Parts needed for assembly using method #610

- 208 Lattice perforated grille
- J-frame grille
- Snap-in strike (upper)
- Shim
- Typical dry wall screw (not provided)
- Snap-in catch (lower)
- Screw (not provided)

Disclaimer:
This step by step layout is one of the many ways someone can install their custom grille using method #610

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CUSTOMER

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<thead>
<tr>
<th>Drawn by</th>
<th>SIZE</th>
<th>REV</th>
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<tbody>
<tr>
<td>Heg</td>
<td>A3</td>
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DESCRIPTION

#610 Method of fastening

SCALE
1" = 1.5"
STEP 1:
Place the anchored j-frame & snap-in catches(lower) by using screws into your opening.
Attach frame to wall / ceiling using drywall screws(not provided).
Screw through the provided holes in the flange as necessary.
STEP 2: Spackle, sand and finish painting before installing your 208 lattice perforated grille.
STEP 3:
Shim’s welded to the 208 lattice perforated grille and snap-in strikes(upper) attached to the shim’s using screws at required distance. Shims and screw are welded in the snaps, for fine adjustments. The above steps are done in factory before reaching customer place.
STEP 4: Attach the 208 lattice perforated grille to snap-in catches (lower) by lowering snap-in strikes (upper) into snap-in catches (lower).
STEP 5:
208 lattice perforated grille attached to snap-in catches(lower) by lowering snap-in strikes(upper) into snap-in catches(lower).

Installation complete.