Parts needed for assembly using method #504

Standard a-frame

Standard AG10 core

Disclaimer:
This step by step layout is one of the many ways someone can install their custom grille using method #504
Step 1:
Place the c-frame into the floor opening.
Step 2:
c-frame placed into the opening.
Step 3: Place the core on the c-frame.
Step 4:
Core placed on the c-frame.
(Core can be loose or welded to c-frame.)
Installation complete.