (MOISTURE ABSORPTION)	NO		
FINISHING	CUTTING: SCISSORS, DOUBLE-SIDED PERIPHERAL CUTTING DIAMOND DISCS		
	REMOVAL OF BURS: TUNGSTEN DRILLS (MAXCUT/MINICUT), SCOTCH BRITE FINISHING BRUSH (HAND PIECE)		
	POLISHING (SHIN	E): THERMAL	BLOWER



Sports

Soft 3,0mm bicolors

RAW MATERIAL

EVA

SHAPES /	DIMENSIONS	/ CODES /	COLORS

METALLIC PACKAGE
Ø2 UNID.

Ø120mm APLP0741

Ø125mm APLP0899

Ø134mm APLP0737

130X130mm APLP0747

METALLIC PACKAGE
02 UNID.

Ø120mm APLP0742

Ø125mm APLP0900
Ø134mm APLP0736

130X130mm APLP0746

130X130mm APLP0745

METALLIC PACKAGE

Ø120mm APLP0739

Ø125mm APLP0898

Ø134mm APLP0734

Ø120mm METALLIC PACKAGE
02 UNID.
APLP0743

Ø125mm APLP0901

Ø134mm APLP0738

METALLIC PACKAGE OS UNID.

Ø120mm APLP0750

APLP0897

Ø134mm APLP0749

PLASTICIZATION POINT

VISUAL: DRAINING OF ~1CM

HYGROSCOPY (MOISTURE ABSORPTION)

NO

FINISHING

CUTTING: SCISSORS, DOUBLE-SIDED PERIPHERAL CUTTING DIAMOND DISCS

REMOVAL OF BURS: TUNGSTEN DRILLS (MAXCUT/MINICUT), SCOTCH BRITE FINISHING BRUSH (HAND PIECE)

POLISHING (SHINE): THERMAL BLOWER



Soft 4,0mm

RAW MATERIAL	EVA		
SHAPES / DIMENSIONS / CODES	Ø120mm Ø125mm Ø134mm	APLP0940 AEMP0555	METALLIC PACKAGE OS UNID. APLP0588 APLP0910 APLP0551
	130X130mm	AEMP0554	APLP0552
COLORS	TRANSLUCENT		
PLASTICIZATION POINT	VISUAL: DRAINING OF ~1CM		
HYGROSCOPY (MOISTURE ABSORPTION)	NO		
FINISHING	CUTTING: SCISSORS, DOUBLE-SIDED PERIPHERAL CUTTING DIAMOND DISCS REMOVAL OF BURS: TUNGSTEN DRILLS (MAXCUT/MINICUT), SCOTCH BRITE FINISHING BRUSH (HAND PIECE)		
	POLISHING (SHINE): THERMAL BLOWER		



- Preparation of temporary
- Compost resin matrix
- Mockups

Milky 0,6mm

RAW MATERIAL	POLYPROPYLENE		
SHAPES / DIMENSIONS / CODES	Solution Solution		
COLORS	TRANSLUCENT		
PLASTICIZATION POINT	VISUAL: DRAINING OF ~1CM		
HYGROSCOPY (MOISTURE ABSORPTION)	NO		
FINISHING	SMOOTHER SIDE OF THE PLATE FACING THE MODEL CUT: SCISSORS		

Metallic packaging



PROTECTION

- Against humidity
- Against scratches

Packed in metallic package through vacuum.

Lamination

When using thicker or rigid sheets, it is advisable work with well finished models and preferably "shallow"

> But we don't always want to modify the model. Hiding areas we don't want to copy is a simple and very effective technique

> Just place the cast rack in the "cup" position and delimit the copy of the height with the spheres

In addition to facilitating the sheet removal, it prevents breakage of the model, makes the sheet not stretch or become too thin

Use the glass spheres, they will make all the difference in your daily work!

Plasticization

0,3 up to 1,0mm



1,5 up to **4,0mm**



For thicker sheets, the orientation is to leave a "belly" of 1 cm This is the right time for plasticizing



Leaving a very large belly can damage the sheet, in addition to the risk of puncturing it!

Deliverables







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