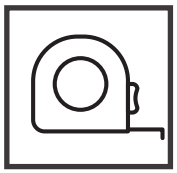
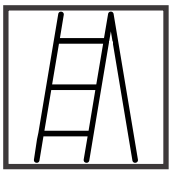
forest
Making British gardens great

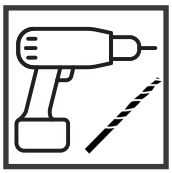
ISSUE: 0321
FIXING PACK CODE: LUPARCHFP

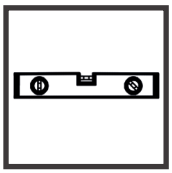
LARGE ULTIMA PERGOLA ARCH INSTRUCTIONS

We recommend using the following tools (**NOT SUPPLIED**):


Tape Measure


Ladder


Drill & 2mm Drill Bit


Spirit Level

It's vital that you build your new arch on a **level ground in your desired location.**

FIXING PACK CONTAINS:

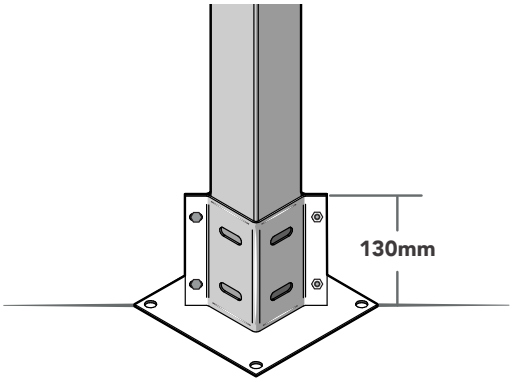
5 x **60mm** Screws
QTY: 28

5 x **70mm** Screws
QTY: 12

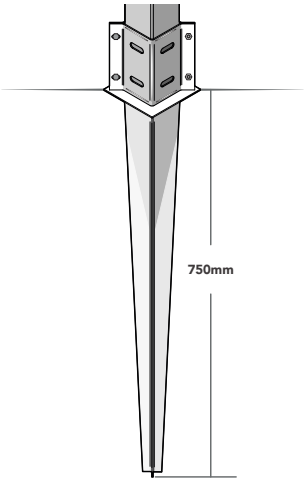
PLEASE KEEP PLASTIC BAGS AND SMALL PARTS AWAY FROM CHILDREN

PREPARATION

We **strongly advise** that you **anchor** your arch down with either fixtures shown below to **enhance stability. You will need to purchase these separately.** Apply each fixture to each leg before fully constructing your arch. 130mm of your post will be supported within the fixture.



FOR PATIO/DECKING (HARD SURFACES)
Easy-Fit Fencebase - 90mm
(FBEF90)



FOR GRASS/SOIL (SOFT SURFACES)
Easy-Fit Fencefast
(FEF9075)

Ensure that the spike can be inserted into the ground by 750mm.

IMPORTANT
Assembly requires 2+ adults.

REMINDER
Always pre-drill before screwing.

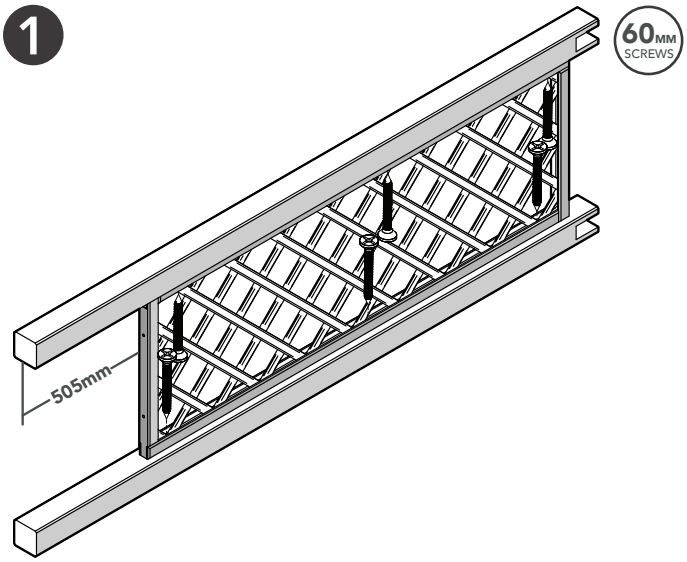
THE ROOF OF THIS ARCH IS NOT A LOAD BEARING STRUCTURE

Missing something or need more information?
Call our aftersales team on
0333 777 7089

Visit our website for spare instructions and more information
www.forestgarden.co.uk

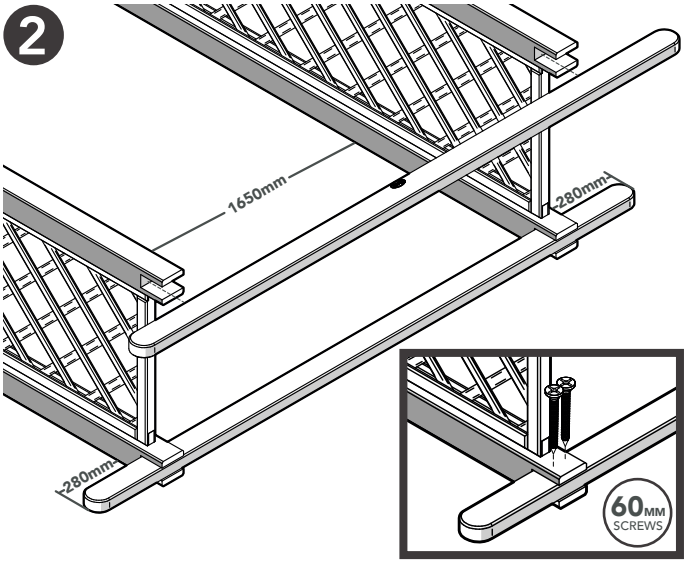
Forest Garden, Oak Drive, Hartlebury Trading Estate, Hartlebury, Worcestershire, DY10 4JB

1



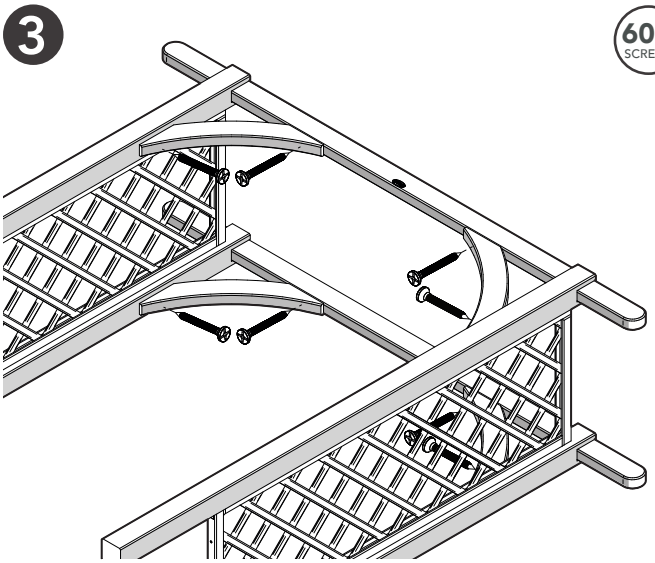
Secure each trellis between 2 x posts. Use 3 x 60mm screws each side, through the trellis into the post to secure. Ensure the trellis is positioned correctly as shown above.

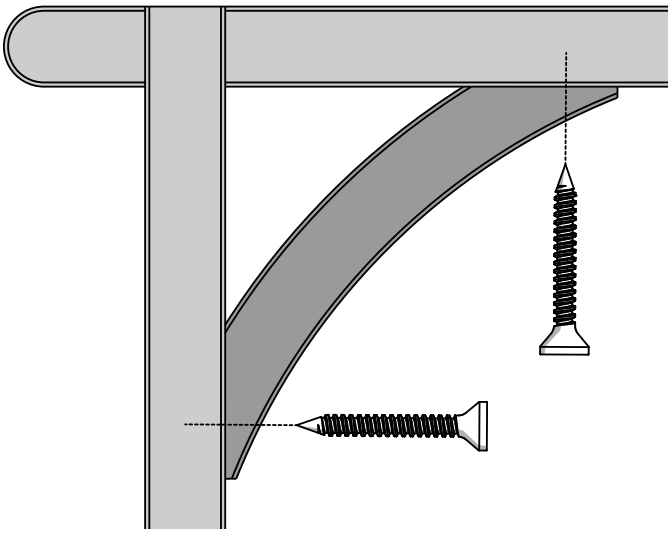
2



Slot in the longer rafters into the posts. Use the measurements as shown above to position evenly. **Secure into place with 2 x 60mm screws per post.**

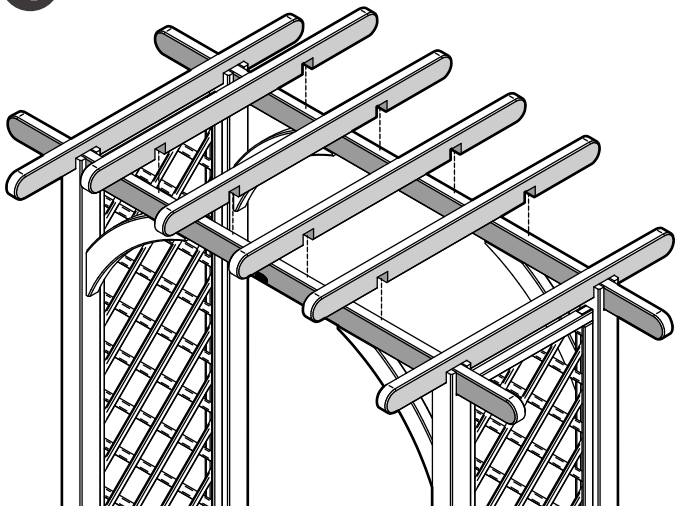
3

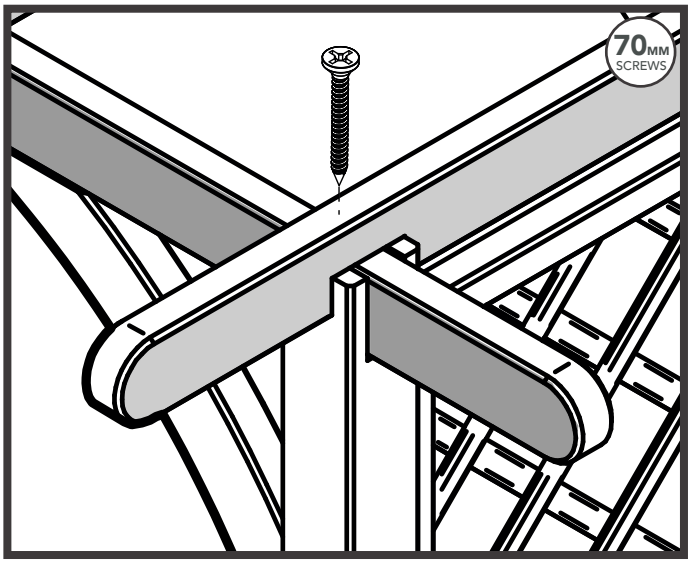




Fix the curved angled braces with 2 x 60mm screws per brace, into the post and long rafter. Ensure the braces are positioned correctly as shown above before securing into place.

4





Slot each of the rafters onto the longer rafters and secure with 2 x 70mm screws per rafter. Ensure the 2 x rafters with the larger notches, sit centrally onto the posts first. Then evenly space out the other rafters and fix into place.

CHECK YOU HAVE ALL YOUR PARTS.

(The parts do not have codes on them. They are listed below should you need to order one.)

Large Ultima Pergola Arch (LUPARCH)		
Part Code	**Description**	**No.**
USU84	**Slotted Post 95x95x2400mm**	**4**
URCB8BI	**Long Rafter 95 x 47.5 x 2400mm**	**1**
UPARTNRLN	**Rafters With Large Notch 95 x 47.5 x 1360mm**	**2**
UCBC	**Curved Corner Brace**	**4**
UPARTNRSN	**Rafters With Small Notch 95 x 47.5 x 1360mm**	**4**
ELD62	**Europa Diamond Trellis 6'x2'**	**2**
URCB8WB	**Long Rafter With Badge 95 x 47.5 x 2400mm**	**1**

The components provided may be heavy. Please lift with caution and with a minimum of 2 people.

HEALTH & SAFETY

We strongly recommend that PPE (Personal Protective Equipment) is used throughout your build to ensure you are protected from any potential health and safety risks. **Do not exempt yourself from wearing PPE.**

TREATED TIMBER CONTAINING A BIOCIDAL PRODUCT
CONTROL OF WOOD DESTROYING ORGANISMS

Active Ingredients - Propiconazole, Tebuconazole, IPBC, Permethrine, Benzyl-C12-16-Alkyldimethyl Chlorides. (Dip Treated) Basic Copper Carbonate, DDA Carbonate, DDA Chloride. (Pressure Treated)

Wear gloves when handling. Avoid inhalation of sawdust. Do not use in contact with drinking water or food. Do not use for animal bedding or in fish ponds. Dispose of treated wood responsibly.