Parts needed for assembly using method #609

- 208 Lattice perforated grille
- Snap-in catch (lower)
- Snap-in strike (upper)
- Shim
- Screw (not provided)

Disclaimer:
This step by step layout is one of the many ways someone can install their custom grille using method #609
STEP 1:
Anchor the snap-in catches (lower) into the opening using screws at required distance.
STEP 2: Snap-in catches (lower) attached into the opening at required distance using screws.
STEP 3:
Shim's welded to the 208 lattice perforated grille and snap-in strikes (upper) attached to the shim's using screws at required distance. Shims and screw are welded in the snaps, for fine adjustments. The above steps are done in factory before reaching customer place.
STEP 4:
Attach the 208 lattice perforated grille to snap-in catches(lower) by lowering snap-in strikes(upper) into snap-in catches(lower).
STEP 5:  
208 lattice perforated grille attached to snap-in catches(lower) by lowering snap-in strikes(upper) into snap-in catches(lower).

Installation complete.