

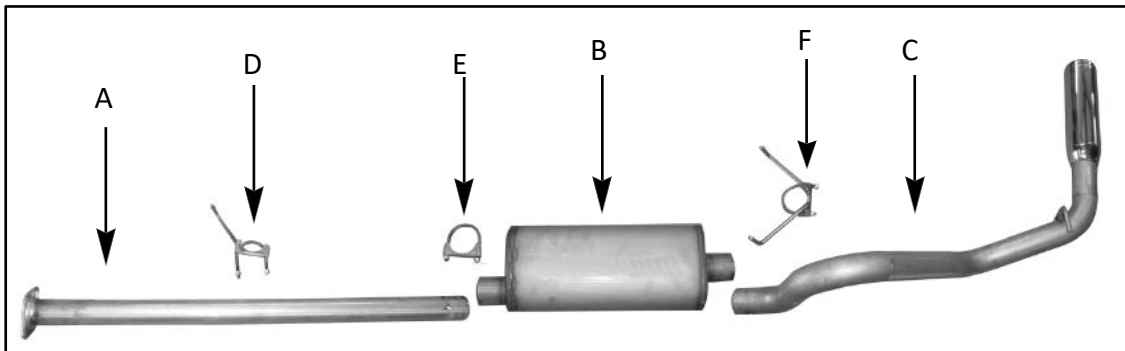
JBA

PERFORMANCE EXHAUST

A PerTronix Performance Brand ~ www.pertronixbrands.com ~ 909 599-5955

Installation Instructions & Warranty Information

40-9016 ~ 2005-2012 Toyota Tacoma 4.0L V6
Cat Back Exhaust



PerTronix® thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing. Headers will have the part number stamped in the flange.

Work Smart – Work Safe! Most Header and Exhaust Installation are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

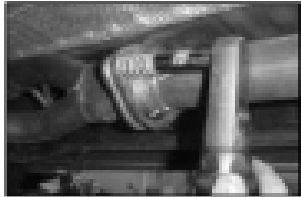
WARNING:

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

REV. 4 2-11-21 DSL

TO START:

1. Remove and inventory new JBA exhaust.
2. Disconnect negative battery cable and allow vehicle exhaust to cool.
3. Spray lube on rear tail pipe hanger rod, and remove from rubber grommet using channel lock pliers.
4. With muffler properly supported, remove two flange bolts in front of muffler assembly using a 14mm socket. Save bolt's they will be reused.



5. Spray lube on two rear muffler hanger rods, and remove from lower holes in rubber grommets using channel lock pliers.



6. Remove muffler assembly, taking care not to damage flange gasket.



7. Make sure flange gasket is properly in place on factory assembly and install new head pipe (A).



8. Bolt JBA head pipe (A) to flange using 14mm socket.



9. Slip 2 1/2" clamp with hanger (D) onto head pipe (A) and fit hanger into lower hole on rubber isolator.



10. Install muffler (B) with offset end forward and down. Slip on 2".

11. Support muffler and align straight up and down. Install 2 1/2" clamp (D) over front muffler slip joint and tighten completely using a 9/16" deep wall socket. NOTE: Use anti seize on threads of clamps for stainless steel systems.



12. Install tail pipe (C) from rear of vehicle, and slip rear tail pipe hanger rod into lower hole in rubber grommet.



13. Install tail pipe into rear muffler slip joint.



14. Install and position rear muffler 2 1/2" clamp with hanger (F) over slip joint and insert rods into lower holes in rubber grommets. Tighten completely using a 9/16" deep socket. NOTE: Use anti seize on threads of clamps on stainless steel system.

15. Check exhaust kit for proper clearance, and location of tip.

16. After installation, it is recommended

that all clamps be retightened.

17. Tack weld all slip connections in three spots.

18. Using a soft cloth, remove all prints from turnout tip (D).

19. Lower vehicle and reattach the negative battery cable.

NOTES:

1. If anti seize is not used on threads of clamps before tightening, the nuts will gall and clamp will break.



Parts List:

A. Head pipe	1	B. Muffler	1
C. Tail pipe w/ hanger & tip	1	D. 2.5" clamp w/ hanger	1
E. 2.5" clamp	1	F. 2.5" clamp w/ hanger	1



This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

JBA LIMITED WARRANTY

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.