Industrial Process Heaters

Heated Tube Assemblies



HET — Electrically Heated Tubing Assemblies

Tempco's electrically heat-traced tubing assemblies are designed for optimum transfer of non-explosive liquids or gases. Tempco's high purity PTFE Teflon® provides maximum flexibility for low pressure applications. Choose copper, aluminum or stainless steel tubing for high pressure applications.

We offer machine-wrapped heat tracing from 1/4" O.D. to 1-3/4" O.D., as well as hand-wrapped tracing of unusually small or large outer diameter tubing to meet a wide range of applications.

The key to Tempco's flexible, energy efficient, heat-traced tubing is the powerful low-profile heat tape spirally wrapped around your choice of tubing. The heat tape is manufactured with a top reflective layer to direct heat into the tube. This reflective layer, combined with the heat tape applied directly to the surface of the tube, results in a highly efficient thermal transfer. The simplicity of the heater design allows for the heated assembly to be extremely lightweight and flexible for use in portable and stationary applications. Each tube is then insulated with one or two layers of Nomex felt, depending on the temperature to be maintained.



Typical Applications

- → Aerospace * * * * Satellites, Vacuum Chambers, Testing, Laboratory
- → Automotive * * * Fuel Cell Development, Cold Chamber **Testing**
- → Composites * * * Adhesives, Epoxy Transfer, 2-Part Spray
- → Environmental * EPA-Required Testing, Diesel Emissions
- → Food Industry * * Viscosity Control, Production Technology
- → Gas Samples * * Stack Samples, Analyzer Components
- **→** Government * * * Meteorological Analysis
- → Industrial * * * * Machinery, Systems Engineering, Semiconductors
- → Laboratory * * * Thermal Testing, Instrumentation
- → Medical * * * * * Flow Control, Instrumentation, Scientific Research
- → Pharmaceutical * Production Machinery, R&D, Testing
- → Transportation *Aviation Freeze Protection, Heated Lines
- → Universities * * * Mechanical, Chemical, Electrical Engineering

Design Features

- * Base tubing can be Teflon®, Nylon®, Stainless Steel, Copper or Aluminum
- * Machine-wrapped low-profile flexible heat-tape with multiple heat conductors provides efficient thermal transfer, resulting in even heating from end to end.
- * Spirally wrapped Nomex® felt insulation bound in place with nylon braid.
- * Outer layer from simple heat shrink to moisture/contaminant resistant durable outer silicone sleeve.
- * Temperature range to $400^{\circ}F$ / $200^{\circ}C$.
- * Heated Length to 100 ft. available in 1ft. increments. 1ft. unheated section at each end, shipped bare or with fittings.
- * Assembly can be designed with a replaceable inner tubing.
- * Temperature sensors include Type J, K or T thermocouples and RTDs.
- * Thermostats can be built in, eliminating the need for separate control.
- st Standard power leads include flying leads, 6 ft. cordset with standard plug or industrial Hubbell Twist-Lock® plug.
- * Up to 5 total Heated / Unheated tubes in the same bundle.
- * Built-in indicator lamps for Power On, Heat On or Over Temperature.
- * Voltage from 12VDC 240 VAC.

Industrial Process Heaters



Heated Tube Assemblies

HET — Electrically Heated Tubing Assemblies

Ordering Information

Heated Tubing Assemblies are very application specific; Tempco will design and manufacture a Heated Tubing Assembly to meet your process requirements.

To receive a quote send a completed copy of the following Quote Request Form to Tempco.



WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Application Information	Lead Information
Desired Operating Temperature Ambient Condition (indoor, outdoor?) Worst Case Ambient Temperature Expected Pressure Material in the Tubing Comments	Style: Teflon® Industrial Cordage 120VAC cordset w/ standard 5-15 plug 240VAC cordset w/ standard 6-15 plug High Temp Fiberglass Length Optional Plug Comments
	Sensor & Control Information
Tubing Information Tubing Material	Bult-in Temperature Sensor:YesNo Thermocouple Type (J, K, T) RTD (PT100)YesNo Lead Length Lead Type Built-In ThermostatYesNo
Electrical Information	Comments
Watts (total if Multi-Tube)	
Volts Phase: Single Three If Multi-Tube: Watts per Tube Comments	External Covering Information Bare Heat Trace Only Heat Shrink Insulated Polyester Braid Insulated Industrial Scuff Coat Comments