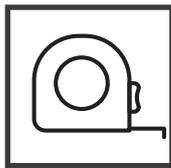# forest
Making British gardens great

CLASSIC FLAT TOP ARCH
INSTRUCTIONS

We recommend using the following tools (not supplied):

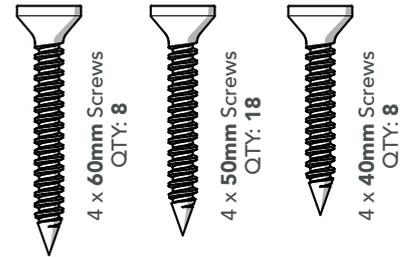| Tape Measure	Pozidrive Screwdriver	Drill & 2-3mm Drill Bits	Ladder	Rubber Mallet

PLEASE KEEP PLASTIC BAGS AND SMALL PARTS AWAY FROM CHILDREN

FIXING PACK CONTAINS:
FIXING PACK CODE: *CLAFTAFP*

4 x **60mm** Screws QTY: **8**
4 x **50mm** Screws QTY: **18**
4 x **40mm** Screws QTY: **8**

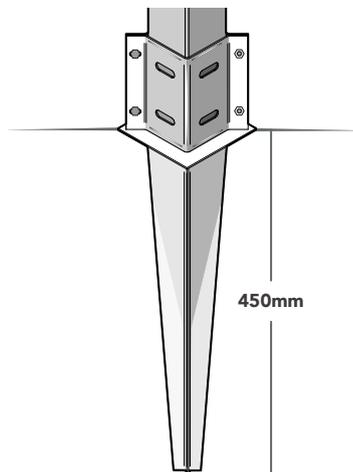**CHECK AND TIGHTEN ALL THE FIXINGS APPLIED TO THIS PRODUCT ON A REGULAR BASIS.**

PREPARATION

We **strongly advise** that you **anchor** your arch down with either option shown below to **enhance stability. You will need to purchase these separately.** Apply the fixture to each leg before fully constructing your arch.

250mm - 300mm

450mm

FOR GRASS/SOIL (SOFT SURFACES)
Easy-Fit Fencefast (FEF4545)

Ensure that the spike can be inserted into the ground by 450mm.

POSTCRETE (HARD SURFACES)
Anchor the posts 250 - 300mm into the ground for patio and decking areas.

IMPORTANT
Assembly requires 2+ adults.

REMINDER
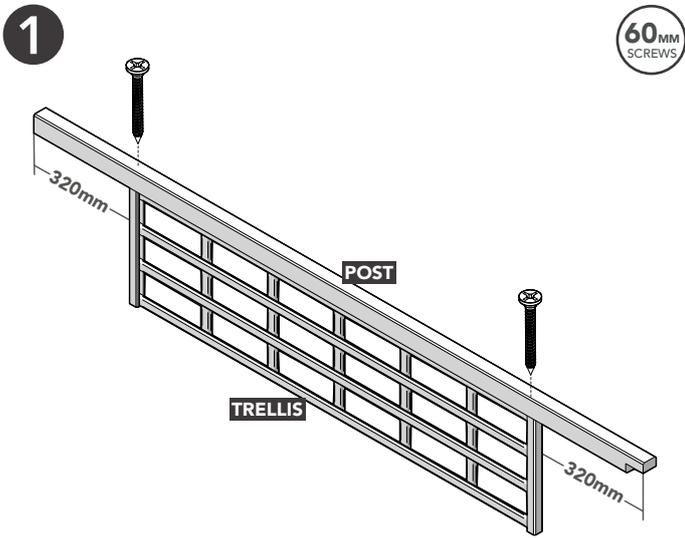Always pre-drill before screwing.

It's vital that you build your new arch on a **level ground in your desired location.**

Missing something or need more information?
Call our aftersales team on
0333 321 3142

**Visit our website for spare instructions and more information**
www.forestgarden.co.uk

60MM SCREWS

320mm
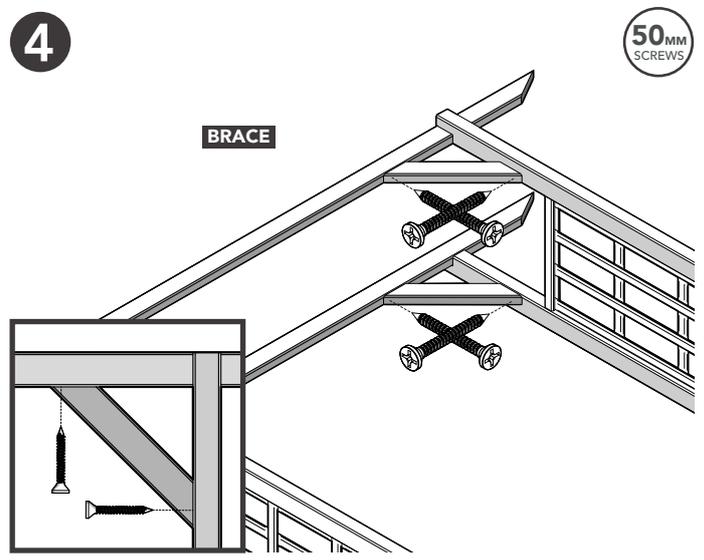
POST

TRELLIS

320mm

Position a Post on top of a Trellis, using the measurements provided. **Screw from the outside into the top and bottom of the Trellis** as shown above.

60MM SCREWS
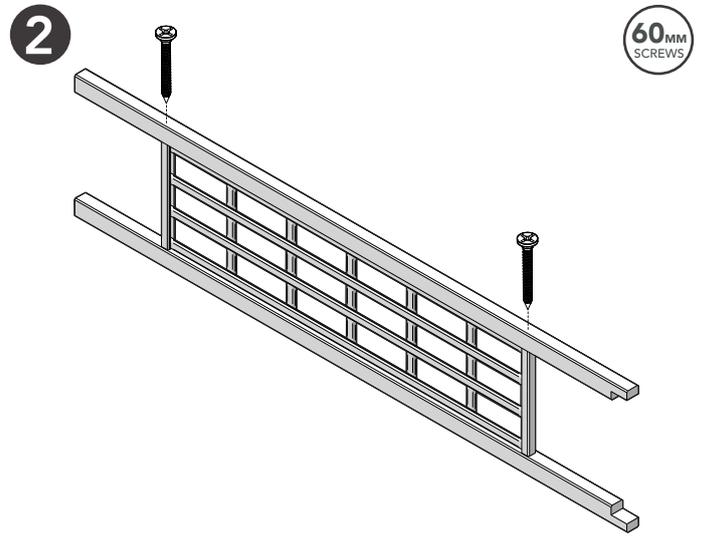
Position and secure another Post to the other side of the Trellis. Ensure the notched ends on the Posts are as shown above. Repeat the process for the other side.

40MM SCREWS
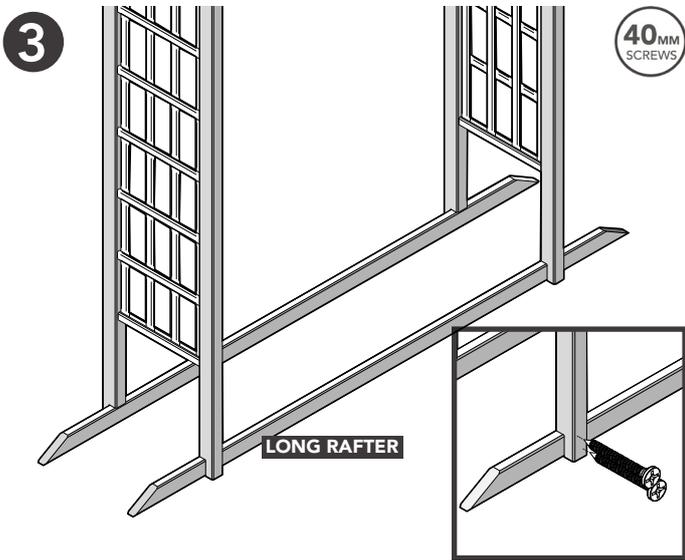
LONG RAFTER

Position and secure the Long Rafters to the Posts. Ensure the Long Rafters are flush to the top of the Posts. Space out the arch to your desired width.

50MM SCREWS

BRACE

Position and secure the Braces to the Long Rafters and Posts, as shown above. Repeat on the other side.

50MM SCREWS
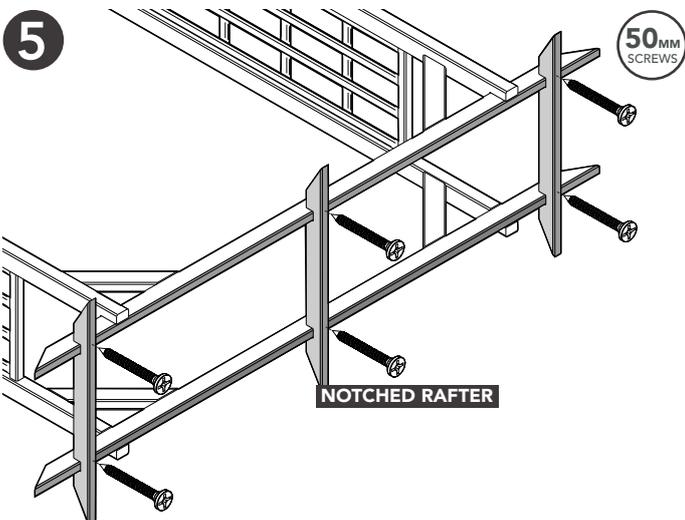
NOTCHED RAFTER

Position and secure 2 x Notched Rafters to the ends of the arch as shown above. **Secure 1 x Notched Rafter in the centre of the Long Rafter.** Ensure to space the Notched Rafters evenly.

50MM SCREWS
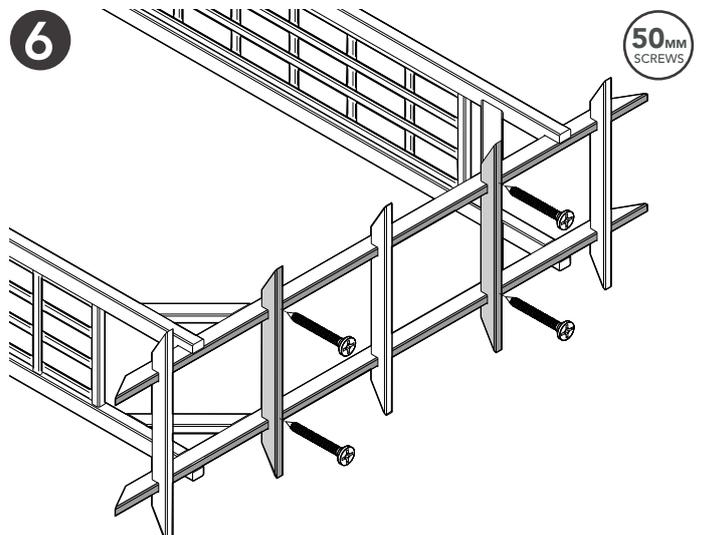
Position and secure the remaining Notched Rafters to the Long Rafters.

CHECK YOU HAVE ALL YOUR PARTS PRIOR TO ASSEMBLY.
(The parts do not have codes on them. They are listed below should you need to order one.)

Timber is a natural material of which will shrink and swell as a result of varying moisture content.
Assembly of damaged parts may be deemed to be acceptance and this may affect the remedies you are entitled to. If the product is not constructed in accordance with the instructions, or is altered in anyway (e.g. painted), the manufacturer cannot be held liable for any resulting damage.

The components provided may be heavy. Please lift with caution and with a minimum of 2 people.

Classic Flat Top Arch (CLAFTA)			
Label	Part Code	Description	No.
A	CLATREL	Trellis 350x33x1400mm	2
B	60452100PPT	Post 60x45x2100mm	4
C	60302100AII30PPT	Long Rafter 60x30x2100mm	2
D	60300350AII45PPT	Brace 60x30x350mm	4
E	60300720AII30PPT	Notched Rafter 60x30x720mm	5

Use the labelled components to help identify the part code and description.

A　　**B**　　**C**　　**D**　　**E**
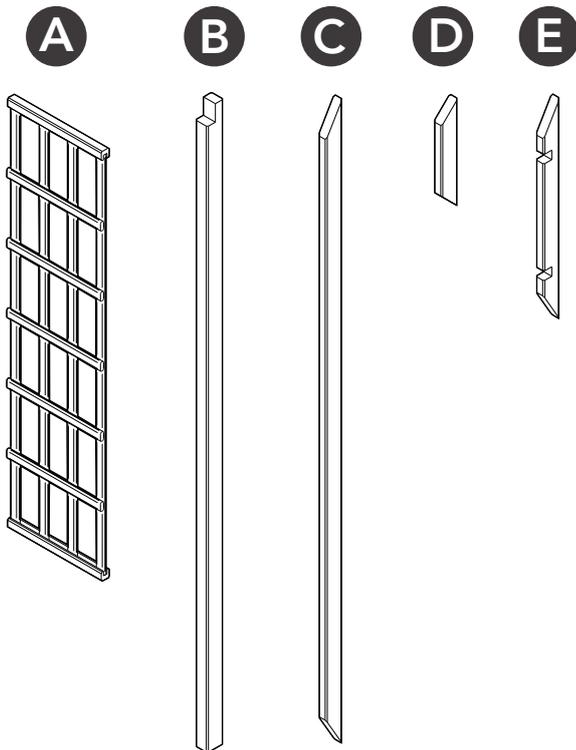
HEALTH & SAFETY

THE ROOF OF THIS ARCH IS NOT A LOAD BEARING STRUCTURE
DO NOT CLIMB ON THIS PRODUCT
We strongly recommend that PPE (Personal Protective Equipment) is used throughout your build to ensure you are protected from any potential health and safety risks. **Do not exempt yourself from wearing PPE.**

WEAR PROTECTIVE GLOVES　　WEAR PROTECTIVE GLASSES　　WEAR PROTECTIVE BOOTS　　WORKING AT HEIGHT - USE A FALL RESTRAINT　　WEAR PROTECTIVE HEAD GEAR　　WEAR A PROTECTIVE MASK

TREATED TIMBER CONTAINING A BIOCIDAL PRODUCT
CONTROL OF WOOD DESTROYING ORGANISMS

Active Ingredients - Propiconazole, Tebuconazole, IPBC, Permethrine, Benzyl-C12-16-Alkyldimethyl Chlorides. (Dip Treated)
Basic Copper Carbonate, DDA Carbonate, DDA Chloride. (Pressure Treated)

Wear gloves when handling. Avoid inhalation of sawdust. Do not use in contact with drinking water or food. Do not use for animal bedding or in fish ponds. Dispose of treated wood responsibly.