Parts needed for assembly using method #514

- Standard b-frame
- Countersunk screw (provided)
- Standard AG10 core

Disclaimer:
This step by step layout is one of the many ways someone can install their custom grille using method #514
Step 1:
Place welded b-frame & AG10 core into the opening.
Attach b-frame to the opening using countersunk screws (provided).
Screw through the provided holes in the flange as necessary.
Step 2: Welded b-frame & AG10 core attached to the opening using countersunk screws (provided).
Installation complete.